

With or Without
Disconnected Erection

DISCLOSED
SECTION STEEL STEAMER.

DISCLOSED
SECTION

20 OCT 20 1920

No. 773 State of Report is also sent on the Machinery of the Vessel

No. 773

Date of completion of report 12th OCTOBER 1920 Port of GOTHENBURG No. 4634
Survey held at GOTHENBURG Date, First Survey JUNE 7. 1919 Last Survey OCT. 9 - 1920

On the (State if Single, Twin, or Triple Screw) Steel single screw steamer "KNÄPPINGS BORG" Rig schooner

TONNAGE under	
Tonnage Deck	
Do. of Poop	57.49
Do. of R.O. Dk.	
Do. of Bridge House	49.34
Do. of Forecastle	29.29
Do. of Houses on Dk.	106.97
Do. of excess of Hatchways	21.00
Do. above Crown of Engine Room	1884.94
Gross Tonnage	146.72
Less Crew Space	
as above Crown of Engine Room	1885
Net Tonnage	603.18
Navigation Spaces	66.77

CLASS + 100 A.I.	
Breadth (greatest moulded)	42.5
Depth, at middle of length from top of keel to top of upper deck beams at side	20.5
Transverse Number	63.0
Length on deck from fore part of stem to after part of stern post	264.7
Longitudinal Number	166.77
Depth "d," at middle of length (See Secs. 2 & 13)	17.5
Proportions—Depths to Length—Upper Deck Beam at side to top of keel	12.91
" " Long Bridge Deck Beam at side to top of keel	9.63

Master	J. W. WICKLUND
Year of appointment	(1) As Master in service of owner of present vessel—1917 (2) As Master of this vessel—1920
Built at	GOTHENBURG
When built	1920-10
Launched	23 rd SEPT 1920
By whom built	AKTIEB. LINDBOLMEN-MOTALA
Owners	H. UNÉR AKTIEBOLAG.
Managers	ROB. GÖHLE
(Where necessary to be entered in Reg. Book.)	
Residence	NORRKÖPING
Port belonging to	NORRKÖPING

Destined Voyage If Surveyed while Building, Afloat, or in Dry Dock Building + afloat

Length on Deck	Feet.	Inches.	BREADTH—	Feet.	Inches.	DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams	Feet.	Inches.	No. of Decks with flat laid
per Rule	264	8 1/2	Moulded	42	6	Do. do. do. do. Second Dk. Beams	18	4 1/2	1

Dimensions of Ship per Register, Length 262.01 breadth 42.71 depth 18.11 Moulded depth, ft. 27 ins. 6 To Bridge Dk. Round of Upper 10 1/2 ins.
Moulded depth, ft. 20 ins. 6 To Upper Dk. Dk. Beam, Actual

