

D.O.

REPORT ON OIL ENGINE ELECTRIC GENERATOR SETS

No. 13187

50 AUG 1950

Received at London Office

of writing Report 24th Aug 1950 When handed in at Local Office 19... Port of London

in Survey held at Katinsborg Date, First Survey 22nd Aug 1950 Last Survey 24th Aug 1950

Book. Single on the Twin Triple Quadruple Screw vessel. ROSA MAERSK Number of Visits 20

S.W.G. 3/8" at Blyth By whom built Swedish Shipbuilding Co. Ltd. Yard No. 343 When built

Engines made at Katinsborg By whom made Motorfabriken Burkh Contract No. 6437 When made 1950

Generators made at Osens By whom made Thomas B. Thorge Contract No. 303768 When made 1950

of Sets 2 Engine Brake Horse Power 75 M.N. as per Rule Total Capacity of Generators 88 Kilowatts.

Intended for essential services No.

ENGINES, &c.—Type of Engines Heavy oil, trunk piston, type 40/60 2 or 4 stroke cycle 4 Single or double acting single

Maximum pressure in cylinders 55 kg/cm² Diameter of cylinders 160 mm Length of stroke 230 mm No. of cylinders 4 No. of cranks 4

Indicated pressure 7.3 kg/cm² Firing order in cylinders 1-2-4-3 Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 165 mm

Distance between a bearing between each crank Yes Moment of inertia of flywheel (16 m² or Kg.-cm.²) 72 x 10⁴ Revolutions per minute 625

Wheel dia. 700 mm Weight 255 kg Means of ignition compression Kind of fuel used Heavy oil

Crank Shaft, dia. of journals as per Rule 115 mm Crank pin dia. 105 mm Crank Webs Mid. length breadth 165 mm Thickness parallel to axis shrunk

as fitted as per Rule as fitted Mid. length thickness 45 mm Thickness round eye-hole as fitted

Wheel Shaft, diameter as per Rule as fitted Intermediate Shafts, diameter as per Rule as fitted General armature, moment of inertia (16 m² or Kg.-cm.²) as fitted

Means provided to prevent racing of the engine when declutched Yes Means of lubrication forced Kind of damper if fitted as fitted

Are the cylinders fitted with safety valves Yes Are the exhaust pipes and silencers water cooled or lagged with non-conducting material water cooled

Water Pumps, No. 1 off 1.85 t/h Is the sea suction provided with an efficient strainer which can be cleared within the vessel as fitted

Lubricating Oil Pumps, No. and size 1 off 4.6 t/h

Compressors, No. as fitted No. of stages as fitted Diameters as fitted Stroke as fitted Driven by as fitted

Engining Air Pumps, No. as fitted Diameter as fitted Stroke as fitted Driven by as fitted

RECEIVERS:—Have they been made under Survey as fitted State No. of Report or Certificate as fitted

Each receiver, which can be isolated, fitted with a safety valve as per Rule as fitted

Are the internal surfaces of the receivers be examined as fitted What means are provided for cleaning their inner surfaces as fitted

Are there a drain arrangement fitted at the lowest part of each receiver as fitted

Pressure Air Receivers, No. as fitted Cubic capacity of each as fitted Internal diameter as fitted thickness as fitted

Less, lap welded or riveted longitudinal joint as fitted Material as fitted Range of tensile strength as fitted Working pressure by Rules as fitted

Engining Air Receivers, No. as fitted Total cubic capacity as fitted Internal diameter as fitted thickness as fitted

Less, lap welded or riveted longitudinal joint as fitted Material as fitted Range of tensile strength as fitted Working pressure by Rules as fitted

ELECTRIC GENERATORS:—Type Drip proof ventilated, Type C.L. 196

Voltage of supply 110 volts. Full Load Current 400 Amperes. Direct or Alternating Current Direct

Is an alternating current system, state the periodicity as fitted Has the Automatic Governor been tested and found as per Rule when full load is suddenly thrown off as fitted

Generators, are they compounded as per Rule as fitted Is an adjustable regulating resistance fitted in series with each shunt field as fitted

Are terminals accessible, clearly marked, and furnished with sockets as fitted Are they so spaced as fitted

Are the generators so spaced as fitted Are the lubricating arrangements of the generators as per Rule as fitted

Do generators under 100 kw. full load rating, have the makers supplied certificates of test as fitted and do the results comply with the requirements as fitted

Do generators 100 kw. or over have they been built and tested under survey as fitted

Are there any other driven machinery other than generator as fitted

RECEIVERS:—Are approved plans forwarded herewith for Shafting No 20/2-50 for Receivers Separate Tanks as fitted

(If not, state date of approval) Swedish Shipbuilding Co. Ltd.

Torsional Vibration characteristics if applicable been approved as fitted Armature shaft Drawing No. as fitted

(state date of approval)

RE GEAR as per Rules

The foregoing is a correct description,
 MOTORFABRIKEN BURKH
 AKTIESELSKAB
 Manufacturer.



Dates of Survey while building: During progress of work in shops - - 1950: 22/5 - 12/6 - 2/8;
 During erection on board vessel - - -
 Total No. of visits 3.

Dates of Examination of principal parts—Cylinders... and Covers... and Pistons... 22/5-50 Piston rods... ✓
 Connecting rods... 22/5-50 Crank and Flywheel shafts... 22/5-50 Intermediate shafts... ✓

Crank shaft: Material... 100 Tm. Steel Tensile strength... 67.5-68.1 kg/mm²
 Elongation... 25.1-25.3 on 75mm. Identification Marks... ENG. N^o: 6437-6
 SHAFT. LLOYD: N^o: 6561-6 95494.
 95. 22/5-50

Flywheel shaft, Material... ✓ Identification Marks... ✓
 Identification marks on Air Receivers... ✓

Is this machinery duplicate of a previous case... ✓ If so, state name of vessel... ✓

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

The above generating sets, originally approved for Ocean Frigate Guard 112 on the 20/2-50, has now been transferred to the above Guard N^o.

The engines have been examined under Special Survey in accordance with the Rules and plans approved.

The material has been examined and tested as required by the Rules and the workmanship is good.

The engines with the generators fitted have been tested. The maker works and found to work satisfactory.

The generating sets will now be forwarded to the Guard for installation.

The amount of Fee ... £ 400.- : When applied for... 24/8 19 50
 Travelling Expenses (if any) £ 50.- : When received... 19

FRI. 4 MAY 1951

Committee's Minute.....

Assigned... See F.F. weekly rpt.

5th Ed. 1948.—T. (MADE AND PRINTED IN ENGLAND)
 (The Surveyor's name requested not to write on or below the space for Committee's Minute.)



Rpt. 13.
 Date of writ...
 No. in Reg. Book... 95494.
 Built at...
 Owners...
 Installation...
 Is vessel...
 Plans, have...
 Heating...
 Prime Move...
 with a trip...
 if not comp...
 in parallel...
 NEGATIVE...
 test for ma...
 Position of...
 is the venti...
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