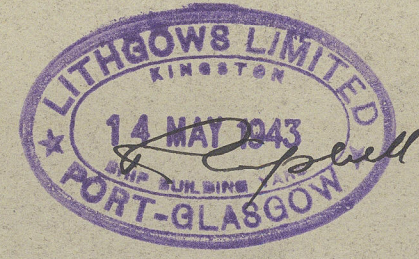


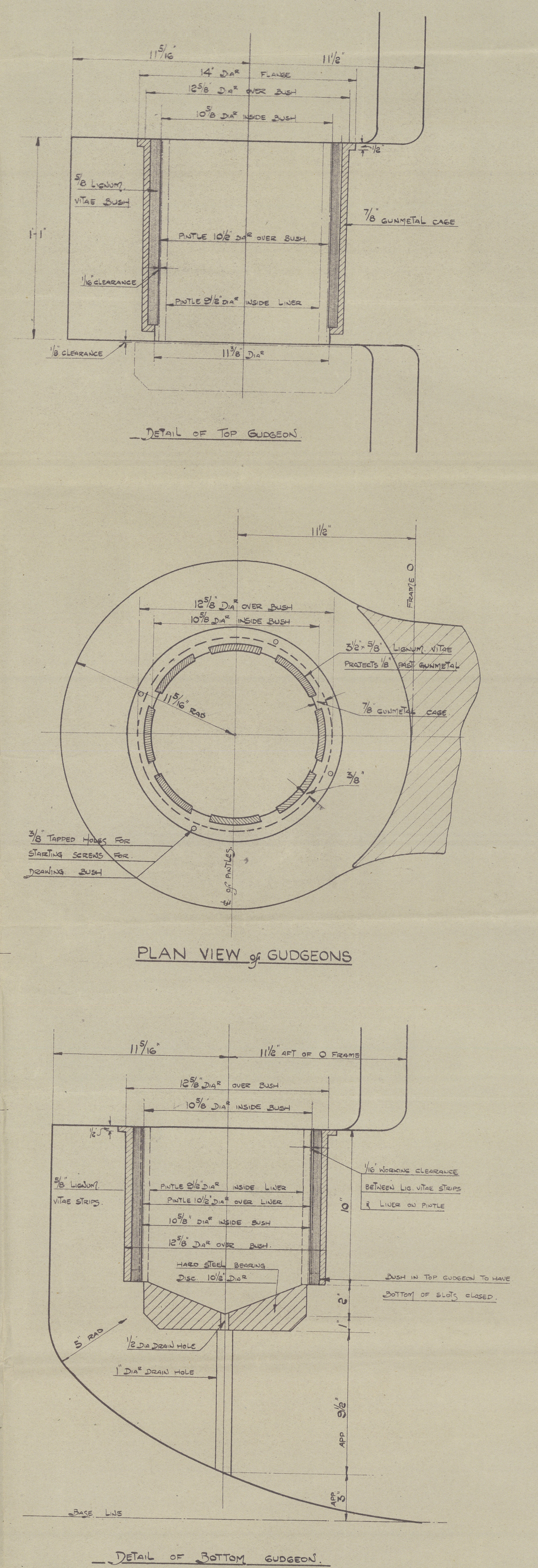
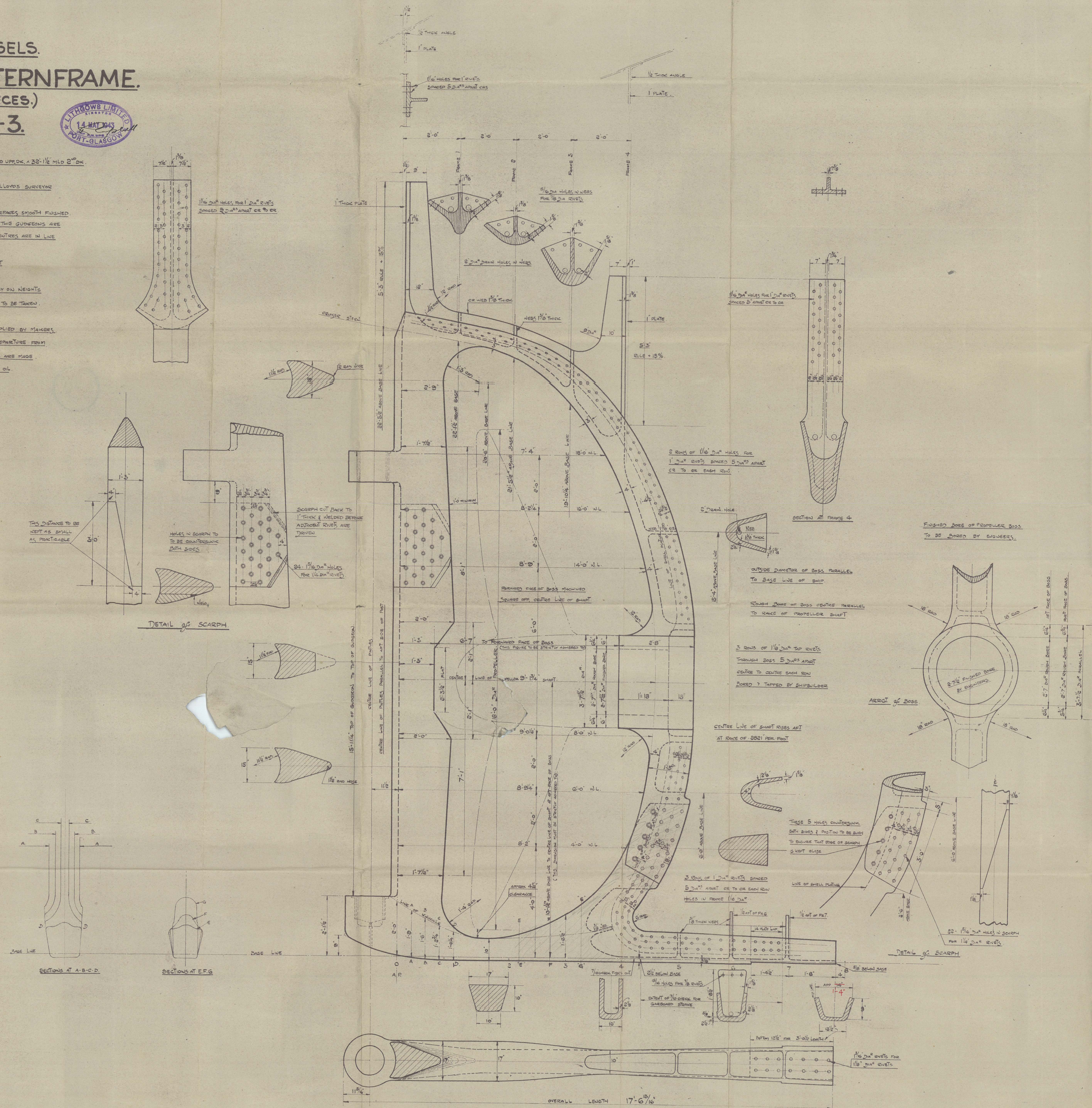
C. P. R. VESSELS.  
**CAST STEEL STERNFRAME.**  
 (IN TWO PIECES.)  
**M. V. N<sup>os</sup> 1001-2-3.**



