

## STEEL STEAMER OR MOTORSHIP.

28 JUN 1952

Received at London office

State if Report has been sent on the Freeboard of the Vessel

State if Report is sent on the Machinery of the Vessel

Date of completion of report 2 June 1952

Port of KOBE

No. 743

Survey held at KOBE

Date First Survey 17/3/51

19

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) SINGLE SCREW MOTOR TANKER "SEIHO MARU" (MACHINERY AFT.)

State Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) PETROLEUM TANKER

State Type of Erections LONG P. &amp; F.C.L.E.

TONNAGE under Tonnage Deck... 11,945.04

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Total

Tonnage 13,064.82

Tonnage 9,368.29

REGISTERED DIMENSIONS. FEET

555.676

72.178

40.092

CLASS 100 A1

CARRYING PETROLEUM IN BULK

Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) L 549.14

Breadth (greatest moulded) B 72.18

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 40.10

1st Longitudinal Number (L x D) =

2nd Numeral L x (B + D) =

Framing Depth "d," at middle of length. See Sec. 3 (1d) 40.10

Proportions — Depth to Length — Uppermost continuous deck to top of keel 13.69

Do. Long Bridge to top of keel

Draught Moulded 74 ASSIGNED 9.033

Built at KOBE, JAPAN

Launched 16<sup>th</sup> OCT. 1951 Yard No. 912

Builders KAWASAKI DOCKYARD

Owners IINO KAIUN K.K.

Managers 3-CHOME, MARU NOUCHI, CHIYODA-KU (Where necessary to be entered in Reg. Book) TOKYO, JAPAN

Residence

Port of Registry TOKYO

If surveyed while building, afloat, or in dry

dock WHILST BUILDING UNDOCKED 1/52

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	750	✓	Bracket Floors, Frame	✓	
" " from <sup>FORB OFF. BHD</sup> length amidships to Collision bulkhead	685	✓	" " Reversed Frame	✓	
" " in peaks	610	✓	" " Vertical Struts	✓	
DE FRAMING.			Centre Girder, depth and thickness amidships	1450 x 15	✓
Frame Amidships, Angle, [ or [	250 90 12	✓	" " top Angles	ALL E. WELDED	✓
" " Extends up to	UPPER DK.	✓	" " bottom Angles	✓	
Reversed Frame Amidships, Angle	✓		Side Girders, No. each side and thickness	④ GR 23 ③ GR 18 ② GR 12	✓
" " Extends up to	✓		Margin Plate depth (excl. of flange) and thickness	✓	
Depth of Framing Girder	250	✓	" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem	✓	
Angles in Uppermost Continuous 'tween Decks, Angle, [ or [	✓		" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area	No. Bug	✓
" " Second 'tween Decks, Angle, [ or [	✓		" " Gussets, spacing and scantling abaft 1/4 len. from stem	✓	
" " Third " " " "	✓		" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area	✓	
" " IN WAY OF FORE HOLD from 1/4 len. for'd. to 15% len. from Stem	250 90 127	✓	Tank Side Brackets, height above base line at toe of Frame and thickness	✓	
" " in peaks, Angle or [	250 90 127	✓	INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	19 6 - 60	✓	Breadth and thickness of Middle Line Strake	BREADTH AS APPROVED	✓
State if Frame Joggled	YES	✓	Thickness of remainder in Holds	15 + 32	✓
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	YES	✓	Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	✓	
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	YES	✓	BEAMS.		
SINGLE BOTTOM.			Uppermost Continuous Deck, amidships in	230 90 11	✓
Floors, Depth and thickness at mid-line in Holds	✓		" " in way of Bridge, Angle, [ or [	150 90 12	✓
Height of Brackets at side above base line at toe of frame	✓		Spacing	800	✓
Middle Line Keelson, on Floors, Angles, [ or [	✓		Second Deck, amidships, Angle, [ or [	✓	
" " Through Plate or Intercoastal Plate	✓		Spacing	✓	
" " Foundation Plate on Floors	✓		Third Deck, amidships, Angle, [ or [	✓	
" " Flat Plate Keel Angles	✓		Spacing	✓	
Side Keelsons, No. each side	✓		Fourth Deck, amidships, Angle, [ or [	✓	
" " thickness of Intercoastal Plate	✓		Spacing	✓	
" " Angles	✓		Poop Deck, Angle, [ or [	230 90 11	✓
DOUBLE BOTTOM. ENGINE ROOM ONLY			Spacing	800	✓
Solid Floors, thickness and spacing	12 1/2 16 800	✓	Bridge Deck, Angle, [ or [	150 90 12	✓
" " Are Frame and Reversed Frame joggled?	ALL E.W.	✓	Spacing	750	✓
Bracket Floors, breadth and thickness at middle line	✓		Forecastle Deck, Angle, [ or [	150 90 12	✓
" " breadth and thickness at margin plate	✓		Spacing	685 x 600	✓



