

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

10

# Lloyd's Register of Shipping.

Order: 3545.

(Report on Vessel No. 399 Port Bremen)

No. 3114.

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~Forgings~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. 399., being built by Messrs. A.G. Weser of Bremen have been inspected by me as set forth below and found to be, so far as can be seen, 55 bolts, 3 castings for rudders and 1 butt strap sound and free from surface defects.-

on Forgings or Castings.

Lloyd's

Düsseldorf 30th December 1926.

No. 7/3/5/6/4.

M.K. 28.12.26.

Heckelmer.

|  | 7<br><del>XXXXXX</del><br>5 bolts  | 6<br><del>XXXXXX</del><br>1 butt strap | 3/5/4<br><del>XXXXXX</del><br>3 castings for rudders |
|--|------------------------------------|--|--|
| Material*  | Annealed Siemens Martin Cast Steel |  |  |
| made   | cast                               | cast                                   | cast   |
| annealed   | Yes                                | Yes                                    | Yes  |
| ensions  | 91 mm Ø                            |  |  |
| ress on Inspection                                 | rough turned                       | rough turned                           | rough turned   |
| when Inspected                                     | 28.12.26.                          | 28.12.26.                              | 28.12.26.  |
| CASTINGS.  | .798 3"                            | .798 3"                                | .798 3"  |
| ts on Standard Test Pieces.                        |                                    |  |  |
| ile Test—  |                                    |  |  |
| ons per square inch                                | 30,4 28,5                          | 27,7                                   | 29,4 28,5 27,9                                       |
| extension per cent. ...                            | 31,3 32,6                          | 31,3                                   | 30,5 31,3 33,2                                       |
| Bending Test—                                      |                                    |  |  |
| ngle before fracture                               | 120 degr.good                      | 120 degr.good                          | 120 degr.good  |
| Test—  |                                    |  |  |
| eight from ground ...                              | 10 feet                            | 10 feet                                | 10 feet  |
| mering Test—                                       |                                    |  |  |
| made according to Rules and found satisfactory ... | satisfactory                       | satisfactory                           | satisfactory   |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ :

To be paid at Düsseldorf.

\* If of Iron, state whether scrap or puddled iron. If of Steel, state whether made on the Open Hearth process.

tn.7.25. T.

011712-011717-0148