



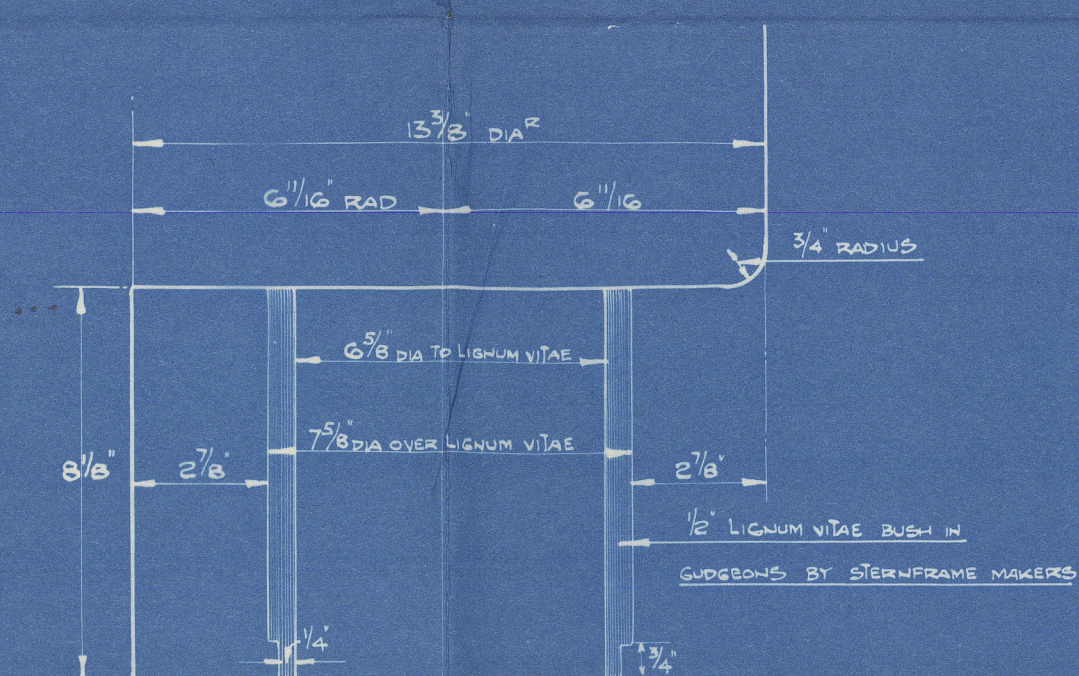
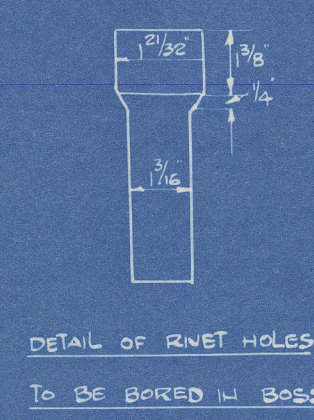
