

REPORT ON OIL ENGINE MACHINERY.

No. 166.
8 JUL 1946

Received at London Office

Date of writing Report 10-6-1946 When handed in at Local Office 5-7-1946 Port of LEEDS.

No. in Survey held at Reg. Book. **Keighley** Date, First Survey 23-8-45 Last Survey 27-5-1946 Number of Visits 7

on the **Single** Screw vessel **"T.R.V.8"** Tons Gross Net

Built at **Gainsborough** By whom built **J.S. Watson (Gainsborough)** Yard No. **1551** When built **1945**

Engines made at **Keighley** By whom made **H. Widdop & Co. Ltd.** Engine No. **4380** When made **1945**

Donkey Boilers made at - By whom made - Boiler No. - When made -

Brake Horse Power **300** Owners **The Admiralty** Port belonging to -

Nom. Horse Power as per Rule **139** Is Refrigerating Machinery fitted for cargo purposes - Is Electric Light fitted **Yes**

Trade for which vessel is intended **Torpedo Recovery**

OIL ENGINES, &c.—Type of Engines **Airless injection heavy oil.** 2 or 4 stroke cycle **2** Single or double acting **single**

Maximum pressure in cylinders **700 Lbs/sq.in.** Diameter of cylinders **11,5"** Length of stroke **13,5"** No. of cylinders **6** No. of cranks **6**

Mean Indicated Pressure **50,5 Lbs/sq.in.** Span of bearings, adjacent to the Crank, measured from inner edge to inner edge **16,75"** Is there a bearing between each crank **Yes**

Revolutions per minute **350** Flywheel dia. **34,75"** Weight **14,5" cwt** Means of ignition **Compression** Kind of fuel used **heavy oil**

Crank Shaft, { Solid forged **6,2"** as per Rule **6,75"** as fitted Crank pin dia. **6,75"** Crank Webs Mid. length breadth **9"** Thickness parallel to axis -
 { ~~Semi-forged~~ ~~4 1/2" dia.~~ Mid. length thickness **3,75"** shrunk Thickness around eyehole -

Flywheel Shaft, diameter as per Rule **3,9"** as fitted **4** Thrust Shaft, diameter at collars as per Rule **4,1"** as fitted **4,75"**

Tube Shaft, diameter as per Rule - as fitted **4,42"** Screw Shaft, diameter as per Rule **4,5"** Is the tube screw shaft fitted with a continuous liner **No**

Bronze Liners, thickness in way of bushes as per Rule - as fitted **4 3/4 in** Thickness between bushes as per Rule - as fitted - Is the after end of the liner made watertight in the propeller boss -

If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner -

If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive -

If two liners are fitted, is the shaft lapped or protected between the liners - Is an approved ~~oil gland~~ appliance fitted at the after end of the tube shaft **Yes** If so, state type **Drg. No. 3536 Approved 27-10-41** Length of Bearing in Stern Bush next to and supporting propeller **17 1/2"**

Propeller, dia. **56"** Pitch **43"** No. of blades **4** Material **C.I.** whether Moveable **No** Total Developed Surface **9** sq. feet

Method of reversing Engines **Direct** Is a governor or other arrangement fitted to prevent racing of the engine when declutched **Yes** Means of lubrication **forced** Thickness of cylinder liners **1,125"** Are the cylinders fitted with safety valves **Yes** Are the exhaust pipes and silencers water cooled or lagged with non-conducting material **Yes** If the exhaust is led overboard near the waterline, what means are arranged to prevent water from being syphoned back to the engine -

Cooling Water Pumps, No. **One 4,25" dia x 3" stroke** Is the sea suction provided with an efficient strainer which can be cleared within the vessel -

Bilge Pumps worked from the Main Engines, No. **One** Diameter **4,25"** Stroke **3"** Can one be overhauled while the other is at work -

Pumps connected to the Main Bilge Line { No. and Size - How driven -

Is the cooling water led to the bilges - If so, state what special arrangements are made to deal with this water in addition to the ordinary bilge pumping arrangements **2 single acting** (One on main engine **2 1/4" bore x 3" stroke** one on main engine **1 1/2" bore x 3" stroke**

