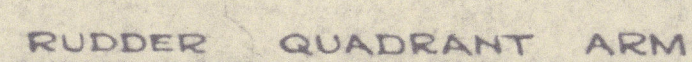


PLAN No. 357

TOWING SPEED 9-11 KNOTS.



HOLES IN RUDDER FRAME
TO BE BORED $1\frac{3}{16}$ " FOR $\frac{3}{4}$ " RIVETS
SPACED $4\frac{1}{2}$ " DIAMS. APART.

AREA = $\frac{3.8593 \times 2.75}{3}$ $R = \frac{134.1 \times 1}{3.8593 \times 2}$

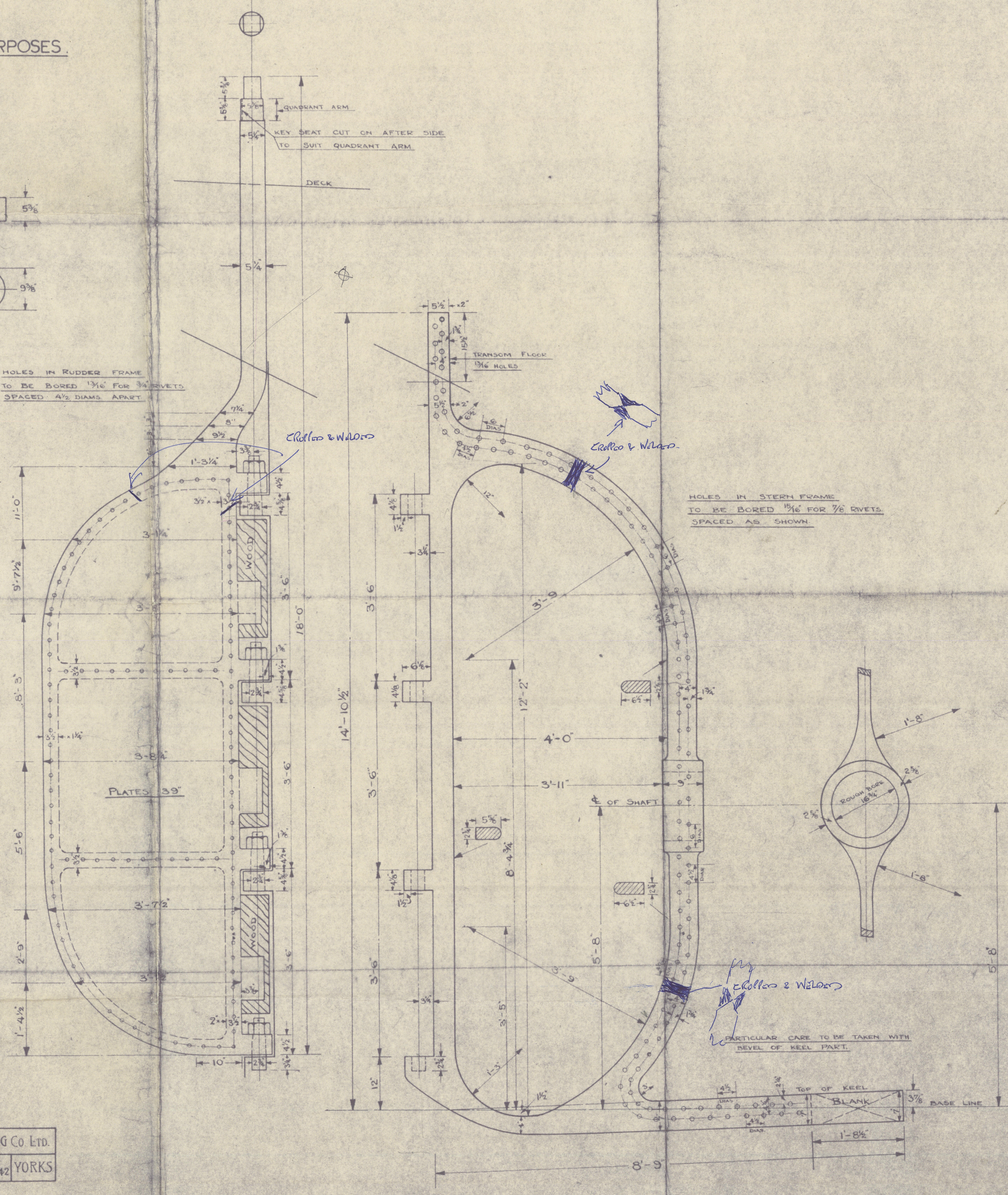
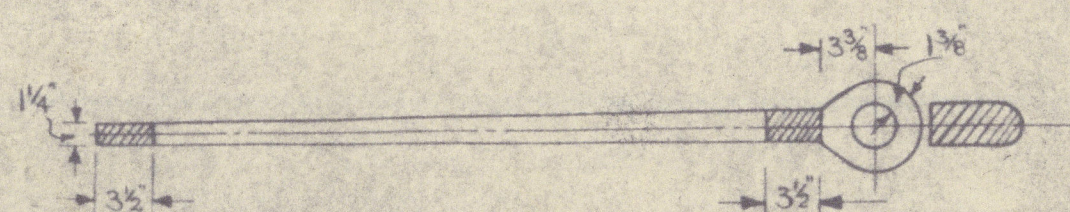
36.57 sq 1.68 CG

$S = .26 \sqrt[3]{1.68 \times 36.57 \times 11^2}$

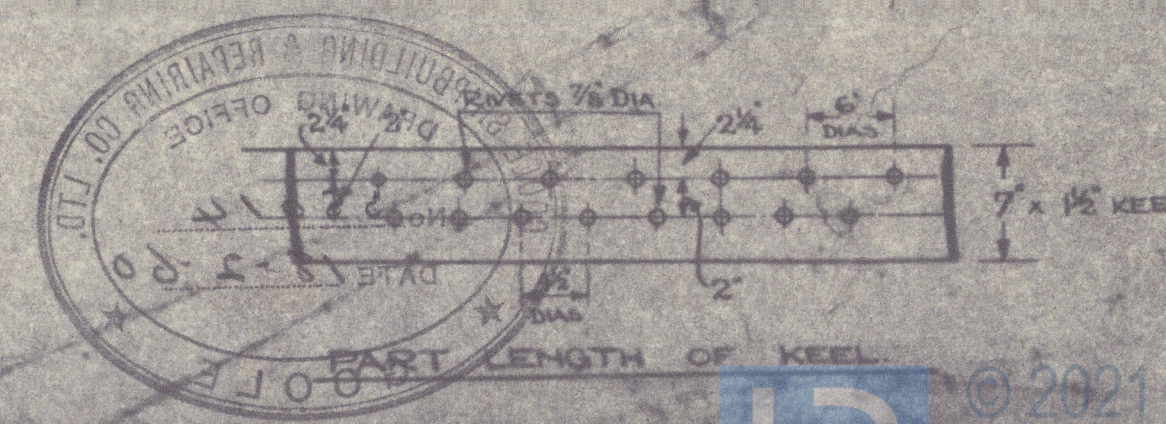
$S = .26 \sqrt[3]{7434}$

$S = .26 \times 19.25$

DIA OF STOCK = 5.075 SAY 5 1/4"



PLANS SUPPLIED TO



"FLYING SPITFIRE"

GLS. RPT. NO. 91194

Stern & Rudder Frames.

011032-011036-0185



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