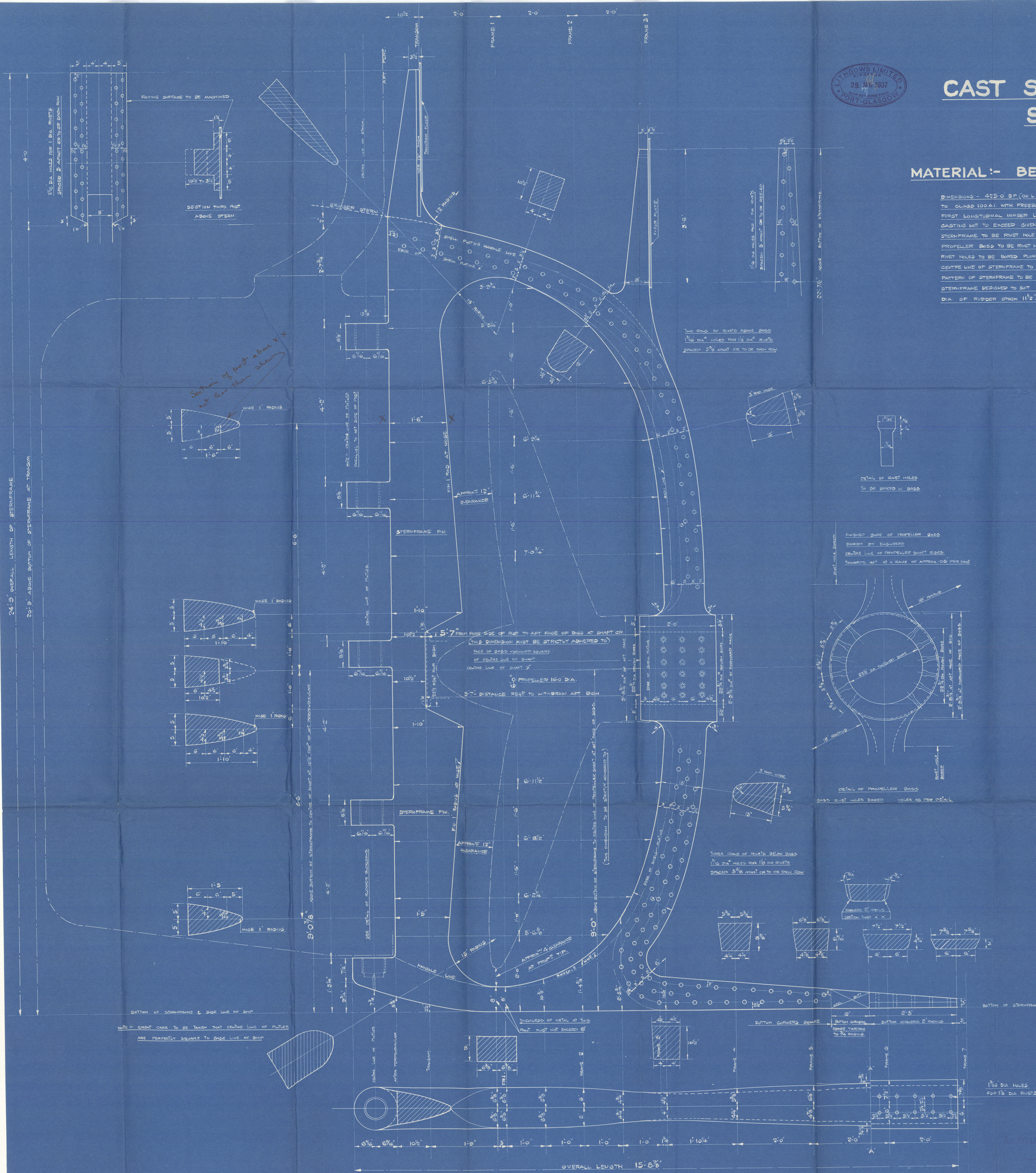
CAST STEEL STERNFRAME

