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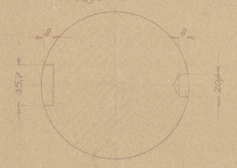
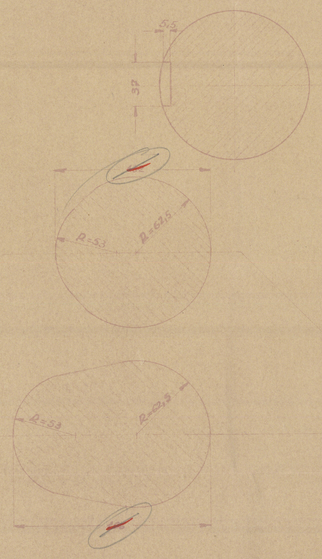
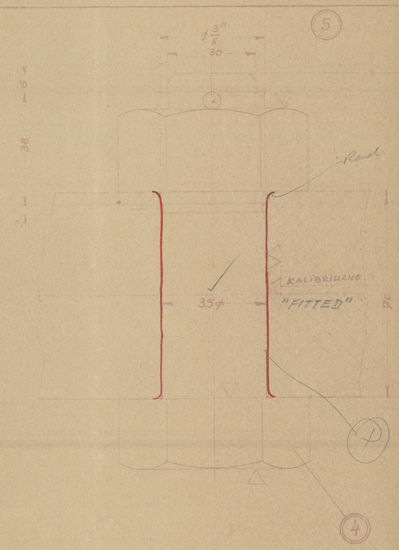
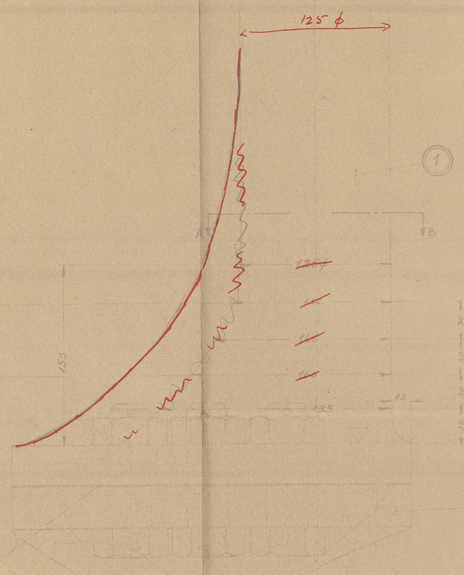
Prasjek C-D MJ 1:25



