Boilers made at Glasgow By whom made A. Stephen & Sons Ltd. Boiler No. 538

For the information of Surveyors and the Committee only.

Received at ..... Office 19

Lloyd's Register of Shipping.

(Report on Vessel No. 54392 Port GLASGOW)

Waitaki

No. F 1545 SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or Castings~~, manufactured by The Fife Forge Co Ld. of Kirkcaldy for the Vessel No. 538, being built by A. Stephen & Sons of Glasgow. have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects. This tiller has been machined & finished by Brown Bros. & Co Ld, Edinburgh, in connection with their Steam Steering Gear No 8808.

Forgings or Castings.

Lloyd's No. 1545 5-12-33 J.H.

John Houston

Leith. 22/12/33

Tiller.

	~~STERN FRAME~~.	RUDDER FRAME.	STEM.
...l*	S.M. Ingot Steel		
...ade	Forged		
...aled	Yes		
...ions	As per plan		
...s on Inspection ...	Forged & finished		
...hen Inspected	10/10/33 to 5/12/33		
CASTINGS. on Standard Test Pieces.			
...Test— ...per square inch ...	32.0 tons		
...nsion per cent.	29%		
...ending Test— ...le before fracture ...	180°		
...Test— ...ght from ground	✓		
...ering Test— ...made according to Rules and found satisfactory ...	✓		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ ✓ :

To be paid at ✓

LLOYD'S REGISTER OF SHIPPING 28 DEC 1933 GLASGOW

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

...27. T.

011079-011088-0068

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The foregoing is a correct description.

S. S. "WAITAKI"

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