

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Received at London Office 25 JUN 1927

Date of writing Report 19 When handed in at Local Office 26-6-1927 Port of Belfast

No. in Survey held at Belfast Date, First Survey 25th January Last Survey 14th June 1927
 Reg. Book. 89195 on the STEEL T.W. Sc. ICOTEA (Number of Visits 41)

Gross Tons 2070
 Net Tons 1280

Built at Belfast By whom built Harland & Wolff Ltd. Yard No. 793 When built 1927

Engines made at Belfast By whom made Harland & Wolff Ltd. Engine No. 793 when made 1927

Boilers made at Belfast By whom made Harland & Wolff Ltd. Boiler No. 793 when made 1927

Registered Horse Power Owners A. Weir & Co. Port belonging to London

Nom. Horse Power as per Rule 472 196 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted Yes

Trade for which Vessel is intended Ocean-going

ENGINES, &c.—Description of Engines Twin screw triple expansion inverted Revs. per minute 125

Dia. of Cylinders 13 1/2" - 23 1/2" - 36" Length of Stroke 27" No. of Cylinders 6 No. of Cranks 6

Crank shaft, dia. of journals as per Rule 7 3/8" Crank pin dia. 7 3/8" Crank webs Mid. length breadth 11 1/2" Thickness parallel to axis 11 1/2"
 as fitted 7 3/8" Mid. length thickness 11 3/4" shrunk Thickness around eye-hole 3 9/16"

Intermediate Shafts, diameter as per Rule 6.858" Thrust shaft, diameter at collars as per Rule 7.5"
 as fitted none as fitted 7 3/8"

Tube Shafts, diameter as per Rule Screw Shaft, diameter as per Rule 7.6"
 as fitted Is the screw shaft fitted with a continuous liner Yes

Bronze Liners, thickness in way of bushes as per Rule 5/8" Thickness between bushes as per Rule 3/16"
 as fitted 5/8" Is the after end of the liner made watertight in the propeller boss Yes

If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive

If two liners are fitted, is the shaft lapped or protected between the liners Is an approved Oil Gland or other appliance fitted at the after end of the tube shaft No

Length of Bearing in Stern Bush next to and supporting propeller 36"

Propeller, dia. 9'0" Pitch 9'6" No. of Blades 4 Material Bronze whether Moveable No Total Developed Surface 228 sq. feet

Feed Pumps worked from the Main Engines, No. 2 Diameter 2 1/4" Stroke 13 1/2" Can one be overhauled while the other is at work Yes

Bilge Pumps worked from the Main Engines, No. 2 Diameter 2 1/4" Stroke 13 1/2" Can one be overhauled while the other is at work Yes

Feed Pumps { No. and size Two 8 1/2" x 6" x 15" Pumps connected to the { No. and size One 9" x 10" x 24" One 8 1/2" x 6" x 13"
 How driven Steam Main Bilge Line How driven Steam

Ballast Pumps, No. and size One 9" x 10" x 24" Lubricating Oil Pumps, including Spare Pump, No. and size None

Are two independent means arranged for circulating water through the Oil Cooler Yes Suctions, connected to both Main Bilge Pumps and Auxiliary Bilge Pumps;—In Engine and Boiler Room Forward 1-2 1/2" Aft. 3 1/2" (Engine Room Copepodams from 22 pumps 2-2 1/2")

In Holds, &c. Connected to pump in Cargo Pump Room - Forward Pump Room 1-2; No. 1 Buryancy Space 2-2 1/2"; No. 2 Buryancy Space 2-2 1/2"; No. 3 Buryancy Space 2-2 1/2" after Copepodam One 2 1/2" (Frames 41 & 43)

Main Water Circulating Pump Direct Bilge Suctions, No. and size Two 4" Independent Power Pump Direct Suctions to the Engine Room Bilges, No. and size One 3 3/4"

Are all the Bilge Suction Pipes in holds and ~~well~~ well fitted with strum-boxes Yes

Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges Yes

Are all Sea Connections fitted direct on the skin of the ship Yes Are they fitted with Valves or Cocks Both

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Overboard Discharges above or below the deep water line Above

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes

What Pipes pass through the bunkers None How are they protected

What pipes pass through the deep tanks None Have they been tested as per Rule

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes

Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one compartment to another Yes Is the Shaft Tunnel watertight Is it fitted with a watertight door worked from

MAIN BOILERS, &c.—(Letter for record S) Total Heating Surface of Boilers 3702 sq ft

Is Forced Draft fitted No No. and Description of Boilers Two single ended ^{2 SB} multi Working Pressure 180 lbs

IS A REPORT ON MAIN BOILERS NOW FORWARDED? Yes

IS A DONKEY BOILER FITTED? No If so, is a report now forwarded?