Prasjek E-F MJ 1:2,5

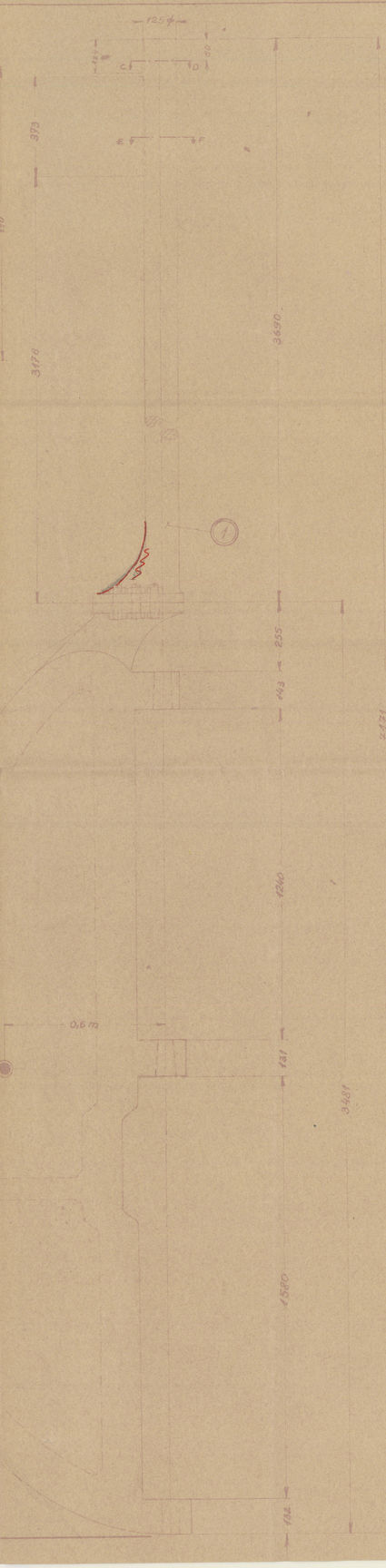




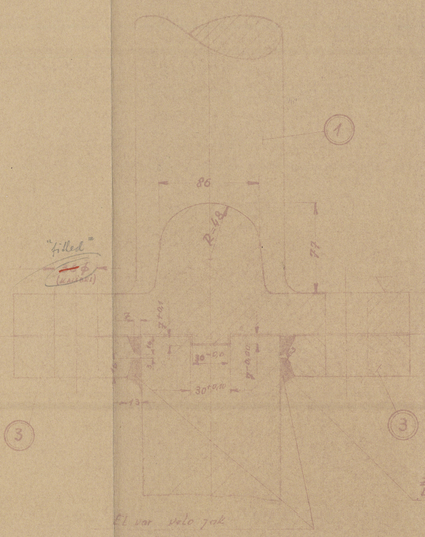


Ove dijelove navariti na postojeće kormilo
El. melding

Sastavno
Prasjek A-B MJ 1:2,5



Prasjek K-L MJ 1:2,5



EL. WELDING
Zavarili dobro da se lepuni sa losanom
Lukom prama vani

El var velo jak

OPASKA: Jaki El. var traba da se izvuce od isprobanog Elektrovelioca na polpuno zadovoljstvo L.R. El. Welder to be given on his position

PROPISI I OBLAUDIRANJE LLOYD'S REGISTER

POVRŠINA KORMILA = 3,808 m² = 32,379 ft² Rudder Area

UDARENJE: TEŽISTA KORMILA OD OSI KORMILA = 0,6 m = 1,975 ft Distance of C.G. fr.

NUMERAL 32,379 x 1,975 = 63,940 (za brzine = 12 čvorova) Speed

Diar. of Head → PROMJER GLAVINE = 125 mm
Angle Flange Dia → STEZNA PRIRUBNICA: DIJAMETAR STEZNJAKA = 110 mm
Thickness → " " DEBLJINA = 35 mm (1 3/8")
No of Bolts = 6
Dist of Bolts for Centre Line BROJ STEZNJAKA
DISTANCE OF BOLTS FROM CENTRE LINE = 115 mm

VAŽNO: Kod sastavljanja poz. br. 4 na poz. br. 2 treba uzeti u obzir sljedeće:
1) Zagrijati
2) Kada se počne variti traba da bude napravljen sve do kraja. Izbjegnuti da se ljemad po oblaci.
3) Zaštititi vruće komade od strujanja hladnog zraka i nakon svršenog rada pustiti da se polako ohladi.

OPASKA: Rupe i veličinu donje prirubnice odrediti prema gornjoj prirubnici

The following precautions should be observed when welding lower coupling flanges:-

1 Preheat.
2 Continuous welding on both sides simultaneously
3 Protect from draughts
4 Slow cooling.

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Material S.M. čelik čvrstoća 44–63 kg/cm² / Vrst. čel. čvrstoća
-U- duktilnost 29–17 % / elongation

5	Raocjepka	6	Čelik	ϕ 6 mm	
4	Svornjak	6	—11—	110 x 1 3/8"	
3	Prirubnica	2	—11—	debljina 36 mm	
2	Pod kormila i štanci		—11—		
1	Osovina	1	—11—		Isporuka Delivery

Poz.	Naziv	Kom	Materijal	Dimenzije	Opaska

TITOVO BRODOGRADILIŠTE – KRALJEVICA

Crtao: S.I.K 52. Ispitao: Mjerilo 1:40 1:2,5 1:1

P/b KOSTRENA

REKONSTRUKCIJA KORMILA
RECONSTRUCTION OF RUDDER

Nacrt broj 0–1091 Izmjenjeno na: Zamjena za: 0–1075 Vrsti jos:

01047-011056-011.0

Sept 16 31

2021
Lloyd's Register Foundation