Ballast Pumps, No. and size - Power Driven Lubricating Oil Pumps, including Spare Pump, No. and size **one double acting on aux. eng. No. 4378 1 1/2" bore x 3" stroke**

Are two independent means arranged for circulating water through the Oil Cooler - Suctions, connected to both Main Bilge Pumps and Auxiliary Bilge Pumps, No. and size:—In Machinery Spaces - In Pump Room -

In Holds, &c. -

Independent Power Pump Direct Suctions to the Engine Room Bilges, No. and size -

Are all the Bilge Suction pipes in Holds and Tunnel Well fitted with strum-boxes - Are the Bilge Suctions in the Machinery Spaces led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges -

Are all Sea Connections fitted direct on the skin of the ship - Are they fitted with Valves or Cocks -

Are they fixed sufficiently high on the ship's side to be seen without lifting the platform plates - Are the Overboard Discharges above or below the deep water line -

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel - Are the Blow Off Cocks fitted with a spigot and brass covering plate -

What pipes pass through the bunkers - How are they protected -

What pipes pass through the deep tanks - Have they been tested as per Rule -

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times -

Is the arrangement of valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one compartment to another - Is the Shaft Tunnel watertight - Is it fitted with a watertight door - worked from -

If a wood vessel, what means are provided to prevent leakage of either fuel oil or of lubricating oil from saturating the woodwork -

Main Air Compressors, No. **One** No. of stages **2** Diameters **6" & 2,75"** Stroke **3"** Driven by **Main Engine**

Auxiliary Air Compressors, No. **One** No. of stages **2** Diameters **6" & 2,75"** Stroke **3"** Driven by **Aux. Engine**

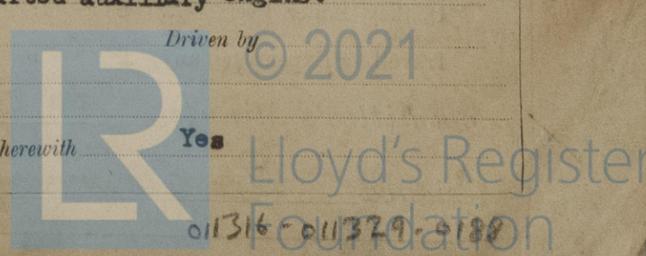
Small Auxiliary Air Compressors, No. - No. of stages - Diameters - Stroke - Driven by -

What provision is made for first Charging the Air Receivers **Auxiliary air compressor driven by hand started auxiliary engine.**

Scavenging Air Pumps, No. **Underside of pistons** Diameter **3"** Stroke **2,21"** Driven by **2**

Auxiliary Engines crank shafts, diameter as per Rule **3"** as fitted **3,25"** Position -

Have the Auxiliary Engines been constructed under special survey **Yes** Is a report sent herewith **Yes**



AIR RECEIVERS: — Have they been made under survey **Yes** State No. of Report or Certificate **Chesterfield Tube Co., Adv Note Nos. 2287, 3465.**

Is each receiver, which can be isolated, fitted with a safety valve as per Rule **Yes** Is a drain fitted at the lowest part of each receiver **Yes**

Can the internal surfaces of the receivers be examined and cleaned **Yes**

Injection Air Receivers, No. 1 Cubic capacity of each **3,85 cu.ft.** Internal diameter **9 7/8"** thickness **5/16"**

For whistle **Seamless Tube** with **Welded Ends.** Material **O.H. Steel** Range of tensile strength **28/32 T.** Working pressure **350 lbs/sq.in.**

Starting Air Receivers, No. 2 Total cubic capacity **14,5 cu.ft.** Internal diameter **12 1/2"** thickness **1/4"**

Seamless, lap welded or riveted longitudinal joint **Seamless** Material **O.H. Steel** Range of tensile strength **28/32 T.** Working pressure **350 lbs/sq.in.**

IS A DONKEY BOILER FITTED? **No.** If so, is a report now forwarded? **-**

Is the donkey boiler intended to be used for domestic purposes only **-**

PLANS. Are approved plans forwarded herewith for Shafting **9-12-43** Receivers **9-12-43** Separate Fuel Tanks **9-12-43**

(If not, state date of approval)

Donkey Boilers **-** General Pumping Arrangements **-** Pumping Arrangements in Machinery Space **-**

Oil Fuel Burning Arrangements **-**

SPARE GEAR.

