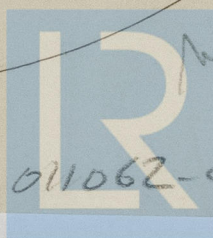
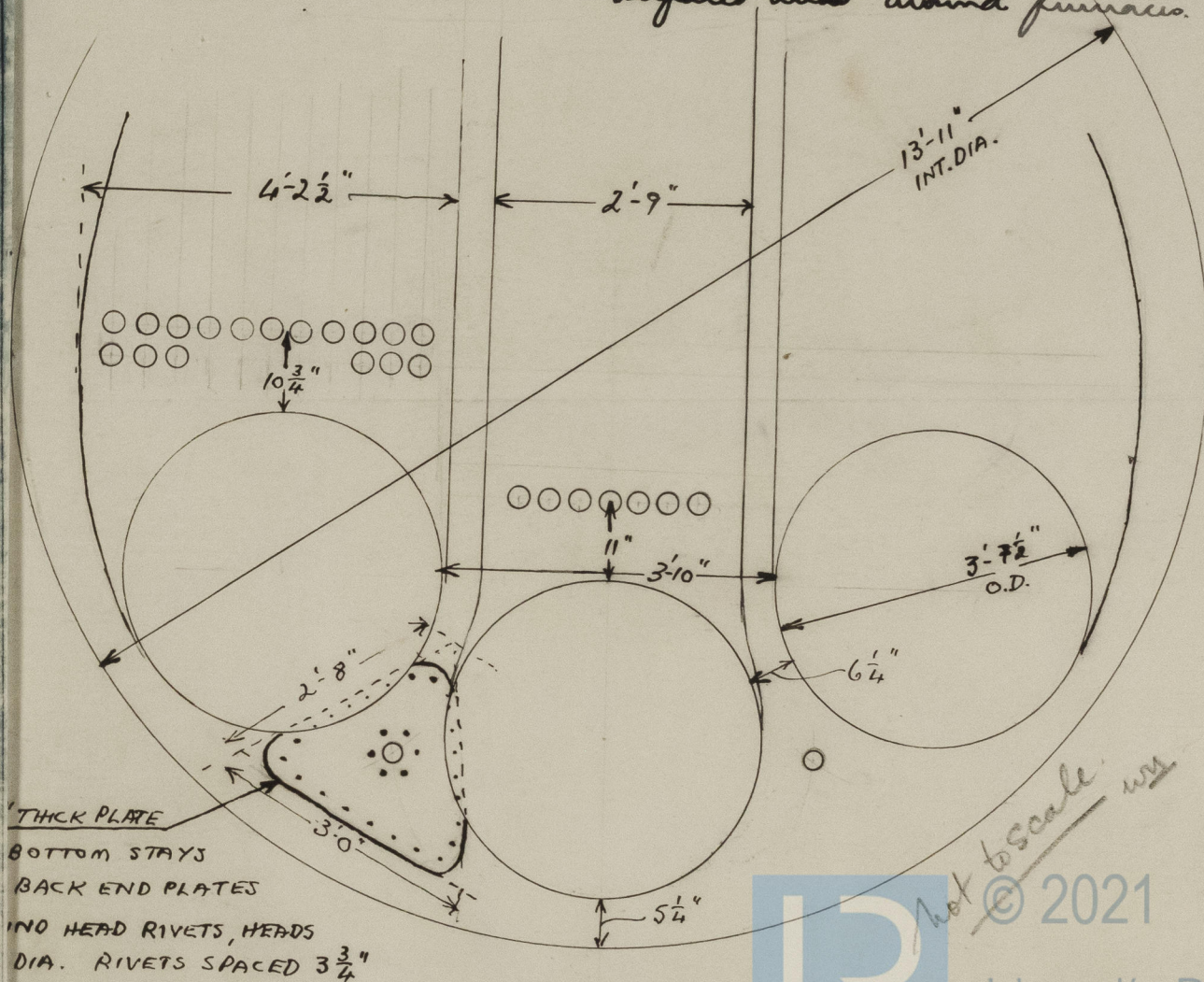


S.S. EMPIRE RAJA

Diagram to assist in the  
Calculation of unsupported flat  
surface areas around furnace.



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