

For the information of Surveyors and the Committee only.

Received at

Office

19

# Lloyd's Register of Shipping.

(Report on Vessel No. 54392 Port GLASGOW)

Waitaki

## No. 24461 SHIP FORGINGS ~~OR CASTINGS.~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs W. Jones Ltd. of Halesowen for the Vessel No. 338, being built by Messrs A. Stephen & Co Ltd. of Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, sound.

on Forgings ~~or Castings~~.

Lloyd's No. <u>9337</u> J.P. <u>31/10/33</u>	(Keeel Piece)		(Boss Piece)		Sheffield 4/11/33
	1 Built up				
	STERN FRAME.	RUDDER FRAME.	STEM.		
Material*	<u>Siemens</u>	<u>Steel</u>			
made		<u>Forged (2 sections)</u>			
annealed		<u>Yes</u>			
Dimensions					
Process on Inspection	<u>Finished</u>	<u>Machined</u>			
when Inspected	<u>3/10/33</u>	<u>31/10/33</u>			
<del>CASTINGS:</del>					
Tests on Standard Test Pieces.	<u>955</u>	<u>958</u>			
Site Test—	<u>32.0</u>	<u>32.0</u>			
Tons per square inch	<u>35.0</u>	<u>30.0</u>			
Extension per cent. ... <u>2"</u>	<u>180° WF.</u>	<u>180° WF.</u>			
Bending Test—					
Angle before fracture					
Drop Test—					
Height from ground ...					
Hammering Test—					
If made according to Rules and found satisfactory ...					

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ - : :

To be paid at ✓



Lloyd's Register

Foundation

\* If of Iron, state whether scrap or puddled iron. If of Steel, state whether made on the Open Hearth process.

S. P. WAITAKI

Lloyd's Register of Shipping  
GLASGOW

SHIP BORINGS OR CASTINGS

I have to certify that the undermentioned  
is a true and correct copy of the  
original as it appears in the  
books of the Register of Shipping  
at Glasgow.

*[Faint handwritten text, possibly a signature or date]*

STERN FRAME	STERN FRAME	STERN FRAME
1	2	3
4	5	6
7	8	9
10	11	12
13	14	15
16	17	18
19	20	21
22	23	24
25	26	27
28	29	30
31	32	33
34	35	36
37	38	39
40	41	42
43	44	45
46	47	48
49	50	51
52	53	54
55	56	57
58	59	60
61	62	63
64	65	66
67	68	69
70	71	72
73	74	75
76	77	78
79	80	81
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100	101	102



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Lloyd's Register  
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