

Mr Lee

COPY

C.2498

## LLOYD'S REGISTER OF SHIPPING

Port SUNDERLAND8th March, 1960

This is to Certify that

J. HUMBERSON

the undersigned Surveyor to this Society did at the request of Messrs. T.S. Forster & Sons, Ltd., attend their works at Pallion, Sunderland on the 24th February, 1960 and subsequently for the purpose of examining during the process of Repair the Rudder removed from the "FLYING SPITFIRE".

WORK NOW DONE.

Damaged upper part removed.  
 New upper part forged and electrically welded into position.  
 Rudder faired, new upper gudgeon bored out in line.  
 4 - New pintles fitted.  
 Old Quadrant tiller rebored to suit new stock.

New Upper PartStamped.

Test No.	V 786
Yield tons sq. inch	19.2
Ult. tons sq. inch	32.4
Elong on 2 inches	30%
Cold Bend	180°

LLOYD'S SLD.  
 4057-J.M.  
 6.3.60

The Rudder has now been despatched to Messrs. A. & J.

Inglis Ltd., Glasgow.

*J. Humberston.*

SUNDAY FEE: £2.12.6d.

FEE: £3.3.0d.

SURVEYOR TO LLOYD'S REGISTER.

Certificate is issued upon the terms of the Rules and Regulations of the Society, which provide that:—  
 "While the Committees of the Society use their best endeavours to ensure that the functions of the Society are properly performed, it is to be understood that neither the Society nor any Member of any of its Committees is under any circumstances ever to be held responsible for any inaccuracy in any report or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the Society, or for any error of judgment, default or negligence of any of its Committees or any Member thereof, or the Surveyors, or other Officers or Agents of the Society."