

## STEEL STEAMER MOTORSHIP.

Received at London Office.

DIS 714

10 MAY 1945

State if Report has been sent on the Freeboard of the Vessel Yes.State if Report is sent on the Machinery of the Vessel Yes.Date of completion of report 30.4.45 Port of SUNDERLAND No. 34200Survey held at SUNDERLAND Date First Survey 13.1 July 44 Last Survey 28.2 Aug 45On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) M.V. "WEYBANK" MACHY AMIDSHIPS: SING. SCREWState Type (Full Scantling, Complete Superstructure with or without Tonnage Openings) INTERMEDIATE BETWEEN F.S. AND C.S.S. State Type of Erections FLUSH DK & F&ETONNAGE under Tonnage Deck ... 6831.09Do. of space or spaces between Tonnage Dk. and Upper Dk. ✓Total ✓Gross Tonnage 7368.47Register Tonnage 4961.29

## REGISTERED DIMENSIONS.

FEET

431.056.535.5CLASS ±100 A1State if with freeboard as condition of Class Yes FEETLength from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) L 420.79 ✓Breadth (greatest moulded) B 56.21 ✓Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) D 37.0 ✓1st Longitudinal Number (L × D) 15569 ✓2nd Numeral L × (B + D) 39185 ✓Framing Depth "d," at middle of length. See Sec. 3 (1d) 25.35 ✓Proportions—Depth to Length—Uppermost continuous deck to top of keel 11.07 ✓Do. Long Bridge to top of keel 27-4 3/4 ✓Draught Moulded 27-4 3/4 ✓Built at SUNDERLANDLaunched 30.11.44 Yard No. 72HBuilders WM DOXFORD & SONS LTD.Owners BANK LINE

Managers

(Where necessary to be entered in Reg. Book)

Residence

Port of Registry GLASGOW

If surveyed while building, afloat, or in dry dock

DURING CONSTRUCTION.

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	<u>31 1/2</u> ✓		Bracket Floors, Frame	<u>B.A.</u> <u>6 3 1/2</u> <u>40</u> ✓	
" " from 1/2 length amidships to Collision bulkhead	<u>27</u> ✓		" " Reversed Frame	<u>B.A.</u> <u>6 3 1/2</u> <u>34</u> ✓	
" " in peaks	<u>24</u> ✓		" " Vertical Struts	<u>O.A.</u> <u>6 3 1/2</u> <u>34</u> ✓	
DE FRAMING.			Centre Girder, depth and thickness amidships	<u>43 1/2</u> x <u>54</u> ✓	
Frame Amidships, Angle, <u>E or C</u>	<u>13 1/2</u> <u>4</u> <u>54</u> ✓		" " top Angles	<u>DOUBLE</u> <u>3 1/2</u> <u>3 1/2</u> <u>44</u> ✓	
" " Extends up to	<u>SECOND DK</u> ✓		" " bottom Angles	<u>DOUBLE</u> <u>4</u> <u>4</u> <u>56</u> ✓	
Reversed Frame Amidships, Angle	✓		Side Girders, No. each side and thickness	<u>ONE</u> <u>38"</u> ✓	
" " Extends up to	✓		Margin Plate depth (excl. of flange) and thickness	<u>72 1/2</u> x <u>54</u> ✓	
Depth of Framing Girder	<u>13 1/2</u> ✓		" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem	<u>FRAME BOTS WELDED TO HORIZ. MARGIN.</u> ✓	
Frames in Uppermost Continuous 'tween Decks, Angle, <u>E or C</u>	<u>6 3 1/2</u> <u>35</u> ✓		" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area	<u>6 1/2</u> <u>6 1/2</u> <u>50</u> T.BAR. ✓	
" " Second 'tween Decks, Angle, <u>C or E</u>	✓		" " Gussets, spacing and scantling abaft 1/4 len. from stem	<u>T.T. WELDED TO SHELL.</u> ✓	
" " Third	✓		" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area	<u>DO</u> ✓	
" " from 1/2 len. for'd. to 15% len. from Stem	<u>15 x 4 x 4</u> <u>52/62</u> ✓		Tank Side Brackets, height above base line at toe of Frame and thickness	<u>76 1/2</u> x <u>46</u> ✓	
" " in Peaks, Angle, <u>E or C</u>	<u>8 3 1/2</u> <u>38</u> ✓		INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	<u>7/8</u> @ <u>5 1/4</u> ✓		Breadth and thickness of Middle Line Strake	<u>78</u> x <u>50</u> ✓	
State if Frame Joggled	<u>Yes</u> ✓		Thickness of remainder in Holds	<u>44</u> - <u>40</u> ✓	
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	<u>Yes</u> ✓		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	<u>Yes</u> ✓	
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	<u>Yes</u> ✓		BEAMS.		
INGLE BOTTOM.			Uppermost Continuous Deck, amidships in Wells, Angle, <u>E or C</u>	<u>8 3 1/2</u> <u>35</u> ✓	
Floors, Depth and thickness at mid-line in Holds	✓		" " in way of Bridge, Angle, <u>E or C</u>	<u>8 3 1/2</u> <u>35</u> ✓	
Height of Brackets at side above base line at toe of frame	✓		Spacing	<u>3 1/2</u> ✓	
Middle Line Keelson, on Floors, Angles, <u>C or E</u>	✓		Second Deck, amidships, Angle, <u>E or C</u>	<u>9 3 1/2</u> <u>38</u> and as approved. ✓	
" " Through Plate or Inter-costal Plate	✓		Spacing	<u>3 1/2</u> ✓	
" " Foundation Plate on Floors	✓		Third Deck, amidships, Angle, <u>C or E</u>	✓	
" " Flat Plate Keel Angles	✓		Spacing	✓	
Side Keelsons, No. each side	✓		Fourth Deck, amidships, Angle, <u>C or E</u>	✓	
" " thickness of Intercoastal Plate	✓		Spacing	✓	
" " Angles	✓		Poop Deck, Angle, <u>E or C</u>	✓	
DOUBLE BOTTOM.			Spacing	✓	
Solid Floors, thickness and spacing	<u>42</u> @ <u>9 1/2</u> ✓		Bridge Deck, Angle, <u>C or E</u>	✓	
" " Are Frame and Reversed Frame joggled?	<u>Yes</u> ✓		Spacing	✓	
Bracket Floors, breadth and thickness at middle line	<u>33</u> x <u>42</u> ✓		Forecastle Deck, Angle, <u>C or E</u>	<u>9 3 1/2</u> <u>35</u> ✓	
" " breadth and thickness at margin plate	<u>80</u> x <u>42</u> ✓		Spacing	<u>24"</u> to <u>27"</u> ✓	



