

PLAN NO 1495 FLY

VESSEL NO 892

RIVETING

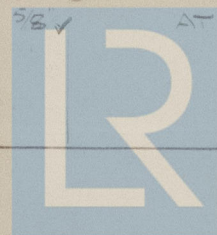


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Approved *[Signature]*
See *[Signature]* 3-5-20.

ITEM	CONNECTION	DIAM OF RIVETS	EXTENT
<u>LANDINGS</u>			
FLAT KEEL SHELL:-	DR 3 3/4" ✓	5/8" ✓	ALL FORWARD & AFT
BOTTOM, BILGE AND SIDE PLATING	SR ✓ 2 1/4" ✓	5/8" ✓	DO
TANK TOP CENTRE STRAKE	SR ✓ 2 1/4" ✓	5/8" ✓	DO
" " MARGIN	SR ✓ 2 1/4" ✓	5/8" ✓	DO
" " REMAINDER	SR ✓ 2 1/4" ✓	5/8" ✓	DO
UPPER DECK - ALL	SR ✓ 2 1/4" ✓	5/8" ✓	DO
MAIN DECK - ALL	S.R. 2 1/4" ✓	5/8" ✓	DO
<u>BUTTS</u>			
FLAT KEEL	{ T.R. INSIDE STRAPS 1 1/4" ✓ 3/4" ✓ FOR MIDSHIP 1/2 LENGTH. REDUCED TO D.R. INSIDE STRAPS 9 3/4" ✓ 3/4" ✓ AT ENDS		
REMAINDER SHELL:-			
PLATING ON FLAT BOTTOM	D.R. INSIDE STRAPS 8" ✓	5/8" ✓	ALL FORWARD & AFT
BILGE, SIDE & SHEER STRAKE	D.R. OVERLAPPED 4 3/8" ✓	5/8" ✓	DO
TANK TOP CENTRE STRAKE	{ SR ✓ OVERLAPPED 3" ✓ 3/4" ✓ FOR MIDSHIP 1/2 LENGTH REDUCED TO SR ✓ OVERLAPPED 2 1/2" ✓ 5/8" ✓ AT ENDS		
" " MARGIN	SR ✓ OVERLAPPED 2 1/2" ✓	5/8" ✓	ALL FORWARD & AFT
" " PLATING	DO	DO	DO
CENTRE GIRDER IN D.B.	{ D.R. ✓ OVERLAPPED 5 1/4" ✓ 3/4" ✓ FOR MIDSHIP 1/2 LENGTH REDUCED TO SR. OVERLAPPED 2 1/2" ✓ 5/8" ✓ AT ENDS		
UPPER DECK STRINGER '32-'28	{ D.R. ✓ OVERLAPPED 4 3/8" ✓ 5/8" ✓ FOR MIDSHIP 3/4 LENGTH REDUCED TO SR ✓ OVERLAPPED 2 1/2" ✓ 5/8" ✓ AT ENDS		
PLATING '24	SR OVERLAPPED 2 1/2" ✓	5/8" ✓	ALL FORWARD & AFT
MAIN DECK '32-'28 STRINGER	{ D.R. ✓ OVERLAPPED 4 3/8" ✓ 5/8" ✓ FOR MIDSHIP 3/4 LENGTH REDUCED TO SR OVERLAPPED 2 1/2" ✓ 5/8" ✓ AT ENDS		
1/4" PLATING (WHERE FITTED) TIE PLATES '32	SR OVERLAPPED 2 1/2" ✓	5/8" ✓	ALL FORWARD & AFT
	D.R. OVERLAPPED 4 3/8" ✓	5/8" ✓	DO
BULWARKS	{ D.R. OVERLAPPED 4 3/8" ✓ 5/8" ✓ FOR MIDSHIP 1/2 LENGTH REDUCED TO SR OVERLAPPED 2 1/2" ✓ 5/8" ✓ AT ENDS		



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Cammell Land + Co Ltd

No 892

Riveting List

Bag

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No 892

Riveting List

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TSS SHIRLEY

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