

Lloyd's Register of Shipping.

(Report on Machinery, No. 23)

Port

Leningrad.No. 55ENGINE FORGINGS ~~OR CASTINGS~~.

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by The Baltic Shipbuilding & Engineering Works of Leningrad for the Engines No. 171 being constructed by The Baltic Shipbuilding & Eng. Works of Leningrad for the Ship No. 171, being built by The Baltic Shipbuilding & Engineering Works of Leningrad have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to

on Forgings or Castings.

Lloyd's

No. 0057 0172.

WEL 18.9.26. 4/4/27.

William B. Lewis

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
		<u>0172.</u>		<u>0057.</u>
	FLYWHEEL SHAFT.			SCREW SHAFT.
al* ...		<u>Basic Open Hearth Steel</u>		<u>Basic Open Hearth Steel.</u>
ade ...		<u>Forged</u>		<u>Forged.</u>
aled... ..		<u>Annealed.</u>		<u>Annealed.</u>
ions, Forgings		<u>250 mm DIAM.</u>		<u>285 mm DIAM.</u>
s, Castings...				
is on } ection }		<u>Rough Forging.</u>		<u>Rough Forging.</u>
on Standard it Pieces.				
Test— per square inch <u>46.0.</u>				<u>50.8.</u>
tion per cent ...		<u>37.3%.</u>		<u>29.1%.</u>
nding Test— before fracture...		<u>180° W.F.</u>		<u>180° W.F.</u>
hen Inspected		<u>4/4/27.</u>		<u>18/9/26.</u>

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

of any chargeable) £

To be paid at

If wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

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Lloyd's Register
Foundation

010631-010639-0189