



BILL OF MATERIAL FOR ONE SHIP									
QTY	NAME	NO. IN SET	UNIT	REMARKS	QTY	NAME	NO. IN SET	UNIT	REMARKS
1	RUDDER HEAD & PIN	1	CAST STEEL		1	PIN	1	CAST STEEL	
2	LOWER PIN	2	CAST STEEL		2	UPPER PIN	2	CAST STEEL	
3	TOP PLATE	1	CAST STEEL		4	SPACER BAR	4	CAST STEEL	
5	SPACER BAR	4	CAST STEEL		6	DIAPHRAGM	4	CAST STEEL	
7	DIAPHRAGM	4	CAST STEEL		8	WESS	8	CAST STEEL	
9	BRACKET	8	CAST STEEL		10	WATER PLATE	1	CAST STEEL	
11	WATER PLATE	1	CAST STEEL		12	CLAMPING PLATE	2	CAST STEEL	
13	CLAMPING PLATE	2	CAST STEEL		14	UPPER PIN	2	CAST STEEL	
15	PIN	2	CAST STEEL		16	SLEEVE	2	CAST STEEL	
17	WUT	2	CAST STEEL		18	WUT	2	CAST STEEL	
19	COUPLER PIN	2	CAST STEEL		20	COUPLER PIN	2	CAST STEEL	
21	COUPLER PIN	2	CAST STEEL		22	COUPLER PIN	2	CAST STEEL	
23	LAMPING PLATING	1	CAST STEEL		24	LAMPING PLATING	1	CAST STEEL	
25	LAMPING PLATING	1	CAST STEEL		26	LAMPING PLATING	1	CAST STEEL	
27	LAMPING PLATING	1	CAST STEEL		28	LAMPING PLATING	1	CAST STEEL	
29	LAMPING PLATING	1	CAST STEEL		30	LAMPING PLATING	1	CAST STEEL	

GENERAL NOTES

1. MATERIALS, SCANTLING AND WORKMANSHIP TO BE TO THE APPROVAL OF THE AMERICAN BUREAU OF SHIPPING AND THE UNITED STATES COAST GUARD.
2. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
3. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
4. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
5. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
6. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
7. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
8. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
9. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.
10. ALL WELDS TO BE MADE BY THE ELECTRIC ARC WELDING PROCESS.

REFERENCE PLANS

G.G.S. PLAN NO. V-1662 - S11-8-3. ALT. 15

CONTRAGLIDE RUDDER

SCALE: 1/4" = 1'-0" DATE: 5/21/43

VC2-S-AP2 CARGO SHIPS

U.S. MARITIME COMMISSION HULL NOS. 602 THRU 654

GEORGE G. SHARP, 30 CHURCH STREET, NEW YORK

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

U.S. MARITIME COMMISSION

RICHMOND YARD NO. 1
USMC HULL NOS. MCV 325-531
RICHMOND HULL NOS. 525-531

RICHMOND YARD NO. 2
USMC HULL NOS. MCV 552-601
RICHMOND HULL NOS. 552-601

BETHLEHEM-FAIRFIELD SHIPYARD, INC.
USMC HULL NOS. 554-554
BETH. SHIP. HULL NOS. 554-554

BETHLEHEM-FAIRFIELD SHIPYARD, INC.
USMC HULL NOS. 554-554
BETH. SHIP. HULL NOS. 554-554

H

TRANSFERRED TO
L. R. SYSTEM

Contraguide Rudder

Victory type ship.

STAMFORD VICTORY.

7. 186.

now British Prince



© 2021

Lloyd's Register
Foundation

011665-011670-0129