S.M.V. N° 906. 730

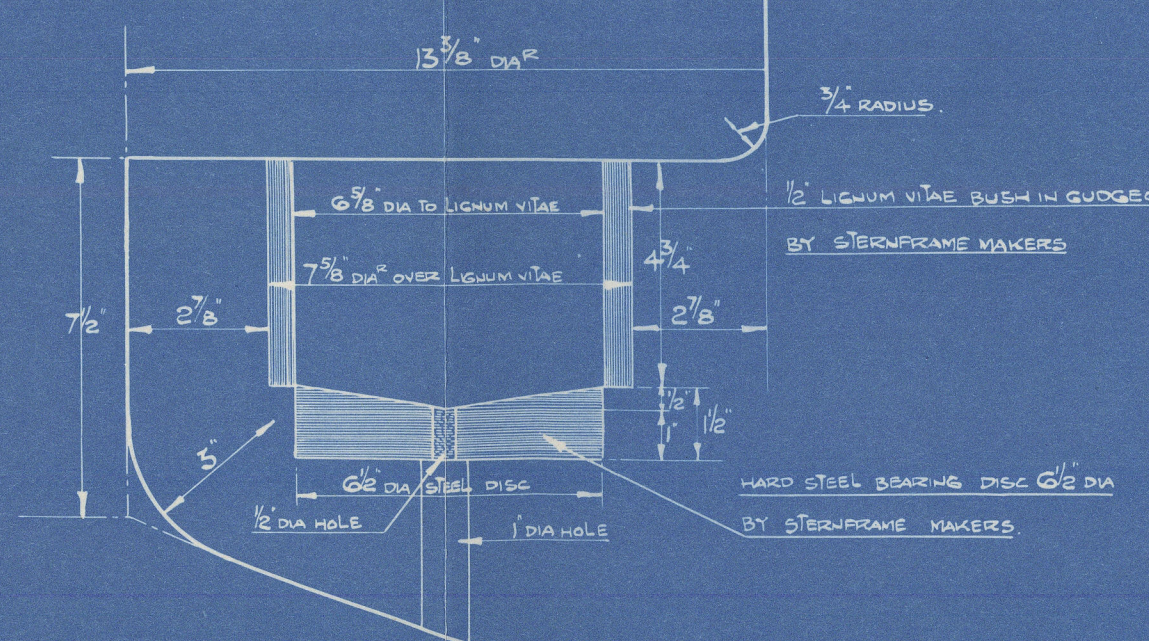
SCALE 1" = ONE FOOT.
DETAILS - SCALE AS INDICATED.

MATERIAL:- BEST QUALITY STEEL CASTING.

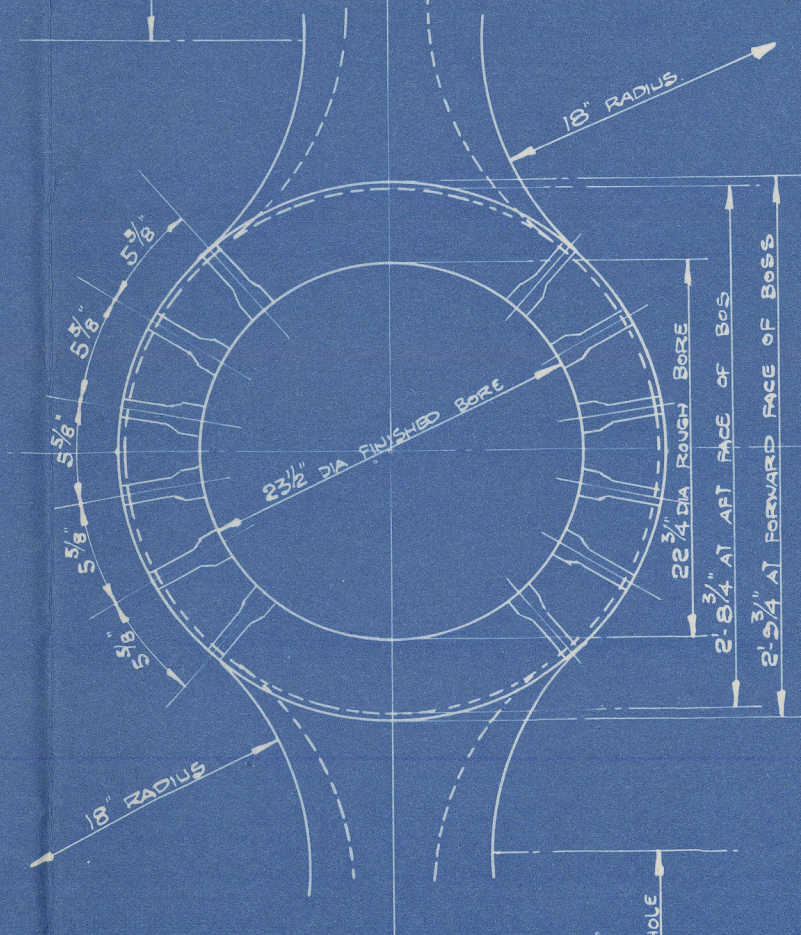
DIMENSIONS:- 425.0 B.P. (ON L.W.L.) x 58.0 M.P. x 27.9 M.D. TO 2ND DECK - 20.9 M.D. TO UPPER DECK.
TO CLASS 100A1 WITH FREEBOARD AT LLOYD'S SPECIAL SURVEY, S.S. VESSEL WITH GRUYER STERN.
FIRST LONGITUDINAL NUMBER L x D = 15134. RULE STERNFRAME 10 1/2 x 8".
CASTING NOT TO EXCEED GIVEN SCANTLING, EXCESS OVER ESTIMATED WEIGHT WILL NOT BE PAID FOR.
STERNFRAME TO BE RIVET HOLE BORED, WITH HOLES SPACED AS SHOWN.
PROPELLER BOSS TO BE RIVET HOLE BORED, HOLES AS PER DETAIL.
RIVET HOLES TO BE BORED PLUMB THROUGH POST.
CENTRE LINE OF STERNFRAME TO BE MARKED ALL ROUND CASTING.
PATTERN OF STERNFRAME TO BE APPROVED BY SHIPBUILDERS DESIGNER BEFORE CASTING.
STERNFRAME DESIGNED TO SUIT DOUBLE PLATE STREAMLINE RUDDER.
DIA OF RUDDER STOCK 11 1/2".