# PILLARS AND DECKS.

	INCHES IN SHIP. M/M	Any Departure from Approved Plans to be Noted.	INCHES IN SHIP. M/M	Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows				
"    in 'tween Decks, Size and Spacing				
"    "    "    "    "				
"    in Holds "    "    "				
"    "    "    "    "				
2 LONGITUDINAL Centre-Line Bulkhead.				
Stiffeners and Spacing	200 100 11 F. PL. SPACED 750			
Plating, thickness of	145 211			
STRINGERS AND DECKS.				
Uppermost Continuous Deck.				
Stringer Plate, breadth and thickness in Wells	1810 x 15	25 mm See letter dated 31/7/52		
"    "    "    "    in way of Bridge				
"    Angle in Wells	200 200 25 L			
Thickness of Plating abreast Deck openings in way of Wells	22			
Thickness of Plating abreast Deck openings in way of Bridge				
Thickness of Plating within line of openings				
If Sheathed, material and thickness				
Second Deck.				
Stringer Plate, breadth and thickness in Wells				
Stringer Plate, breadth and thickness in way of Bridge				
Thickness of Plating abreast Deck openings in way of Wells				
Thickness of Plating abreast Deck openings in way of Bridge				
Thickness of Plating within line of openings				
If Sheathed, material and thickness				
Third Deck.				
Stringer Plate, breadth and thickness				
If Plated, state thickness				
Fourth Deck.				
Stringer Plate, breadth and thickness				
If Plated, state thickness				
Poop Deck.				
Stringer Plate, breadth and thickness			9	
Plating, Sheathing, material and thickness			8	No.
Bridge Deck.				
Stringer Plate, breadth and thickness			8	
Plating, Sheathing, material and thickness			7 1/2	
Forecastle Deck.				
Stringer Plate, breadth and thickness			9	
Plating, Sheathing, material and thickness			9	No.

## SHELL PLATING.

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		BUTTS.					
	AMIDSHIPS.		FORWARD	AFT.		State if jogged?	No.	No. OF Rows OF RIVETS.	RIVETS.		STRAPPED LAPPEL		
	Breadth.	Thickness.	Thickness.	Thickness.					Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.
	Inches.	Inches.	Inches.	Inches.					Inches.	Inches.		Inches.	Inches.
Flat Plate Keel	1500	29	29	29		DOUBLE	25	13.5	WELDED				
„ Dblg. (if any)	/	/	/	/									
Bottom Plating, No. of Strakes	ABOVE 5	22/21	20	14		WELDED OR DOUBLE	25/22	13.5/10.5					
Bilge Plating, No. of Strakes	1	22	13.5	14		DOUBLE	25/22	11					
Side Plating, No. of Strakes	643L 4	18 19	13.5	13.5		WELDED OR DOUBLE	25/22	11					
Upper Deck, Sheer-strake in Wells	M. 1700	27	13.5	13.5		DOUBLE OR TRIPPLE	25/22	11					
Upper Deck, Sheer-strake in Bridge Poop	1700	27	/	13.5		WELDED OR DOUBLE	25/22	11					
Strake below Sheer-strake in Wells		19	13.5	13.5		WELDED OR DOUBLE	25/22	11					
Strake below Sheer-strake in Bridge Poop		18	/	13.5		DOUBLE	25/22	11					
Poop side Plating		12	/	12		WELDED OR DOUBLE	25/22	10.5					
Bridge Side Plating		/	/	/									
Forecastle Side Plating		12	12	/		SINGLE	19	87					

## WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel—	
Extending to Upper Deck (Sec. 3c)	16
Deck next below	
As per Rule	

## FORGINGS AND CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted.
KEEL, Bar		PLATE		
STEM		PLATE	BUILDER	
STERN FRAME	Propeller Post Rudder	C.S.	AMAGASAKI STEEL WORKS	
Speed of Vessel		14.5 KTS.		
RUDDER—Type		STREAM LINED REACTION (BALANCED)		
"    A x D		560 FT <sup>3</sup>	See plan	
"    Diam. of head		F.S. 360	SHIN-FUSO M. STEEL WORKS	
"    Mainpiece at top pintle		AS PLAN		
"    "    heel				
"    how constructed		ALL WELDED		
"    double or single plate coupling, vertical or horizontal		DOUBLE		