## PILLARS AND DECKS.

	INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows .....	✓				Stringer Plate, breadth and thickness in way of Bridge .....	✓			
„ in 'tween Decks, Size and Spacing .....	✓				Thickness of Plating abreast Deck openings in way of <del>Walls</del> 22'-0" OPENINGS .....	✓	37 1/2		
„ „ „ „ „ .....	✓				Thickness of Plating abreast Deck openings in way of <del>Bridge</del> 26'-0" OPENINGS .....	✓	42		
„ in Holds „ „ „ .....	✓				Thickness of Plating within line of openings...		34 - 31		
„ „ „ „ „ .....					If Sheathed, material and thickness.....		NOT SHEATHED.		
Centre Line Bulkhead.					Third Deck.				
Stiffeners and Spacing .....	BA. T.O.KS. 19 3/2 44 40 42 36				Stringer Plate, breadth and thickness.....	✓			
Plating, thickness of .....	HOLDS. 30 T.O.KS. 26				If Plated, state thickness .....	✓			
STRINGERS AND DECKS.					Fourth Deck.				
Uppermost Continuous Deck.					Stringer Plate, breadth and thickness.....	✓			
Stringer Plate, breadth and thickness <del>Walls</del>	70 x 70	✓			If Plated, state thickness.....	✓			
„ „ „ „ in way of Bridge	70 x 70	✓			Poop Deck.				
„ Angle <del>Walls</del> .....	6 x 6 x 5/8	✓			Stringer Plate, breadth and thickness.....	✓			
Thickness of Plating abreast Deck openings in way of <del>Walls</del> 22'-0" OPENINGS .....	70	✓			Plating, Sheathing, material and thickness ...	✓			
Thickness of Plating abreast Deck openings in way of Bridge.....	✓				Bridge Deck.				
Thickness of Plating within line of openings...	40 - 38	✓			Stringer Plate, breadth and thickness.....	✓			
If Sheathed, material and thickness.....	NOT SHEATHED.				Plating, Sheathing, material and thickness ...	✓			
Second Deck.					Forecastle Deck.				
Stringer Plate, breadth and thickness <del>Walls</del>	11 1/4 - 13 1/4 x 46 - 40 x 41	✓			Stringer Plate, breadth and thickness.....		36		
					Plating, Sheathing, material and thickness...		NOT SHEATHED.		
							34 - 36		

