

# REPORT ON OIL ENGINE ELECTRIC GENERATOR SETS.

No. 56

Received at London Office

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Page of writing Report 12-3-43 When handed in at Local Office 17-3-43 Port of LEEDS.

No. in Survey held at Reg. Book. Date, First Survey 3-2-43 Last Survey 26-2-19 43 Number of Visits 3

on the ~~Three~~ <sup>Single</sup> Screw vessel "T.R.V.5." Tons <sup>Gross</sup> <sub>Net</sub>

Built at Gainsborough By whom built J.S. Watson (Gainsborough) Yard No. 1535 When built 1943

Owners Port belonging to

Oil Engines made at Keighley By whom made H. Widdop & Co. Ltd. Engine No. 4217 When made 1943

Generators made at Belfast By whom made Hugh J. Scott Generator No. 48144 When made 1942

No. of Sets 1 Engine Brake Horse Power 40/45 Nom. Horse Power as per Rule - Total Capacity of Generators 15 Kilowatts.

## OIL ENGINES, &c. Type of Engines Airless injection, heavy oil 2 or 4 stroke cycle 4 Single or double acting Single

Maximum pressure in cylinders 700 lbs/sq in. Number of cylinders 5 1/4" Length of stroke 6 1/4" No. of cylinders 3 No. of cranks 3

Span of bearings, adjacent to the Crank, measured from inner edge to inner edge 6 1/2" Is there a bearing between each crank Yes

Revolutions per minute 1000 Flywheel dia. 25" Weight 3,7 cwt Means of ignition Compression Kind of fuel used heavy oil

Crank Shaft, dia. of journals as per Rule 3" as fitted 3 1/4" Crank pin dia. 3 1/4" Crank Webs Mid. length breadth 4 1/4" Thickness parallel to axis -

Flywheel Shaft, diameter as per Rule Mounted on Crankshaft as fitted Coupling. Intermediate Shafts, diameter as per Rule - Thickness of cylinder liners 5/16"

Is a governor or other arrangement fitted to prevent racing of the engine when declutched Yes Means of lubrication forced

Are the cylinders fitted with safety valves No Air Servo Motor fitted for starting at 500 R.P.M. Are the exhaust pipes and silencers water cooled or lagged with non-conducting material -

Cooling Water Pumps, No. 1-1 1/8" bore x 2" stroke Is the sea suction provided with an efficient strainer which can be cleared within the vessel -

Lubricating Oil Pumps, No. and size 1. Double acting 1 3/8" bore x 1/4" stroke at 500 R.P.M.

Air Compressors, No. - No. of stages - Diameters - Stroke - Driven by -

Scavenging Air Pumps, No. - Diameter - Stroke - Driven by -

## AIR RECEIVERS: Have they been made under Survey - State No. of Report or Certificate -

Is each receiver, which can be isolated, fitted with a safety valve as per Rule -

Can the internal surfaces of the receivers be examined - What means are provided for cleaning their inner surfaces -

Is there a drain arrangement fitted at the lowest part of each receiver -

High Pressure Air Receivers, No. - Cubic capacity of each - Internal diameter - thickness -

Seamless, lap welded or riveted longitudinal joint - Material - Range of tensile strength - Working pressure by Rules -

Starting Air Receivers, No. - Total cubic capacity - Internal diameter - thickness -

Seamless, lap welded or riveted longitudinal joint - Material - Range of tensile strength - Working pressure by Rules -

## ELECTRIC GENERATORS: Type Compound Wound

Pressure of supply 220 volts. Full Load Current 58 Amperes. Direct or Alternating Current Direct

If alternating current system, state the periodicity - Has the Automatic Governor been tested and found as per rule when full load is suddenly thrown on and off Yes

Generators, are they compounded as per rule Yes is an adjustable regulating resistance fitted in series with each

shunt field Yes Are all terminals accessible, clearly marked, and furnished with sockets Yes

Are they so spaced or shielded that they cannot be accidentally earthed, short circuited, or touched Yes Are the lubricating arrangements of the generators as per Rule

If the generators are under 100 kw. full load rating, have the Makers supplied certificates of test Yes (attached) do the results comply with the requirements Yes

If the generators are 100 kw. or over have they been built and tested under survey -

PLANS. Are approved plans forwarded herewith for Shafting 26-2-42 Receivers - Separate Tanks -

SPARE GEAR In accordance with the requirements of the Rules.

NOTE:- In addition to the above generator this engine drives, through clutches, a stand-by double acting lubricating oil pump 1 1/4" bore by 3" stroke and a Hamworthy centrifugal general service pump (No. 60217) having a capacity of 52 tons per hour.

The foregoing is a correct description.

For H. WIDDOP & CO. LTD  
J. J. MacLeod  
DIRECTOR  
Manufacturer.



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Lloyd's Register

011047-011056-0319

Dates of Survey while building { During progress of work in shops - - } 3-2-43, 18-2-43, 26-2-43.  
 { During erection on board vessel - - - }  
 Total No. of visits

Dates of Examination of principal parts—Cylinders 3-2-43 Covers 3-2-43 Pistons 26-2-43 Piston rods -

Connecting rods 26-2-43 Crank and Flywheel shafts 7-7-42 Intermediate shafts -

Crank and Flywheel shafts, Material S.M. Steel 30/35 ton/sq.in. Identification Marks LLOYD'S N. 770 7-7-42 J.N.B.

Intermediate shafts, Material Identification Marks

Identification marks on Air Receivers

Is this machinery duplicate of a previous case Yes If so, state name of vessel Watsons Yard No. 1527

General Remarks (State quality of workmanship, opinions as to class, &c.)

This engine has been constructed under Special Survey, of tested materials, in accordance with the Secretary's letters, approved plans and the requirements of the Rules.

The materials and workmanship are good and the engine was found to be satisfactory when tested in the shop under full load conditions with Generator.

This engine is suitable, in my opinion, for fitting on board a vessel classed with the Society.

Date of writing R  
 No. in Survey Reg. Book.  
 on  
 Built at  
 Owners  
 Oil Engines  
 Generators m  
 No. of Sets

OIL ENGI  
 Maximum press  
 Span of bearings  
 Revolutions per  
 Crank Shaft,  
 Flywheel Sha

Is a governor on  
 Engine  
 Are the cylinder  
 Cooling Water  
 Lubricating  
 Air Compress  
 Scavenging A

AIR REC  
 Is each receiver  
 Can the interna  
 Is there a drain  
 High Pressu  
 Seamless, lap  
 Starting Air  
 Seamless, lap

ELECTRI  
 Pressure of s  
 If alternating  
 Generators,  
 shunt field  
 Are they so sp  
 If the generato  
 If the generato

PLANS.  
 SPARE

NOTE:

The amount of Fee ... £ : :  
 Travelling Expenses (if any) £ : :  
 When applied for, 19  
 When received, 19

*D. H. Ballman*  
 Surveyor to Lloyd's Register of Shipping.

Committee's Minute

FRI. 20 AUG 1943

Assigned

see minute on  
 Sub. 36 Rpt.

Im. 433.—Transfer. (MADE AND PRINTED IN ENGLAND)  
 (The Surveyors are requested not to write on or below the space for Committee Minute.)



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