STIFFENERS.	VERTICAL.				HORIZONTAL.			
	Plating Thickness.	Scantlings.	Spacing.	M/M	Scantlings.	Spacing.	M/M	
MIDSHIP BULKH'D, Upper 'tween decks		CR. L. WEB 1500X12 270X22 FACE PL. 150X90X12 INV. ANG. 900 A PART CORRUGATED AS APPROVED						
"    Second		13.5/11.5/11	200X100X11 FL. PL.	600690				
"    Third		13.5/12/11						
"    Holds								
COLLISION " (in Hold)		16 13 7.5	250X100X12 FL. PL.	760				
AFTER PEAK "		13 8.5 8	250X90X13 T		640X9 ABOUT			
		10 8 7.5	200X90X13.5 T		650 200X13 F.B. 340			

STEEL.	Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)	YAWATA STEEL Co. FUJI STEEL Co. (HIROHATA) KAWASAKI STEEL CORPORATION	Has the Steel been tested as required by the Rules?	YES
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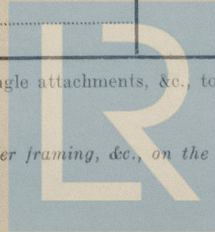
1\*.

## PARTICULARS OF LONGITUDINAL FRAMING.

FRAMING.	AMIDSHIPS.			ENDS.			Any Departure from Approved Plans to be Noted.	RIVETING.					
	In Ship.			In Ship.				Rivets in Longitudinal Frames.		Spacing of Rivets on each side of Transverses and Bulkheads.	Rivets in Brackets to Bulkheads.		
	Ins.	Ins.	Ins.	Ins.	Ins.	Ins.		Diam. Ins.	Speng. Ins.		Number.	Diameter. Inches.	
of L, L or C													
n Bridge 'tween Decks ... rom Uppermost Continuous													
No. 1	TOP STRINGER TO SHELL			IN WING TANKS			TOP STRINGER TO TRANS. BHD IN WING TANK						
" 2	WEB 700x11			150 FLG			WEB 850x11 215x16 FACE BAR						
" 3	MIDDLE STRINGER			DO			MIDDLE STRINGER DO						
" 4	WEB 700x11			150 FLG			WEB 850x11 215x16 FACE BAR						
" 5	LOWER STRINGER			DO			LOWER STRINGER DO						
" 6	WEB 760x12			150 FLG			WEB 950x11 240x16 FACE BAR						
" 7				170 Spacing									
" 8	BOTTOM LONG. FR.						TOP STRINGER TO TRANS. BHD IN CENTRE TANK						
" 9	450x125x12			760 APART			WEB 850x11 180x16 FACE BAR						
" 10							MIDDLE STRINGER DO						
" 11	CENTRE LINE LONG. GR. TO SHELL						WEB 850x11 180x16 FACE BAR						
" 12	WEB 2100x13.5			540x22 FACE BAR			LOWER STRINGER DO						
" 13	STIFF 180x75x12 FL PL			750 APART			WEB 950x11 300x16 FACE BAR						
" 14	CENTRE LINE LONG. GR. TO UPP. DECK												
" 15	WEB 1750x11			230x16 FACE BAR			TOP & MIDDLE STRINGER TO LONG. BHD						
" 16	STIFF 150x90x12			INV. ANG. 250 APART			WEB 200x11 150 FLG						
ing of (Amidships							LOWER STRINGER DO						
itudinal (At Ends							WEB 760x12 170 FLG						
Tank Top Longitudinals													
Bottom													
Longitudinals (Amidships													
(At ends...													
Transverses.													
Decks)													
Depth and Thickness													
Face Angles													
Lugs to Shell*	CENTRE TANKS			WING TANKS									
Depth and Thickness													
Face Angles													
Lugs to Shell*													
Depth and Thickness													
Face Angles													
Lugs to Shell*													
" " Back Bars													
Brackets													
ing of Transverse Frames...													
* State if joggled or liners.													
Final													
of													
Upper													
Second													
Third													

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, &c., to be entered in their respective places provided for on the Report Forms.

NOTE.—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, &c., on the first page.



Lloyd's Register  
Foundation

0125 1/2

203 17810.



ANCHORS.

## HAWSERS AND WARPS.

Lloyd's Register  
Foundation



GENERAL REMARKS—The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a the Plans should be embodied).

THE WINDLASS, STEERING & AUXILIARY GEAR HAVE BEEN TRIED <sup>UNDER</sup> WORKING CONDITIONS AND FOUND SATISFACTORY. THE OIL FUEL IS CARRIED IN THE BUNKERS AT THE FORE END OF E.R.M. FORD TANK AND PART OF E.R.M. DOUBLE BOTTOM.

