

24978

Rpt. 1

STEEL STEAMER OF MOTORSHIP.

2 JUL 1943

Date of completion of report

17th June 1943

Port of

Malmö.

Survey held

Malmö.

Date First Survey

23rd April 1942

Last Survey

10th May 1943

On the

Single screw motor tanker "GLIMMINGEHUS"

State Type

Full scantling. Longitudinal framing.

State Type of Erection

Temp. Bridge & etc.

TONNAGE under Tonnage Deck

7675.79

CLASS

10071

State of work (freight) or condition of Class

No.

Built at

Malmö.

Do of plate or spaces between Tonnage Deck and Upper Deck

Length from fore part of stem to after part of stern

L

465.0

Launched

14th Jan, 1943

Yard No 248

Total

Gmtl. 8548.25

Gross Tonnage

Invd. 8856.55

Register Tonnage

Invd. 6672.69

Breadth (greatest moulded)

B

62.0

Builders

Hockmors Mek. V. A. B.

Depth, at middle of length from top of keel to top of beam of side

D

34.5

Owners

Trulhorgs Amf. Mya. A. B.

1st Longitudinal Number (L x D)

15578

Manager

Jarl Malmros

2nd Number L x (B + D)

44408

(Where necessary to be entered in Book)

Residence

Trulhorg.

REGISTERED DIMENSIONS.

Length

487.64'

Breadth

62.17'

Depth

34.64'

Framing depth "d" at middle of length See Sec. 2 (12)

Proportions Depth to Length - Uppermost continuous deck to top of keel

465

34.5 = 13.478

Port of Registry

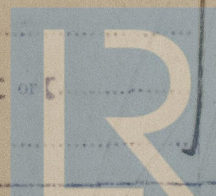
Trulhorg.

If surveyed while building, afloat,

Yes.

FRAMES DOUBLE BOTTOM AND BEAMS.

Frames in Side	Any Departure from Approved Plans to be Noted	Frames in Side	Any Departure from Approved Plans to be Noted
FRAMES, spacing amidships	Longitud.	Bracket Floors, Frame	
" " from a length amidships to Collision bulkhead	framing.	" " Reversed Frame	
" " in to R.	765	" " Vertical Struts	
" " Deep Tank fwd.	625	Centre Girder, depth and thickness amidships	1200-1700-50-46
SIDE FRAMING.		" " top Angles	None
Frame Amidships, Angle, [or]		" " bottom Angles	"
" " Extends up to		Side Girders, No. each side and thickness	3-42-55-75
Reversed Frame Amidships, Angle		Margin Plate depth (excl. of flange) and thickness	Tank Top level.
" " Extends up to		" " Vertical Angle to Tank side	
Depth of Framing Girder		" " Bracket abaft 1/2 len. from stem	
Frames in Uppermost Continuous 'tween Decks, Angle, [or]	See Rpt. 1*	" " Vertical Angle to Tank side	
" " Second 'tween Decks, Angle, [or]		" " Bracket from forward 1/2 len. from stem to Panting Area	
" " Third		" " Gussets, spacing and scantling abaft 1/2 len. from stem	
" " from 1/2 len. fwd. to 15% len. from stem		" " Gussets, spacing and scantling from forward 1/2 len. from stem to Panting Area	
" " in Peaks, Angle or [Tank Side Brackets, height above base line at toe of Frame and thickness	
Diameter and Spacing of Rivets through Frame and Shell Plating amidships		INNER BOTTOM PLATING, in to R.	
State if Frame Joggled		Breadth and thickness of Middle Line Strake	2040 x 55
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?		Thickness of remainder in	52
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing	Yes.
SINGLE BOTTOM.		BEAMS.	
Floors, Depth and thickness at mid-line in Holds		Uppermost Continuous Deck, amidships	
Height of Brackets at side above base line at toe of frame		" " in Wells Angle, [or]	
Middle Line Keelson, on Floors, angles, [or]	On plan approved	" " in way of Bridge, Angle, [or]	
" " Through Plate or Intercostal Plate		" " Spacing	
" " Foundation Plate on Floors		Second Deck, amidships, Angle, [or]	
" " Flat Plate Keel Angles		" " Spacing	
Side Keelsons, No. each side		Third Deck, amidships, Angle, [or]	See Rpt. 1*
" " thickness of Intercostal Plate		" " Spacing	
" " Angles		Fourth Deck, amidships, Angle, [or]	
DOUBLE BOTTOM.		" " Spacing	
Solid Floors, thickness and spacing	42-54 765 Appr. 42-52	Forecastle Deck, Angle, [or]	
" " Are Frame and Reversed Frame joggled?	Floors to W. T. & B.	" " Spacing	
Bracket Floors, breadth and thickness at middle line		Forecastle Deck, Angle, [or]	
" " breadth and thickness at margin plate		" " Spacing	



