

STARBOARD MAIN ENGINE	No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No. 10	No. 11	No. 12
Cylinders, Pistons, Rods, Valves and Gears ¹⁻²	8/53	1.59 3.55	12.53 3.55	12.53								
Connecting Rods, Top ends and Guides ³	8/53	1.59 12/54	12/54	12/54								
	8/53	1.59 14/54	14/54	14/54								
Crankpins and Bearings ⁴		1.59						all 9.54				
		1.59						all 9.54				
Journals and Bearings ⁵								all 9.54				
Compressors on Main Engine ⁶⁻⁹								Compr. Coolers ¹⁰				
Scavenge Pumps or Blowers ¹¹⁻¹⁶	1/1r											
Supercharger ¹⁷												
Clutch or Hydraulic Coupling ²¹						Gearing ²²						
Magnetic Coupling ⁷						Air Gap ⁸						
Thrust ²³	9.54.				Intermediate Shafting ²⁴ 9.54.							
Holding Down Bolts & Chocks ²⁵	1/1r				Crankcase Relief Devices ³¹					Engine Tested		
Main Engine Driven Pumps ³⁰	Bilge	S.W. Cooling ⁽¹⁾ 12.53.		F.W. Cooling ⁽¹⁾ 12.53		Lub. Oil ⁽¹⁾ 12.53.		Fuel				
Independent Pumps ³²	Bilge	Ballast		Fuel Transfer		Fuel Service						
	Cyl. Cooling	Piston Cooling		Lub. Oil		Fuel Valve Cooling						
	Feed 3	Cond. Circulating		F.W. Coolers ³⁵		Lub. Oil Coolers ³⁶						
	Other Pumps having Bilge Connections	68 1/1r										
Bilge, Ballast and O.F. Lines ³³	1/1r											
Other Piping Arrgts. and Fittings ³⁴	1/1r					Propellers and Sea Connections 1.52 8/53. 12/54 1/1r						
Condenser ³⁶	1/1r		Evaporator ⁴² Safety Valves ⁴³		12/1r		Steam Pipes Over 3in. Bore 2000 over 3"					
Oil Fuel Tanks ⁴¹	1/1r					Oil Burning Arrgts.						
Steering Machy. ⁴⁴						Windlass ⁴⁵		1/1r				
Indep. Air Compressors ³⁸	(2) S. 66d 9.54 7 Subd 1/54					Comp. Coolers S. 66d 9.54 Subd 1/54						
Main Air Receivers ³⁹	(2) S. 66d 9.54 Subd 1/54					Auxiliary Air Receivers ⁴⁰						
AUXILIARY ENGINES	S.F. 66d		SA		STM							
2 Diesel 280kw	9.54	S.F.I.	1/1r		1/1r							
1 Steam 35kw												
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011433-011440-0154