FRAMING.				PILLARS.			
Inches in Ship	Inches in Ship	Inches in Ship	Inches per Rule Or as Approved	Inches in Ship	Inches in Ship	Inches in Ship	Inches per Rule Or as Approved
NAME, Angle, or Bars amidships				PILLARS In 'tween Deck, size and spacing			
Do. in peaks	8	3	48	" " Hold	"	"	"
Do. in way of Double Bottoms at Solid Floors	5 1/2	3	38	" " Quarter 'tween Dks.,	"	"	"
" FROM 1/2 L FOR 2 TO COLL. BMD. DOUGLASS	3 1/2	3	34	" " in Hold	"	"	"
Spacing of Frames from centre to centre amidships	23 1/2		23 1/2	KEELSONS & STRINGERS.			
" " " from 1/2	23 1/2		23 1/2	CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate			
" " " length to Collision bulkhead	28 1/2		23 1/2	Rider Plate			
REVERSED FRAME, Angles				Flat Plate Keel Angles			
Do. in way of Double Bottoms at Solid Floors	3	3	34	Horizontal Plates on Floors			
" " " BOILER SPACE at intermdt. Bldg.	3	3	44	Angles or Bulb Angles			
FRAMING, depth of girder	8	5 1/2	8	SIDE KEELSONS, Number			
DOCKS, depth and thickness of Floor Plate at mid-line for 1/2 length amidships				Angles or Bulb Angles			
" in way of Engine and Boiler Spaces				Plate above floors, for length			
" thickness at the ends of vessel				Intercoastal Plate for length			
" depth at 1/2 the half breadth, as per Rule				Attached to outside Plating with Angle			
" height extended at the Bilges				BILGE KEELSON, Angles			
FLOORS in Cell. Double Bottoms	36	34	44	Intercoastal Plate for length			
" state if flanged (top & bottom)	No			Attached to outside Plating with Angle			
" Spacing of Solid floors	23 1/2		23 1/2	SIDE STRINGERS, Number			
CENTRE GIRDER, in Dbl. bottom, dpth. & thickness	36	46-38	56	Angles			
" " Angles, Top	3	3	42-40	Intercoastal Plate, for length			
" " Bottom	4	4	52-48	Attached to outside plating with Angle			
" " to Floors	3	3	34	Upper Deck Stringer Plate, br'dth & thickness (clear of Bridge)			
" " Brackets at intermdt. frmg. width & thickness	4 1/2	4 1/2	44-50	br'dth & thickness (in way of Bridge)			
DE GIRDERS, number on each side & thickness	1	32	42	Angle (clear of Bridge)			
" " state if flanged (top and bottom)	YES.			Tie Plate at sides of Hatchways			
" " Angles (top and bottom)	3	3	34	Deck * Steel, for FULL lng.			
" " to Floors	3	3	34	Thickness (clear of Bridge)			
MARGIN PLATE, depth (exclusive of flange) and thickness	27	38	48	(in way of Bridge)			
" " Angle to Outside Plating	3 1/2	3 1/2	38	Wood Deck, Material & thickness			
" " Floors	3	3	34	Second Deck Stringer Plate, br'dth & thickness			
Brackets at intermdt. frmg. width & thickness				Angles on ditto, No.			
Height of Outside Brackets above at bilge	18		18	Tie Plates outside Hatchways			
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake	36	42	36	Deck * Iron or Steel, for lng.			
" " in Engine and Boiler space				Wood Deck. Material & thickness			
" " Remainder in Holds				Third Deck Stringer Plate, br'dth & thickness			
BEAMS, Upper Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	8	3	46	Angles on ditto, No.			
" " In way of Long Bridge	5 1/2	3	42	Tie Plates, outside Hatchways			
" " Spacing	7	3	40	Deck * Material and thickness			
BEAMS, Second Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	5 1/2	3	34	Fourth and Fifth Deck Stringer Plate, breadth & thickness			
" " Angles on upper edge	4 1/2	3	32	Angles on ditto, No.			
" " Spacing	23 1/2		23 1/2	Tie Plates outside Hatchways			
BEAMS, Third and Fourth Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	7	3	40	Deck. Material & thickness			
" " Angles on upper edge	5 1/2	3	40	Poop Deck Stringer Plate, breadth & thickness			
" " Spacing	23 1/2		23 1/2	Angles on ditto			
BEAMS, Poop Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	5 1/2	3	34	Tie Plates			
" " Angles on upper edge	4 1/2	3	32	Deck. Material and thickness			
" " Spacing	23 1/2		23 1/2	Bridge Deck Stringer Plate, br'dth & thickness			
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	7	3	40	Angles on ditto			
" " Angles on upper edge	5 1/2	3	40	Tie Plates			
" " Spacing	23 1/2		23 1/2	Deck. Material and thickness			
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	7	3	40	Forecastle Deck Stringer Plate, br'dth & thickness			
" " Angles on upper edge	5 1/2	3	40	Angles on ditto			
" " Spacing	23 1/2		23 1/2	Tie Plates			

Form No. 1A.

The Surveyors are requested not to write on or below the Committee's Minute.

GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 23.5 ft., ~~24.0~~ ft., Bridge 150.7 ft., Forecastle 26 ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 1 Sk. (all)

Official No. ; Signal Letters State if Machinery is fitted aft No

How are the surfaces preserved from oxidation? Inside Paint, Bitumastic & Cement Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	80	169	Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, under Engines only,	22	57	Deep tank, aft,		41
Double bottom, under Boilers only, DRY TANK	11		Deep tank, forward,		
Double bottom, forward,	110	244	Other tanks, if fitted,		
	Total capacity of double bottom	470	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules

Order for Special Survey No. 108

Date 17th MAY 1918.

No. 445 in builder's yard.

DATE OF SURVEYS held while building

1919: JUNE 7 JULY 23, AUG 22, 27 NOV. 7, 12, 25, DEC. 10, 11, 12, 17
1920: FEB 26, MAR 4, APR 7, 14, 15, 17 MAY 5, 6, 20, 21, 27, 31 JUNE 1, 12 JULY 13 AUG 4, 9, 14, 14
SEPT 10, 15, 23, 30 OCT 7, 8, 9.

Surveyor's Signature V. Wilson

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Total No. of Visits 37.

Lloyd's Register
Foundation