

REPORT ON BOILERS.

No. 2369

Received at London Office 13 DEC 1954

Date of writing Report 19 When handed in at Local Office NOV. 26. 1954 19 Port of K O B E

No. in Survey held at Tamano, Japan Date, First Survey 16-2-54 Last Survey 3rd July, 1954
Reg. Book. (Number of Visits 12)
90/85 on the Steel Single Screw Motor Ship "HOEISAN MARU" Tons {Gross 6952.52
Net 3854.60

Built at Tamano, Japan By whom built Mitsui Shipbldg. & Engr. Co., Ltd. Yard No. 581 When built July 1954
Engines made at Tamano, Japan By whom made Mitsui Shipbldg. & Engr. Co., Ltd. Engine No. 513 When made July 1954
Boilers made at Tamano, Japan By whom made Mitsui Shipbldg. & Engr. Co., Ltd. Boiler No. 370 When made July 1954
Owners Mitsui Steamship Co., Ltd. Port belonging to Tokyo

VERTICAL BOILER.

Made at Tamano By whom made Mitsui Shipbuilding & Engineering Co., Ltd. Boiler No. 370 When made July '54 Where fixed in engine room
Plates: Fukiai Plant of Kawasaki Steel Corporation
Manufacturers of Steel Tubes: Sumitomo Metal Ind. Ltd., Amagasaki Tube Works

Total Heating Surface of Boiler 24.3 M² Is forced draught fitted Yes Coal or Oil fired Oil

No. and Description of Boilers 1; vertical Cochran type Working Pressure 7 kg/cm²

Tested by hydraulic pressure to 14 kg/cm² Date of test 27th April, 1954 No. of Certificate 1-19764

Area of fire grate in each Boiler - No. and description of safety valves to each boiler 1; double spring ordinary type

Area of each set of valves per boiler {per Rule 6078 mm² as fitted 3318 "x 2 Pressure to which they are adjusted 7.1 kg/cm² Are they fitted with easing gear Yes

State whether steam from main boilers can enter the donkey boiler No Smallest distance between boiler or uptake and bunkers

or woodwork - Is oil fuel carried in the double bottom under boiler - Smallest distance between base of boiler and tank top plating

1200 mm Is base of the boiler insulated Yes Largest internal dia. of boiler 1576 mm Height 4800 mm

Shell plates: Material O.H. Steel Tensile strength 51.3-53.0 kg/cm² Thickness 12 mm

Are the shell plates welded or flanged Welded If fusion welded, state name of welding firm Mitsui Shipbuilding & Engineering Co., Ltd.

Have all the requirements of the Rules for Class I vessels been complied with Yes Description of riveting: circ. seams {end - inter -

long. seams - Dia. of rivet holes in {circ. seams - long. seams - Pitch of rivets { - Percentage of strength of circ. seams {plate - rivets -

of longitudinal joint {plate - rivets - combined - Thickness of butt straps {outer - inner - Shell Crown: Whether complete hemisphere, dished partial

spherical, or flat Dished partial Material O.H. Steel Tensile strength 43.2 kg/cm² thickness 16 mm

Radius 1400 mm Description of Furnace: Plain, spherical, or dished crown Spherical crown Material O.H. Steel

Tensile strength 46.2 kg/cm² Thickness 12 mm External diameter {top - bottom 1300 mm Length as per Rule -

Pitch of support stays circumferentially - and vertically - Are stays fitted with nuts or riveted over -

Diameter of stays over thread - Radius of spherical or dished furnace crown 638 mm

Thickness of Ogee Ring 22 mm Diameter as per Rule {D 1600 mm d 1300 mm

Combustion Chamber: Material - Tensile strength - Thickness of top plate -

Radius if dished - Thickness of back plate - Diameter if circular -

Length as per Rule - Pitch of stays -

Are stays fitted with nuts or riveted over - Diameter of stays over thread -

Tube Plates: Material {front O.H. Steel back O.H. Steel Tensile strength {46.7 kg/cm² 45.3 " Thickness {26 mm 23 mm Mean pitch of stay tubes in nests 277.5 mm

If comprising shell, dia. as per Rule {front - back - Pitch in outer vertical rows { - Dia. of tube holes FRONT {stay - plain - BACK {stay - plain -

Is each alternate tube in outer vertical rows a stay tube Yes

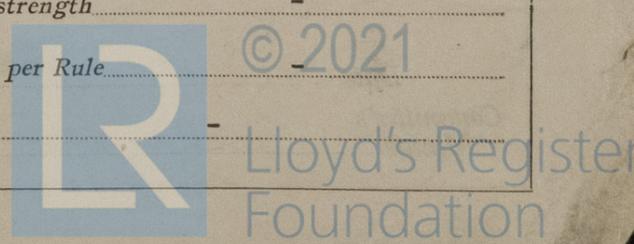
Girders to Combustion Chamber Tops: Material - Tensile strength -

Depth and thickness of girder at centre - Length as per Rule -

Distance apart - No. and pitch of stays in each -

Is a Report also sent on the Hull of the Ship? If not, state whether, and if not, one will be sent?

MADE AND PRINTED IN KOBE.



011449-011460-0028

Crown Stays: Material - Tensile strength - Diameter { at body of stay - or over threads -
 No. of threads per inch - Screw Stays: Material - Tensile strength -
 Diameter { at turned off part - or over threads - No. of threads per inch - Are the stays drilled at the outer ends -
 Tubes: Material O. H. Steel ✓ External diameter { plain 65 mm ✓ stay 65 mm ✓ Thickness { 3.5 mm ✓ 8 mm ✓
 No. of threads per inch 9 ✓ Pitch of tubes 90 x 95 mm ✓
 Manhole Compensation: Size of opening in shell plate 390 x 515 mm Section of compensating ring Flanged type ✓ No. of rivets and diameter -
 of rivet holes - Outer row rivet pitch at ends - Depth of flange if manhole flanged 80 mm ✓
 Uptake: External diameter 350 mm Thickness of uptake plate 6 mm ✓
 Cross Tubes: No. - External diameters { - Thickness of plates -
 Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with Yes ✓

The foregoing is a correct description,
 MITSUBISHI ENGINEERING CO. LTD. SHIP REPAIR WORKS.
 J. Tanaka Manufacturer.
 Senior Engineer

Dates of Survey { During progress of work in shops -- } 1954 Feb. 16, 26, Mar. 5, 13, 23, 29, 30
 while building { During erection on board vessel --- } 1954 Apr. 13, 23, 27.
 June 25, July 3.
 Is the approved plan of boiler forwarded herewith 16-12-53 (Kob) (If not state date of approval.)
 Total No. of visits 12

Is this Boiler a duplicate of a previous case Yes If so, state Vessel's name and Report No. m.s. "HAKONESAN MARU"

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)
 The auxiliary boiler of this vessel has been constructed under Special Survey in accordance with the Rules, approved plans and Secretary's letters.
 The material and workmanship are sound and good.
 The auxiliary boiler has been examined under steam and the safety valves adjusted to 7.1 kgs/cm² and found satisfactory.

Survey Fee ... £ 24,000.0 } When applied for OCT. 27, 1954 19
 Travelling Expenses (if any) £ : : } When received 19

H. Yamabuchi & J. Honohara
 Engineer Surveyor to Lloyd's Register of Shipping.

Date TUESDAY 11 JAN 1955
 Committee's Minute See Feb. 4th.



 17.12.54

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