## SHELL PLATING.

SCANTLINGS.					RIVETING.								
STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.				
	AMIDSHIPS.		FORWARD.	AFT.		State if jogged? No.	SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.		STRAPPED OR LAPPED.
	Breadth.	Thickness.	Thickness.	Thickness.				Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.	
	Inches.	Inches.	Inches.	Inches.			Inches.	Inches.		Inches.	Inches.		
Flat Plate Keel.....	52	79	69	69		Double	1	4	Four.	1	3 3/4	LAPPED.	
„ Dblg. (if any)													
Bottom Plating, No. of Strakes 20	72	61	70	63		“	7/8	3 1/2	THREE	7/8	3 1/8	“	
Bilge Plating, No. of Strakes 20	72	68	70	63		“	7/8	3 1/2	FOUR.	7/8	3 1/2	“	
Bilge Plating, No. of Strakes 1	63 1/2	61	50	56		“	7/8	3 1/2	THREE	7/8	3 1/8	“	
Side Plating, No. of Strakes 4	72	63	47	50		“	7/8	3 1/2	“	7/8	3 1/8	“	
Upper Deck, Sheer- strake in <del>Wells</del>	93 1/2	67	60	51		“	7/8	3 1/2	FOUR.	7/8	3 1/2	“	
Upper Deck, Sheer- strake in Bridge ...													
Strake below Sheer- strake in <del>Wells</del>	72	63	60	47		“	7/8	3 1/2	THREE	7/8	3 1/8	“	
Strake below Sheer- strake in Bridge ...													
Poop Side Plating.....													
Bridge Side Plating.....													
Forecastle Side Plating	100	✓	42 60	✓		“	7/8	3 1/2	Two	3/4	2 5/8	“	

## WATERTIGHT BULKHEADS

Total No. of W.T. BULKHEADS in Vessel—

Extending to Upper Deck (Sec. 3 c)..... 1

„ Deck next below..... 6

As per Rule..... 7

## FORGINGS AND CASTINGS

	Casting or Forging.	Scantlings.	Maker's Name.	Any Departure from Approved Plans to be Noted
KEEL, Bar .....		✓	✓	✓
STEM .....	Roller	M.S. 9 $\frac{3}{4}$ x 2 $\frac{5}{8}$	and steel plates	
STERN FRAME	{ Propeller Post ..... { Rudder ..	{ Fabricated as per { approved plans.		
Speed of Vessel .....		11 $\frac{1}{2}$ knots	✓	
RUDDER—Type .....		Ordinary	✓	
“ A x D .....		4 x 10	✓	
“ Diam. of head .....		10 $\frac{1}{2}$	✓	
“ Mainpiece at top pintle		{ Fabricated as per { approved plan		
“ “ heel ..				
“ how constructed .....		Built	✓	
“ double or single plate		Double	✓	
“ coupling, vertical or		Horizontal	✓	
“ horizontal .....				

		Plating Thickness.	STIFFENERS.			
			VERTICAL.		HORIZONTAL.	
			Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP	BULKH'D, Upper 'tween decks	27 ✓	5x3x34 ✓	24-31 ✓	✓	✓
"	" Second "	✓	✓	✓	✓	✓
"	" Third "	✓	✓	✓	✓	✓
"	" Holds .....	30-38	12x3½x45 ✓	28 ✓	✓	✓
COLLISION	" (in Hold) .....	34-48	11x3½x56 ✓	24 ✓	✓	✓
AFTER PEAK	" .....	30-44	9x3½x38 ✓	22 ✓	✓	✓

STEEL. Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) Siemens Basic Open hearth.  
Cassett, Largo Steel, South Durham, Appleby, Linsingham,  
Skinneringrove  
Has the Steel been tested as required by the Rules? Yes.



