

1 NOV 1926

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 6035 Port Hongkong)

No. 631

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron ^{and} Steel Forgings ~~or~~ Castings, manufactured by The Hongkong & Whampoa Dock Co. Ltd of Hongkong for the Vessel No. 631, being built by Hongkong & Whampoa Dock Co. Ltd of Hongkong have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects

Report on Forgings or Castings.

Lloyd's

No. 631

T. S. M.

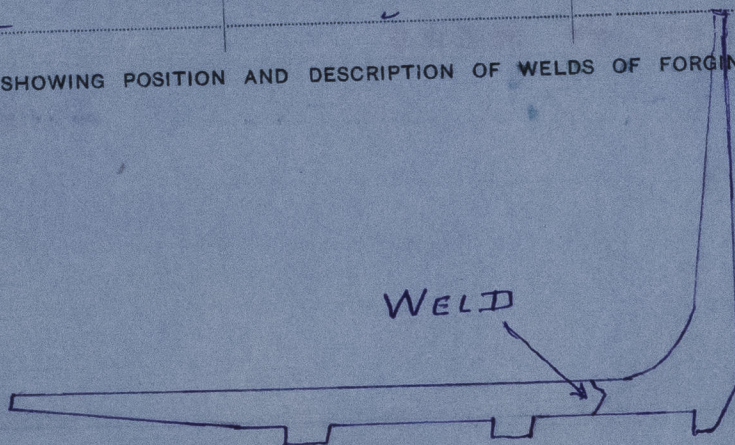
9-6-26

Hongkong, June 9th 1926

W. Morrison

	1 - STERN FRAME.	1 - RUDDER ^{STOCK} FRAME.	1 - STEM.
Material	O. H. Steel	O. H. Steel	Iron
How made	Forged & annealed	Forged & annealed	Forged from bar
Dimensions	As per plan	4" diam.	As per plan
Progress on Inspection	Finished	Finished	Finished
When Inspected	May 25 th - June 5 th & 9 th 1926	May 25 th - June 2 nd & 9 th 1926	June 2 nd & 9 th 1926
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—	29 Tons	29.8 Tons	✓
Tons per square inch	37.5 % in 2"	34.3 % in 2"	✓
Extension per cent.			✓
Bending Test—	180° without fracture	180° without fracture	✓
Angle before fracture			✓
Drop Test—			✓
Height from ground			✓
Hammering Test—			✓
If made according to Rules and found satisfactory	✓	✓	✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

222. T.

†. State if annealed

State whether the Vessel has been built under Special Survey

Yes

Signature

Walter Lang & Co.
Surveyor to Lloyd's Register of

Hong Kong 5/11/26