

8 OCT 1952

M.V. Nos 677 681. - 682

## MODIFIED STERN FRAME

SOLE PIECE.  
"AS FITTED"

5/8 BRONZE LINER  
SHRUNK ON IN  
ONE PIECE

5 DIA. M.S. BAR-

1.34  
SIDE  
PLATE

1.34  
SIDE  
PLATES

WELDED  
— BUTT

SIDE PLATE

5" DIA.  
M.S. BAR:

1.34 SIDE PLATES.

EDGE OF KEEL PLATE

KEEL PLATE  
1.07 THICK.

$1\frac{1}{2}$  BASE \ LINE

— BUTT WELD TO  
KEEL PLATE.

LAP OF  
KEEL PLATE

1.34 SIDE PLATES VEED  
FULL THICKNESS FOR  
WELDING TO TOP OF FORGING

TOP OF SIDE PLATES

-1.50 SIDE PLATES

5 DIA. M.S. BAR

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Lloyd's Register  
Foundation

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9/10/52



Shapton No. 677  
70d. Stenham Solopress

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