Has the spare gear required by the Rules been supplied **Yes**

State the principal additional spare gear supplied **-**

The foregoing is a correct description.

J. MacLeod Manufacturer.

Dates of Survey while building

- During progress of work in shops -- **23-8-45, 19-9-45, 19-11-45, 5-12-45, 17-12-45, 7-3-46, 27-5-46.**
- During erection on board vessel -- **-**
- Total No. of visits **-**

Dates of Examination of principal parts — Cylinders **19-9-45** Covers **5-12-45** Pistons **27-5-46** Rods **-** Connecting rods **23-8-45**

Crank shaft **23-8-45** Flywheel shaft **-** Thrust shaft **19-11-45** Intermediate shafts **-** Tube shaft **-**

Screw shaft **-** Propeller **-** Stern tube **-** Engine seatings **-** Engines holding down bolts **-**

Completion of fitting sea connections **-** Completion of pumping arrangements **-** Engines tried under working conditions **-**

Crank shaft, Material **O.H. Steel** Identification Mark **LLOYD'S 189 JNB 16-6-43 DRW** Flywheel shaft, Material **-** Identification Mark **-**

Thrust shaft, Material **O.H. Steel** Identification Mark **LLOYD'S 2347 19-11-45 DRW** Intermediate shafts, Material **-** Identification Marks **-**

Tube shaft, Material **-** Identification Mark **-** Screw shaft, Material **-** Identification Mark **-**

Identification Marks on Air Receivers

| | | | | |
|------------------------------|---|--|------------------------------|--|
| Starting Air. | Nos. 54593 | 54587 | Whistle Air. | 43-81-42 |
| Chesterfield Tube Co. | LLOYD'S TEST 1000 lbs. W.P. 350 lbs. 14-5-41 W.K. | LLOYD'S TEST 1000 lbs. W.P. 350 lbs. 4-4-41 L.T. | Ruston & Hornsby. | LLOYD'S TEST 1000 lbs. W.P. 400 lbs. 16-6-43 D.1155 J.N.B. |

Is the flash point of the oil to be used over 150° F. **Yes**

Have the requirements of the Rules for oil fuel pipes and tank fittings been complied with **-**

Description of fire extinguishing apparatus fitted **-**

Is the vessel (not being an oil tanker) fitted for carrying oil as cargo **-** If so, have the requirements of the Rules been complied with **-**

If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with **-**

Is this machinery duplicate of a previous case **Yes** If so, state name of vessel **Watsons Yard No. 1550 (Leeds Report No. 13)**

General Remarks (State quality of workmanship, opinions as to class, &c.)

This engine has been constructed under special Survey, of tested materials, in accordance with the Secretary's letters, approved plans and the requirements of the Rules.

The materials and workmanship are good and the engine was found to be satisfactory when tested in the shop under full load conditions.

This engine is suitable, in my opinion, for the purpose intended and when satisfactorily installed and reported will be eligible to receive the notation **L.M.C. (with date)**

Satisfactorily fitted onboard at Garmouth. See Hull Report No. 53775 of 29.10.46. Geo. Lang

| | | | |
|--------------------------------|------|-----|-------------------|
| The amount of Entry Fee .. £ | : | : | When applied for, |
| 2/3 Special 50% Special | £ 39 | : 0 | 28-5- 19 46 |
| Donkey Boiler Fee ... £ | : | : | When received, |
| Travelling Expenses (if any) £ | : | : | 19 |

D. Malburn
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute **FRI. 22 NOV 1946**

Assigned **See F.E. Mch. rph.**



Certificate (if required) to be sent to
(The Surveyors are requested not to write on or below the space for Committee's Minute.)