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- 2 JUL 1943

PILLARS, No. of Rows				PILLARS, No. of Rows			
Longitud. bld. stiffeners				Longitud. bld. stiffeners			
170 75 10				170 75 10			
2-3 200 100 9				2-3 200 100 9			
4-5 225 90 10				4-5 225 90 10			
6 250 90 11				6 250 90 11			
7 250 90 12.5				7 250 90 12.5			
8-9 200 100 14.5				8-9 200 100 14.5			
10-11 220 100 14.5				10-11 220 100 14.5			
12 220 100 15.5				12 220 100 15.5			
Stiffeners and Spacing				Stiffeners and Spacing			
39-38				39-38			
42-48				42-48			
Plating, thickness of				Plating, thickness of			
2100 76				2100 76			
2100 87				2100 87			
Angle in Wells				Angle in Wells			
70				70			
Thickness of Plating abreast Deck openings in way of Wells				Thickness of Plating abreast Deck openings in way of Wells			
70				70			
Thickness of Plating abreast Deck openings in way of Bridge				Thickness of Plating abreast Deck openings in way of Bridge			
70				70			
Thickness of Plating within line of openings				Thickness of Plating within line of openings			
70				70			
If Sheathed, material and thickness				If Sheathed, material and thickness			
Second Deck, 40				Second Deck, 40			
Stringer Plate, breadth and thickness in Wells				Stringer Plate, breadth and thickness in Wells			
40-44				40-44			

SHELL PLATING.

SCANTLINGS.				RIVETING.							
AS IN VESSEL.				EDGES.		BUTTS.					
ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.				State if Joggled?							
STRAKES.	AMIDSHIPS.		FORWARD.		SINGLE OR DOUBLE.	RIVETS.		NO. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.		Diam.	Spacing or to cr.		Diam.	Spacing or to cr.	
	Inches.	Inches.	Inches.	Inches.		Inches.	Inches.		Inches.	Inches.	
FLAT PLATE KEEL	2040	86	78-80	78							
" BULK (if any)											
BOTTOM PLATING, No. of Strakes	2400	65	50-76	52-67							
BILGE PLATING, No. of Strakes	2100	65	58	64							
SIDE PLATING, No. of Strakes	2260	62	48-50	48-67							
UPPER DECK, Sheer-strake in Wells	2150	94	56-60	48-50							
UPPER DECK, Sheer-strake in Bridge	2150	106									
STRAKE BELOW Sheer-strake in Wells	2380	62	48-60	48-50							
STRAKE BELOW Sheer-strake in Bridge				40-42-44							
POOP SIDE PLATING		44									
BRIDGE SIDE PLATING											
FORECASTLE SIDE PLATING				44							
Edges and butts are butt welded. - Angle of iron about fifty degrees. -											

EQUIPMENT No 46689.												LETTER d + ✓		ANCHORS.			
Number of Certificate.	Anchor.	WEIGHT, EL. STOCK.			WEIGHT OF STOCK.			TEST PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.		Description of Anchor.	Makers.	Where and when tested and Superintendent.	
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.					
3683	1st. Bower	78	0	18	✓			57	17	2	0	✓	81.25	"Gammare".	O. Gammare & Co.	Jan. 31-10-41 NS	
3699	2nd "	77	2	17	✓			57	12	2	0	✓	81.25	"	"	Jan. 18-12-41 NS	
3700	3rd "	77	1	0	✓			57	8	3	0	✓	69.50	"	"	" " "	
	Collective weight.	232	0	7	✓							✓	232.00				
3702	Stream	23	3	2	✓	6	1	23	23	17	2	0	✓	23.5	Stock.	"	" " "

Steering Gear, Type (Power or hand) *Electric. Arca, Västerås.* Alternative Means of Steering *Hand wheel & quadrant.*

Steering Chains (Size and Test) *✓* Windlass *Ham. Hlgs. Varfs A. B.* Boats *4 Life boats.*

Ceiling in Holds, thickness and material *None* Cargo Battens, thickness, material and spacing *None.*

Cargo Hatchways, (Upper Deck) *1st. 1st coaming 44* Thickness of Hatches *1st. 36*

Size of Hatchways *1st. 11'-3" x 11'-2" 2nd. 5' x 3.5' 2' 4" O.F.B. 2' 4" 3rd. 4' x 3.5' 4' x 2.5'* No. 4 No. 5 No. 6

Number of Shifting Beams and/or Fore and Afters *None*

Builder's Signature *Hocknäs Mek. Verkstads A.-B. sgd/. G. Lundegrist*

Kurt Söderlund.

The amount of Entry Fee £ *207:00* } Fees applied for, *17th June 1943.*
 Special Survey Fee.... £ *11790:45* } Received by me.
Inboard £ *420:00* }
 Travelling Expenses, if any £ :
 State whether the Vessel has been built under Special Survey *Yes*
 Certificate to be sent to *Surv. Office, Mms when survey completed.* Date of issue *29/11/45*
 Signature *Colundin A. Birring*
 Surveyor to Lloyd's Register of Shipping

The Plans should be indicated.