SCALES 3/4" & 3" = 1 FOOT.

**DIMENSIONS** - 465'-0" B.P. x 64'-0" MLD x 48'-8" MLD UPPER x 23'-1 1/2" MLD 2" DR.  
 FIRST LONGIT. NR L.D. x 465' x 40'12" = 18655  
 TO CLASS 100 BY LLOYDS & TO BE PASSED BY LLOYDS SURVEYOR  
 BEFORE LEAVING MAKERS' WORKS.  
 MATERIAL - BEST QUALITY CAST STEEL WITH ALL SURFACES SMOOTH FINISHED.  
 GREAT CARE IS TO BE TAKEN THAT THE HOLES IN THE GUDGEONS ARE  
 BASED TO THE DIMENSIONS SHOWN AND THAT THEIR CENTRES ARE IN LINE  
 AND PERPENDICULAR TO BASE LINE.  
 SCARPHS TO BE MACHINED AND TO BE A GOOD FIT  
 EXPOSED EDGES OF CASTING TO BE ROUNDED OFF.  
 DIMENSIONS TO BE CAREFULLY MARKED TO AS NEAR ONLY ON HEIGHTS  
 CALCULATED TO THESE SIZES, WRITTEN DIMENSIONS ONLY TO BE TAKEN.  
 ALL MACHINE & DRILLING ETC. TO BE DONE BY MAKERS.  
 SPACINGS OF GUDGEONS & BOSSES FOR RUTLES TO BE SUPPLIED BY MAKERS.  
 MAKERS TO NOTIFY SHIPBUILDERS OF ANY PROPOSED DEPARTURE FROM  
 THIS DRAWING & SAME TO BE AGED BEFORE CASTINGS ARE MADE.  
 FRAME NOT TO BE PAINTED BUT MAY BE GIVEN A COAT OF OIL.

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APPROVED  
 LLOYD'S REGISTER OF SHIPPING  
 James A. Clark  
 DATE 21/5/43



LITHGOWS

①

1001-2-3

STERIN FRAME

T.E.V. BEAVERDELL (1001) GRK REPT N<sup>o</sup> 23267

TEV. BEAVER GLEN (1002) GRK REPT 23322

BEAVERLAKE (1003) \* GRK RPT NO 23407.

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LITHGOWS LTD

Nos 1001-2-3

STERN FRAME

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