GOTHENBURG FIRST ENTRY
REPORT No. 26224

4c

writing report 9th Oct.1959 Received London - Port of Augsburg No. 1313

held at Munich No. of visits two First date 8th September Last date 11th October, 1959

FIRST ENTRY REPORT ON AUXILIARY INTERNAL COMBUSTION ENGINES

of Ship - Owners (Or Consignees) Svea-Diesel, Stockholm

ontract No. if name unknown).

uilt at - by Uddevalla when - Yard No. 202

ary Engines ~~or Gas Turbines~~ made at Munich by Süddeutsche Bremsen A.G. when 1959 Eng. Nos 96 870

No. of sets and description (including type name) TRHS 518 A supercharged

RNAL COMBUSTION RECIPROCATING ENGINES. No. of cylinders per engine 8 Dia. of cylinders 140 mm Stroke 180 mm

stroke cycle 4 Maximum approved ~~BHP~~ PS 276 at 1200 RPM Corresponding MIP 10,3kg/cm² Maximum pressure 60 kg/cm²

Diesel Oil Are cylinders arranged in Vee or other special formation? no If so, No. of

hafts per engine - Is engine of opposed piston type? no No. and type of mechanically driven scavenge pumps or blowers

gine - No. of exhaust gas driven blowers or superchargers per engine one Is welded construction

r: Bedplate? yes Entablature? - Total internal volume of crankcase (if 20 cu. ft. or over) - No. and total area of

ase explosion relief devices - Are flame guards or traps fitted? - Cooling medium for: Cylinders water

s - No. of attached pumps: F.W. cooling 1 S.W. cooling - Lubricating oil 1 How is engine started? Electrically

Distance be

TING. Is a damper or detuner fitted? yes No. of main bearings 9 Are bearings of ball or roller type? no Distance between

Ap dges of bearings in way of cranks 136 mm Crankshaft: ~~Built, semi-built~~, solid. Material of crankshaft 37 Cr4 SM Steel Approved

um tensile strength 85 kg/mm² Dia. of pins 100 mm Journals 115 mm Breadth of webs at mid throw 152 mm Axial

Are b ess. 32 mm If shrunk, radial thickness around eyeholes - Dia. of flywheel 640 mm Weight 212 kgs. Are balance

s fitted? yes Total weight 31,2 kgs. Rad. of gyration 106,5 mm Dia. of flywheel shaft -

W ich engine been tested in shop? yes How long at full power? 5 hrs. Was it tested with driven machinery attached? no Was the CASE 456F

er) ing tested and found satisfactory? yes Date of approval of torsional vibration characteristics (for engines of 150 BHP and over) 22.10.1959

f approval of shafting 8.9.1958 Identification marks on shafting LLOYD'S AUG A21 G.Fi. 8.7.59 C4726/454

ulars of driven machinery -

nd No. of Certificate for Starting Air Receivers -

11/1/60

EINLAGE Nr. 992

LIARY GAS TURBINES. BHP per set At RPM of output shaft. Open or closed cycle?

ement of turbines. HP drives at RPM HP gas inlet temp. pressure

diagram should be showing gas cycle) IP " at " IP " " " "

LP " at " LP " " " "

air compressors per set Centrifugal or axial flow type? Material of turbine blades

al of compressor blades No. of air coolers per set No. of heat exchangers per set How are

s started? Are the turbines operated in conjunction with free piston gas generators?

No. of double No. of free piston gas generators Dia. of working pistons Dia. of compressor pistons No. of double strokes

ute at full power Gas delivery pressure Gas delivery temperature

l with driven ma he turbines and attached equipment been tested in shop? How long at full power? Were they tested with driven machinery

d? Particulars of gearing

nery f approval of plans Identification marks Particulars of driven machinery

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RIC GENERATORS. Port and No. of Certificate for generators of 100 Kw. and over -

erators under 100 Kw., has Makers' Certificate been obtained? - Are Certificates attached? -

RVET

egoing description is correct and the particulars are as approved for torsional vibration characteristics (~~where not applicable~~)

SÜDDEUTSCHE BREMSEN AG. München

Manufacturer

achinery duplicate of a previous case? no If so, which? -

s and Secretar **AL REMARKS.** *State if the machinery has been constructed under special survey in accordance with the Rules, approved plans and Secretary's letters.*
ined as fully a *ality of materials and workmanship. Where existing machinery is submitted for classification the circumstances should be explained as fully as possible.*

s and appr eavy oil auxiliary engine has been constructed under special survey in accordance with the require-
sburg cert f the Rules and otherwise with the approved plans. The material used was tested and the workmanship
nd satisfactory. The engine was tested running on makers'test bed under full-, over-, and partial
ith satisfactory results. In my opinion the engine can be recommended for the notation ✠ L.M.C.
t.e.) when the whole machinery has been satisfactorily fitted on board and tried under full working
ons.

40.-
e. DM 350.-
100.-
30.- Total DM 520.-

n a/c rendered 30.10.1959

G. Fricke
Engineer Surveyor to Lloyd's Register

veyor to Lloyd

L. Parkh

orking condi

veyor to Lloyd

on to be signed by Surveyor at fitting-out Port:— The above described machinery has been fitted on board the M/S "Sonja L. Parkhurst"
Uddevalla in a proper manner and found satisfactory when tested on the (date) 28/9-60 under full working conditions.

Sten Johansson per Oll Southwood
Engineer Surveyor to Lloyd's Register

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