

Lloyd's Register of Shipping.

MAFHONA COAST

Ship's Name M.V. "MASHONA" (ex "Okiep")

Official No. 169144

Memorandum of alterations reported since ship was surveyed for assignment of Load Lines in 1945

No.1 Hatch coaming (Station 34 to 35) and No.2 Hatch coaming (Station 32 to 33) together with deck plating between these 2 Hatches (Station 33 to 34) and centre line pillar in No. 1 Hold below, all removed.

New Steel hatch coaming 20'x 15'x 1'-6" made and fitted (station 32 to 35), all with scantlings as original. Doubler plates fitted at all 4 corners, welded to coaming angles and to deck plating. Deep brackets, flanged on inner edges, fitted and welded below 4 corners of new coaming. Fore and aft stiffeners, 4"x 3"x $\frac{3}{8}$ " angle bar, fitted and welded along each side coaming, with vertical brackets below to deck, spaced 4'- 3". New hatch beams of 15lb plate and 11" deep at ends, with 3"x 3"x $\frac{1}{2}$ " continuous double angles top and bottom, fitted in bearers at 4' ^{apart} ~~from forward coaming~~ and 8' ~~from after coaming.~~ *as per approved plans*

No. 3 Hatch coaming (Station 29 to 30) and No. 4 Hatch coaming (Station 27 to 28), together with deck plating between (Station 28 to 29), the centre line pillar in No. 2 Hold below, and the forward end plating of the trunk (Station 28) all removed. New Steel hatch coaming fitted at Stations 27 to 30, with doubler plating and brackets at corners etc., all as detailed above for No.1 Hatch, now fitted, but with forward end coaming as previously fitted at the forward end of No.4 Hatch (extending from upper to lower trunk deck). The Trunk top and side plating was continued from original position at station 28, to new position at station 30 and the trunk end plated in at this position. Gusset brackets were fitted below the trunk deck at stations 28 and 29. New Beams fitted as detailed at No.1 Hatch.

All new wood Hatches and tarpaulins fitted.

Thickness of hatch covers 2"

2. Tarpaulins provided for each hatchway.

*Bearing surfaces of hatch covers and beams is 2½" and 3½" respectively
beams spaced 1-6" apart and lashings provided in accordance with L.R. Rules.*

3 OCT 1945

(Signed) I.W. JONES EVANS.

SURVEYOR.



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Foundation