

19 AUG 1953

PORT

SUNDERLAND

No. F.16833

LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

*SHIP OR ~~ENGINE~~ FORGINGS OR ~~CASTINGS~~

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by **T.S. Forster & Sons, Ltd.,** of **Sunderland.**

*for the Engines No. being constructed by
of for the Ship ~~No.~~ being built by
s.t. "DINAS"
of

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to **J. Robertson & Son FLEETWOOD**

ITEM	Rudder Head & Top Gudgeon
Identification No.	4775
Surveyor's Initials.	KF
Materials.	Scrap Steel
How made.	Forged
Heat treated.	Yes
Dimensions.	As per plan
Weight.	13cw9.
Progress on Insp.	Forging & Machining
Yield per sq.	
Ult. per sq.	
Elong. % on	
Red. c. of Area %	
Cold Bend.	
Brinell.	
Izod.	
Final date.	15.7.53.

Date of approval of chemical analysis, physical properties and heat treatment in the case of special steels for reduction gearing forgings. **M4412**

Other tests: Head and top gudgeon fire welded to old frame.
Nos. 2, 3 & 4 pintle gudgeons built up with electric welding, rebored and refaced.

Fee: £3/3/-

MONTHLY A/C

Signature

Expenses:

*Delete where not applicable.

Lloyd's Register
Foundation

Date 16/7/53.