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C7108

From STEWARTS and LLOYDS LIMITED, COATBRIDGE.

To GLASGOW REPORT No 53980

I.42/728.

Messrs. Scott & Sons,
Shipbuilders,
Bowling,
Near Glasgow.

To vessel in Glasgow Harbour.

M.V. No. 324 of 4/9/33.

Mark:- "M.V. No.324.

Derricks built up of Steel Tube in
sections of dimensions as detailed,
crossed and shrunk together at joints
when hot.

Extreme ends of derricks reduced as
shown.

Owing to the high eccentric loading of
the 36ft. and the 39ft.6" long derricks,
top sections to be made from steel having
a tensile strength of 35/40 tons per sq. in.

2 Derricks x 38ft. long, each comprising:- Mark one "Foreport" &
one Fore Starboard"
1 - 8 1/2" o.d. x 9'9" x 1/4" thk. Teles.18"
1 - 9 1/2" o.d. x 22'6" x 1/4" thk.
1 - 8 1/2" o.d. x 8'3" x 1/4" thk. Teles.18"

For 5 ton load.

Tested to 211 lbs. per sq. inch.

over.



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From STEWARTS and LLOYDS LIMITED, COATBRIDGE.

To

I.42/728.

2 Messrs. Scott & Sons, Bowling.

1 Derrick x 39ft.6" long comprising:- Mark "For Main Starboard"

1 - 8 $\frac{1}{2}$ " o.d. x 10'6" x $\frac{1}{4}$ " thk. Teles. 18"

1 - 9 $\frac{1}{2}$ " o.d. x 22'6" x $\frac{1}{4}$ " thk.

1 - 8 $\frac{1}{2}$ " o.d. x 9'0" x $\frac{1}{4}$ " thk. Teles. 18"

For 5 ton load.

Tested to 203 lbs. per sq. inch.

2 Derricks x 36ft. long, each comprising:-

Mark one "For Mizzen Port"

one "For Mizzen Starboard"

1 - 6 $\frac{1}{2}$ " o.d. x 8'9" x $\frac{5}{16}$ " thk. Teles. 18"

1 - 7 $\frac{1}{2}$ " o.d. x 22'6" x $\frac{5}{16}$ " thk.

1 - 6 $\frac{1}{2}$ " o.d. x 7'4" x $\frac{5}{16}$ " thk. Teles. 18"

For 3 ton load.

Tested to 143 lbs. per sq. inch.

The foregoing derricks with Flat Plate welded in at top and Cast Steel Heel Piece and Cast Steel Cargo Hoop of our Standard Design.

1 Derrick x 39ft.6" long, comprising:- Mark "For Main Port"

1 - 8 $\frac{1}{2}$ " o.d. x 10'6" x $\frac{3}{8}$ " thk. Teles. 18"

1 - 9 $\frac{1}{2}$ " o.d. x 22'6" x $\frac{3}{8}$ " thk.

1 - 8 $\frac{1}{2}$ " o.d. x 9'0" x $\frac{3}{8}$ " thk. Teles. 18"

For 10 ton load.

Tested to 291 lbs. per sq. inch.

Above derrick complete with Flat Plate welded in at top, Cast Steel Heel Piece and Cast Steel Cargo Hoop of our Standard Design and with Cast Steel Preventor Band with 2 eyes at position required.

To Lloyds' tests, requirements and inspection at our works.

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