

6. For the information of Surveyors and the Committee only.

Received at Office 19

Lloyd's Register of Shipping.

Order: 15458/3579. (Report on Vessel No. 399 Port Bremen)

No. 3195 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXXXX~~ Castings, manufactured by Messrs. Bochumer Verein ³⁹⁹ of Bochum for the Vessel No. 864, being built by Messrs. A.G.Wesser of Bremen have been inspected by me as set forth below and found to be, so far as can be seen, 1 Stern Frame in 2 parts sound and free from surface defects.-

Report on Forgings or Castings.

Lloyd's
No. 634.
K.H.9.11.26.
Düsseldorf 10th November 1926.
Karl Haupt

	1 STERN FRAME. top part		RUDDER FRAME bottom part		STEM.
Material*	Annealed Siemens Martin Cast Steel				
made †	cast		cast		
Dimensions					
Pressure on Inspection	finished		finished		
When Inspected	9.11.26.		9.11.26.		
CASTINGS.	.798	3"	.798	3"	
Tests on Standard Test Pieces.					
Side Test—	28,5	28,1	28,9	29,4	
Tons per square inch	30,5	31,3	29,2	28,6	
Extension per cent. ...	120 degr.good		120 degr.good		
Bending Test—	7 feet		7 feet		
Angle before fracture					
Test—	satisfactory		satisfactory		
Height from ground ...					
Timing Test—					
If made according to Rules / and found satisfactory ...					

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £
To be paid at Düsseldorf.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

†.State if annealed

011712-011717-0149

margin plate 2008.16.

Spacing 2008.16-2000