EQUIPMENT No. <u>40399</u>												LETTER <u>A7</u>		ANCHORS.				
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 53.	Description of Anchor.	Makers.	Where and when tested, and Superintendent.			
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.						
47160	1st Bower	69	2	0	✓	✓	✓	53	10	0	0	✓	68	✓	STOCKLESS.	W.L. BYERS.	SUNDERLAND. 6.2.45 F.W.D.	
47146	2nd "	68	2	0	✓	✓	✓	52	18	3	0	✓	68	✓	"	"	SUNDERLAND. 31.1.45 F.W.D.	
	3rd "																	
	Collective weight				✓		✓											
29051	Stream	19	2	14	✓	5	1	6	20	8	1	21	✓	19	✓	RODGERS.	W.L. BYERS.	LOW WALKER H.1.45 R.T.V.

## CHAIN CABLES.

## HAWSERS AND WARPS.

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and Size per Table 53.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 53.	
	Length.	Diam.	Ins.	Tons.	Supplied.	Per Rule.	Fathoms.	Ins.					Length.	Diam.		Fathoms.	Ins.
3666	105	2 <sup>5</sup> / <sub>16</sub>	96 <sup>3</sup> / <sub>4</sub>	134 <sup>3</sup> / <sub>4</sub>	283-0-21				STUD LINK.	N. HINGLEY.	NETHERTON 30.6 HH J.A.R.	TOWLINE	120	4 <sup>3</sup> / <sub>4</sub>	64-12	120	4 <sup>3</sup> / <sub>4</sub>
3665	120	2 <sup>5</sup> / <sub>16</sub>	96 <sup>3</sup> / <sub>4</sub>	134 <sup>3</sup> / <sub>4</sub>	322-2-21	720 <sup>3</sup> / <sub>4</sub>	270	2 <sup>5</sup> / <sub>16</sub>	STUD LINK.	N. HINGLEY.	NETHERTON 30.6 HH J.A.R.	HAWSERS & WARPS	2@90	2 <sup>3</sup> / <sub>4</sub>	15-4	2@90	2 <sup>3</sup> / <sub>4</sub>
												"	2@90	2 <sup>1</sup> / <sub>2</sub>	13-4	2@90	2 <sup>1</sup> / <sub>2</sub>
Stream Cable or Steel Wire	90	5"		52 <sup>3</sup> / <sub>4</sub>			90	5	3 W. 6/12			"					

Steering Gear, Type (Power  **DONKINS 9x8 1/2** ✓ Alternative Means of Steering **Block Tackle to Lift Winch**

Steering Chains (Size and Test) STEAM TELE MOTOR Windlass EMERSON WALKER 10" x 12 1/2" Boats L.B. 3 @ 24'-0"

Ceiling in Holds, thickness and material T.T. + .08 Under Hatchways. Cargo Battens, thickness, material and spacing NOT FITTED.

Cargo Hatchways.—(Upper Deck) RECESSED COAMINGS. Thickness of Hatches 2 1/8

Size of Hatchways No. 1 (Fwd.)  $31'-6" \times 22'-0"$  No. 2  $44'-7\frac{1}{2}" \times 22'-0"$  No. 3  $18'-4\frac{1}{2}" \times 22'-0"$  No. 4  $31'-6" \times 22'-0"$  No. 5  $31'-6" \times 22'-0"$  No. 6

Number of Shifting Beams)

Builder's Signature

Managing Director

**GENERAL DECLARATION.** It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel Motor Ship  
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo SEE PAGE 4. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

This Ship has been built in conformity with the Societys Rules and Regulations and the Secretarys letters. The scantlings and arrangements are in accordance with or, equivalent to those shown on the approved plans. The materials and workmanship are good. Oil Fuel F.P. not lower than  $150^{\circ}\text{F}$ ., is carried in Nos 2, 3, 5, 6 and 7 Double bottom tanks, and the requirements of Sect., 20 of the Rules, so far as applicable have been complied with. The D. B. tanks, 10 forward, Deep and Peak tanks have been tested under water pressure, The upper & Second decks, W.T. Bkds, Tunnel & Tween dk., doors have been duly tested as required by Rules and proved satisfactory. The Steering Gear, Secondary means of steering, Windlass, Winches and Pumps have been tried whilst vessel was moved in Docks. The Vessel is fitted with "Wireless", "Direction Finding", and "Echo Sounding", Scupper pipes from Cargo tween decks led to bilges with self closing cocks in E.R. The Freeboards have been marked on the vessels sides, verified and cut in. Cargo Bulkhead not fitted but Cleats supplied. Locking bars fitted to all hatches. The equipment of Anchors and cables has been reduced.

The amount of Entry Fee.....	£ 10 : : .	} Fees applied for, 30 April 1945
Special Survey Fee.....	£ 384 : 4 : .	
<i>Frederick</i> 18		} Received by me, 19
Travelling Expenses, if any .....	£ : : .	