Intro vessel "LILLÖHUS", Report No. 2155.

Plans of the vessel as built, 3 in number, i.e. Midships Section, Oiltight Bulkheads, Profile and Plans are forwarded herewith.

Approved plans, as per list enclosed herewith, are forwarded under separate cover. (will be forwarded when circumstances permit).

To complete survey:-

Vessel to be examined in dry dock.

The steering gear and the muddlars to be tried.

It cannot be stated when the survey will be completed.

PARTICULARS OF ELECTRIC WELDING (if employed)

Trans and butts of shell, deck, stringer, tank top and bulkhead plating are butt welded. Angle of rise about fifty degrees. All other connections as per approved plans.

Electrodes:- OK 52 P, Z2 and ZE.

SPECIAL NOTATIONS:- Either as part of the vessel's class or for record in the Register Book

"Electrically welded". "Crimmer turn". "Longitudinal framing".

Vessel equipped with: Winches and D.F.

Particulars of Drop Test of Cast Steel Anchors, viz.:-
Weight, Surveyor's Initials,
Number of Certificate, Date of Test.

1st Bower
2nd "
3rd "
Stream

52:2:25 NS 2855 21-10-41
51:3:3 NS 2876 3-12-41
51:3:25 NS 2877 3-12-41
22:3:3 NS 2879 3-12-41

21:2:6 NS 2861 21-10-41
21:0:27 NS 2880 3-12-41
21:0:25 NS 2881 3-12-41

PARTICULARS FOR RECORD in the REGISTER BOOK.-Length of Poop 90.55 ft., R.Q.D. ✓ ft., Bridge 34.61 ft., Forecastle 63.4 ft.

(In feet and tenths). When the Poop or Forecastle are joined to the R.D., this should be distinctly stated ✓

Official No.

Signal Letters

Extreme Breadth over Belting

Over-all Length

496.27'

No. and Material of Decks

1 dk. 2nd dk. clear of cargo tanks.

Parts of Bottom of Vessel coated with cement as approved connection

Peak tanks and well at after end of engine room.

Particulars of composition (if fitted) and of approval ✓

PARTICULARS OF WATER BALLAST

(Comprising all tanks which can be used for Water Ballast. (Circ. 1284)
Tanks are not to be included in the lengths of the tanks, but Coffer-doms and Dry Tanks (if tested) are to be included.)

Where Fitted	Length Feet	Water Capacity Tons	Where Fitted	Length Feet	Water Capacity Tons
Double bottom, aft.			Fore peak tank,	✓	88 ✓
Double bottom, under Engines and Boilers			After peak tank	✓	110 ✓
Double bottom, if under Engines only			Deep tank, aft.	9.84	421
Double bottom, if under Boilers only			Deep tank, forward.	36	576 ✓
Double bottom, forward.			Other tanks, if fitted.		133 ✓
Total length (if continuous) and Capacity	65.25	189	F.W. tanks above A.P.T.		

Order for Special Survey No. 103.

Date 18 March, 1941.

Notes of Survey
held while building

21/4. 25/4. 29/4. 3/5. 6/5. 11/5. 15/5. 16/5. 19/5. 24/5. 29/5. 31/5. 2/6. 3/6. 6/6. 9/6. 10/6. 12/6. 15/6. 17/6. 19/6. 24/6. 29/6. 31/6. 3/7. 6/7. 9/7. 11/7. 14/7. 17/7. 20/7. 24/7. 27/7. 30/7. 31/7. 3/8. 6/8. 9/8. 11/8. 14/8. 17/8. 20/8. 24/8. 27/8. 30/8. 31/8. 3/9. 6/9. 9/9. 11/9. 14/9. 17/9. 20/9. 24/9. 27/9. 30/9. 31/9. 3/10. 6/10. 9/10. 11/10. 14/10. 17/10. 20/10. 24/10. 27/10. 30/10. 31/10. 3/11. 6/11. 9/11. 11/11. 14/11. 17/11. 20/11. 24/11. 27/11. 30/11. 31/11. 3/12. 6/12. 9/12. 11/12. 14/12. 17/12. 20/12. 24/12. 27/12. 30/12. 31/12. 3/13. 6/13. 9/13. 11/13. 14/13. 17/13. 20/13. 24/13. 27/13. 30/13. 31/13. 3/14. 6/14. 9/14. 11/14. 14/14. 17/14. 20/14. 24/14. 27/14. 30/14. 31/14. 3/15. 6/15. 9/15. 11/15. 14/15. 17/15. 20/15. 24/15. 27/15. 30/15. 31/15. 3/16. 6/16. 9/16. 11/16. 14/16. 17/16. 20/16. 24/16. 27/16. 30/16. 31/16. 3/17. 6/17. 9/17. 11/17. 14/17. 17/17. 20/17. 24/17. 27/17. 30/17. 31/17. 3/18. 6/18. 9/18. 11/18. 14/18. 17/18. 20/18. 24/18. 27/18. 30/18. 31/18. 3/19. 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