THE FREEBOARDS HAVE BEEN ASSIGNED BY THE JAPANESE GOVERNMENT.

NOTE:— VERIFICATION OF FREEBOARD FORM HERewith.

THE FOLLOWING PLANS ACCOMPANY THIS REPORT:—

AS APPROVED:— MIDSHIP SECTION PROFILE & DECK

AS BUILT:— STEM, STERN FRAME, RUDDER, LONG BULKHEADS TRANS. BULKHEAD

SHELL EXPANSION

BOW CONSTRUCTION

STERN CONSTRUCTION

DOUBLE BOTTOM IN E. R.

DEEP TANK AND CARGO HOLD

HATCH COVER

GANGWAY

AS FITTED:— MIDSHIP SECTION

PROFILE & DECK

PUMPING PLAN

GENERAL ARRANGEMENT

CAPACITY

PLAN

THE FOLLOWING CERTIFICATES ACCOMPANY THIS REPORT:—

STERN FRAME

RUDDER FRAME

A COPY OF THE INTERIM CLASSIFICATION CERTIFICATE IS ATTACHED.

PARTICULARS OF ELECTRIC WELDING (if employed) SHELL BUTTS AND SEAMS, BOTTOM LONGS, AND DECK LONGS AND TRANS. BHD PLATING AND STIFFENERS, SIDE, BOTTOM, DECK TRANS. WEB STIFFS, UPPER DECK, FOLE DECK, POOP DECK, AND SUPERSTRUCTURES PLATING AND BEAMS, ENGINE ROOM INNER BOTTOM PLATING AND FLOORS, FOLE AND POOP DECK SIDE SHELL PLATING. ELECTRODES APPROVED BY THE SOCIETY FOR EACH PURPOSE AND METHOD TO THE SATISFACTION OF THE UNDERSIGNED.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

CRUISER STERN, LLOYD'S A. & C.P., D.F., G.Y.C., E.S.D., PART ELECTRICALLY WELDED. MACH. AFT. CARRYING PETROLEUM IN BULK.

RADAR Equipment (State if fitted) YES

State Type or Pattern No. SPERRY TYPE

State Name of Maker and/or Supplier SPERRY CO. TOKYO KEIKI K.K. TO

Particulars of Drop Test of Cast Steel Anchors, viz.:— Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower 64-1-0 / K. NAKANO Y. NO. 2096 27-7-51  
2nd " 64-2-22 / " See letter Y. NO. 2097 27-7-51  
3rd " 64-2-0 / " 127' 121' 120' 119' 118' Y. NO. 2098 27-7-51

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 150.3 ft, R.Q.D. / ft, Bridge 39.4 ft, Forecastle 51.5 ft (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated /

Official No. 68042 Signal Letters JMUJ Extreme Breadth over Belting 72.5 Over all Length 587 (Circ. 1611) (Circ. 1703)

No. and Material of Decks ONE DECK, TWO DECKS AFT

Parts of Bottom of Vessel coated with cement or approved composition PISTON COOKING WATER TANK + PEAK TANK & SHAFT TUNNEL WELL COATED CEMENT WASH

Particulars of composition (if fitted) and of approval /

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted	Length. Feet	Water Capacity. Tons	Where Fitted	Length. Feet	Water Capacity. Tons
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,	UP. P.T.S.	10.7 22.0
Double bottom, if under Engines only,	28.8	F.W. 33.3 F.O. 316.2	Deep tank, aft,	LOW. 4.3	4.3 27
Double bottom, if under Boilers only,			Deep tank, forward,	4.0	12.3 41.4
Double bottom, forward,			Other tanks, if fitted,	No. 1 P.T.S. No. 2 F.O. TANK Nos. 1, 2, 3, F.O. S.T. B.O. S.T. P.T.S. P.W.T. P.T.S.	3.2 { F.O. 22.2 F.O. 20.6 F.O. 69.0
Total length (if continuous) and Capacity	28.8 90'		(If necessary furnish further information by sketch)		4.0 F.O. 33.3 2.0 F.W. 71.0

Order for Special Survey No.

Date

Dates of Surveys held while building

17/MARCH.  
R. 20/JUNE: 26 JUNE: 7 SEPT: 30 SEPT.

KU. 31 JULY, 23, 27/AUG. 1, 3, 5, 7, 11, 12, 14, 15, 18, 19, 20, 21, 22, 26, 27, 28/SEPT.  
1, 2, 3, 4, 5, 6, 8, 9, 12, 13, 16/OCT. 12, 25/DEC.

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