(Special notations, where part of class, to be stated.)

I am of opinion the Vessel should be Classed **+100 A 1**  
With **Freeboard.**

State whether the Vessel has been built under Special Survey.....Yes

Signature *Macl H. Dem Con*  
Surveyor to Lloyd's Register of Shipping.

Certificate to be sent to Sunderland

Date of issue 28/1/45

Committee's Minute

FRI. 18 MAY 1945

Character assigned

+100A1

with freeboard.

Lloyd's A & C.P.

+ L.M.C 4, 45 Oil Eng.

C.L. 2 DB. 12016

Write Gp. ~~And~~

Note for S.R.L.

© 2021

Lloyd's Register  
Foundation

 $0054^{2/2}$



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

The Side Deep tanks in S. R. Wings have been built to serve as suitable for the carriage of oil, but will be used for water ballast only during the present emergency. The ventilators to the midship deep tanks have been fitted with blanking plates, tank head fitted with lugs to take wood sparring but sparring not fitted. The owners state that it is their intention to fit at the first convenient opportunity Cargo Bottom in holds and tween decks, and Wood Sparring to midship deep tanks. Wood hatch covers were fitted to all hatches on 2<sup>nd</sup> deck.

Sister Vessel to M.V. "Empire Singapore"

Enclosed herewith are Plans of:-

Midship Section.

Pillar and Girder.

Profile and Decks.

Oil Fuel Tanks.

Arrangement of Water Ballast Tanks at Tunnel sides and in Forward hold.

Suction pipe arrangement.

Frame Bracket connections.

Midship Deck houses.

Engineers Side houses and Boat Deck.

Forging Reports etc.

PARTICULARS OF ELECTRIC WELDING (if employed) Leet Weld and Quasi-arc overhead electrodes.

Parts Welded:-

Second deck stringer to shell. Rudder plates: Bhd, stiffeners to T.T.  
Deep and Peak tank girders. Hatch web mountings. Vent-coaming to deck.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book Lloyds A & C.P. Cruise Steam.

Six divisional W.T. Bds fitted in Tween decks.

Oil Engines: "Wireless", "J.F.", "Echo Sounding". Cargo Bottom not fitted.

Particulars of Drop Test of Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	40.1.22	A.E.G.	6804	7.11.44
2nd "	40.1.11	A.E.G.	6697	24.10.44
3rd "				
STREAM.	18.3.10	J.H.J.	6588	1.12.44

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle 39.0 ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated. FLUSH DECK AND FLE.  
Official No. 169437 Signal Letters \_\_\_\_\_ Extreme Breadth over Belting ☒ Over-all Length 444'-9" (Circ. 1611) (Circ. 1703)

No. and Material of Decks TWO DECKS. STEEL.

Parts of Bottom of Vessel coated with cement or approved composition NOS 1, 4, 5, D.B. TANKS, COFFERDAMS AND BILGES.

Particulars of composition (if fitted) and of approval CEMENT.

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
	Feet.	Tons		Feet.	Tons
Double bottom, aft,	63-0	248	Fore peak tank,	25-4 1/2	175
Double bottom, under Engines and Boilers, <u>2 Coff.</u>	36-9	153	After peak tank,	20-0	236
Double bottom, if under Engines only,	5-3		Deep tank, <u>Midship</u>	28-10 1/2	1182
Double bottom, if under Boilers only,			Deep tank, forward, <u>Wing Tanks</u>	13-10 1/2	293
Double bottom, forward,	196-1 1/2	729	Other tanks, if fitted <u>E.R. Wing Tanks</u>	23-7 1/2	512
Total length (if continuous) and Capacity	301-1 1/2	1130	<u>Tunnel Sides</u>	60-4 1/2	457

Order for Special Survey No. 6110

Date 14.9.43

Dates of Surveys held while building

1944 July 13.18 Aug 18.22 Sep 5.11.19 Oct 5.6.9.11.12.13.16.17.18.19.23.25.26.30.1  
Nov 4.1.3.6.7.8.10.13.15.16.17.18.20.21.22.23.24.27.28.29.30. Dec 18.20.19.45 Jan 5  
11.16.17.19.21.23.28 Feb 4.29.11.20.26.29 Apr 4.6.9.11.13.16.17.18.20.22.26.27.28

Total No. of Visits 73