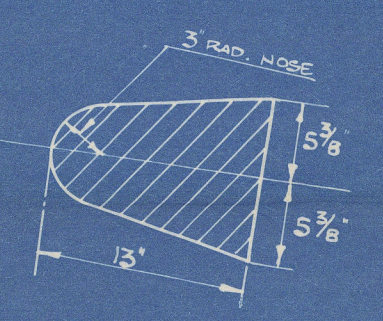
NOTE - LIGNUM VITAE BUSHES TO BE TURNED IN ONE PIECE



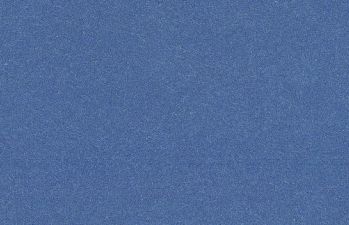
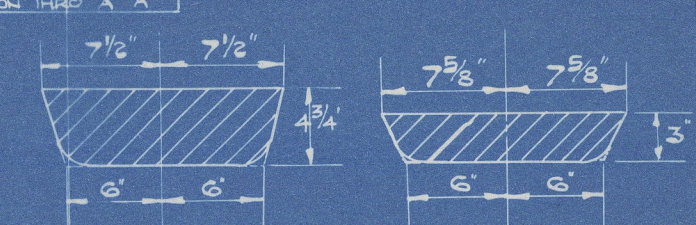
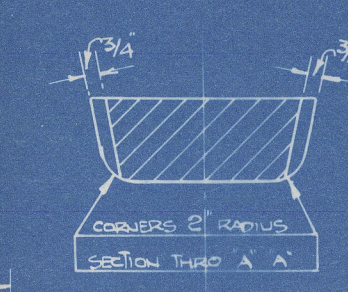
SCALE 1/4\"/>



BOSS RIVET HOLES BORED HOLES AS PER DETAIL



THREE ROWS OF RIVETS BEHIND BOSS
1 1/2\"/>



APPROVED
LLOYD'S REGISTER OF SHIPPING
19/4/37

APPROVED for 730.
LLOYD'S REGISTER OF SHIPPING
19/4/37

LITHGOWS LTD

(3)

Nº 906 - 930

STERN

FRAME

✻ "Cape bleat"
Greenock Rpt. No. 20790

930

"CAPE HAWKE"

GREENOCK 1ST ENTRY REPORT Nº 21344

PLANS TRANSFERRED
TO SISTER VESSEL

CAPE HAWKE



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Foundation

010924-010932-0086

$$\begin{array}{r} 15 \\ 5 \overline{) 16} \\ 12 \\ \hline 16 \end{array}$$

$$6 \frac{11}{16}$$

010924-010932-0086



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