PLANS. Are approved plans forwarded herewith for Shafting Yes Main Boilers Yes Auxiliary Boilers Donkey Boilers

(If not state date of approval)

Superheaters General Pumping Arrangements Yes Oil fuel Burning Piping Arrangements

SPARE GEAR. State the articles supplied:— Two top end bolts & nuts. Two bottom end bolts and nuts. Two main bearing bolts. One set coupling bolts. One set packing rings for I.P. & L.P. cylinders/pistons. One set valves for each donkey pump. Two sets valves for each of feed, bilge, air and circulating pumps. One top end bush. One bottom end bush. Two eccentric straps. One pair pump link braces each side. One bucket rod and nut for air pumps. One bucket rod and nut for circulating pumps. One set safety valve springs. One Sealw Shaft. Two Cast Iron propellers. One Condenser tubes. One set escape valve springs. One set valve lids for boiler valves. Two oil fuel runners, 18 dip. One suction & one delivery pipe basket

Assorted bolts, nuts and iron.

The foregoing is a correct description, OF HARLAND AND WOLFF, LIMITED.

J. K. Beck

Manufacturer.



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1927 Jan 25 Feb 14. 15. 17. 28 Mar 3. 7. 8. 9. 11. 14. 15. 17. 22. 23. 24. 25. 29. 31
 Apr 2. 4. 6. 8. 11. 13. 25. 27. 29 May 2. 5. 9. 10. 18. 20. 24. 31 June 3. 6.
 Dates of Survey while building: During progress of work in shops - - -
 During erection on board vessel - - -
 Total No. of visits **41**

Dates of Examination of principal parts—Cylinders 22 and 23 - 3-27 Slides 25. 4. 27 Covers 23. 3-27
 Pistons 9-5-27 Piston Rods 25-4-27 Connecting rods 25-4-27
 Crank shaft 29-3-27 Thrust shaft 29-4-27 Intermediate shafts ✓
 Tube shaft ✓ Screw shaft 29-4-27 Propeller 29-4-27
 Stern tube 29-4-27 Engine and boiler seatings 26-5-27 Engines holding down bolts 8-6-27
 Completion of fitting sea connections 26-5-27
 Completion of pumping arrangements 14-6-27 Boilers fixed 8-6-27 Engines tried under steam 14-6-27
 Main boiler safety valves adjusted 14-6-27 Thickness of adjusting washers for Boiler P 1/2 " 5 3/8" Star Boiler P 1/2 " 3/8"
 Crank shaft material S.M. Ingot Steel Identification Mark No 2 R.L.A. Thrust shaft material S.M. Ingot Steel Identification Mark No. 2. R.L.A.
 Intermediate shafts, material ✓ Identification Marks ✓ Tube shaft, material ✓ Identification Mark ✓
 Screw shaft, material S.M. Ingot Steel Identification Mark No. 2 R.L.A. Steam Pipes, material SD Copper Test pressure 360 lbs. Date of Test 6. 4. 27
 Is an installation fitted for burning oil fuel Yes ✓ Is the flash point of the oil to be used over 150° F. Yes
 Have the requirements of the Rules for carrying and burning oil fuel been complied with Yes ✓
 Is this machinery duplicate of a previous case Yes ✓ If so, state name of vessel "Laquinilla" ✓

General Remarks (State quality of workmanship, opinions as to class, &c.)
 The machinery of this vessel has been constructed under special survey. The materials & workmanship are sound and good. It has been efficiently installed on board the vessel and both main and auxiliary engines have been tried under steam. The oil fuel pipe lines have been tested in accordance with the rules and the controls to the oil fuel valves and fire-extinguishing line are capable of being operated locally and from outside the engine room.
 In my opinion the machinery of this vessel is eligible for notation in the Local's Register.
 Book + L.M.C. 6. 26 C.L. FITTED FOR OIL FUEL 6. 27 F.P. ABOVE 150° F.

It is submitted that this vessel is eligible for THE RECORD. + LMC 6. 27. CL.
 Fitted for oil fuel 6. 27. FP above 150° F.

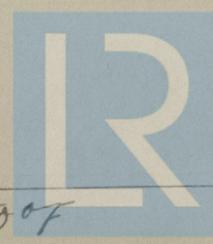
W.D.
 27/6/27

R. Lee Amess
 Engineer Surveyor to Lloyd's Register of Shipping.

The amount of Entry Fee ... £ 3 : - : When applied for,
 Special ... £ 49 : - : 24. 6. 1927
 Donkey Boiler Fee ... £ : :
 Travelling Expenses (if any) £ : : 2/8/27

TUES. 28 JUN 1927

Committee's Minute
 Assigned + L.M.C. 6: 27
 Fitted for Oil Fuel 6. 27. F.P. above 150° F



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Certificate to be sent to Registrar

The Surveyors are requested not to write on or below the space for Committee's Minute.