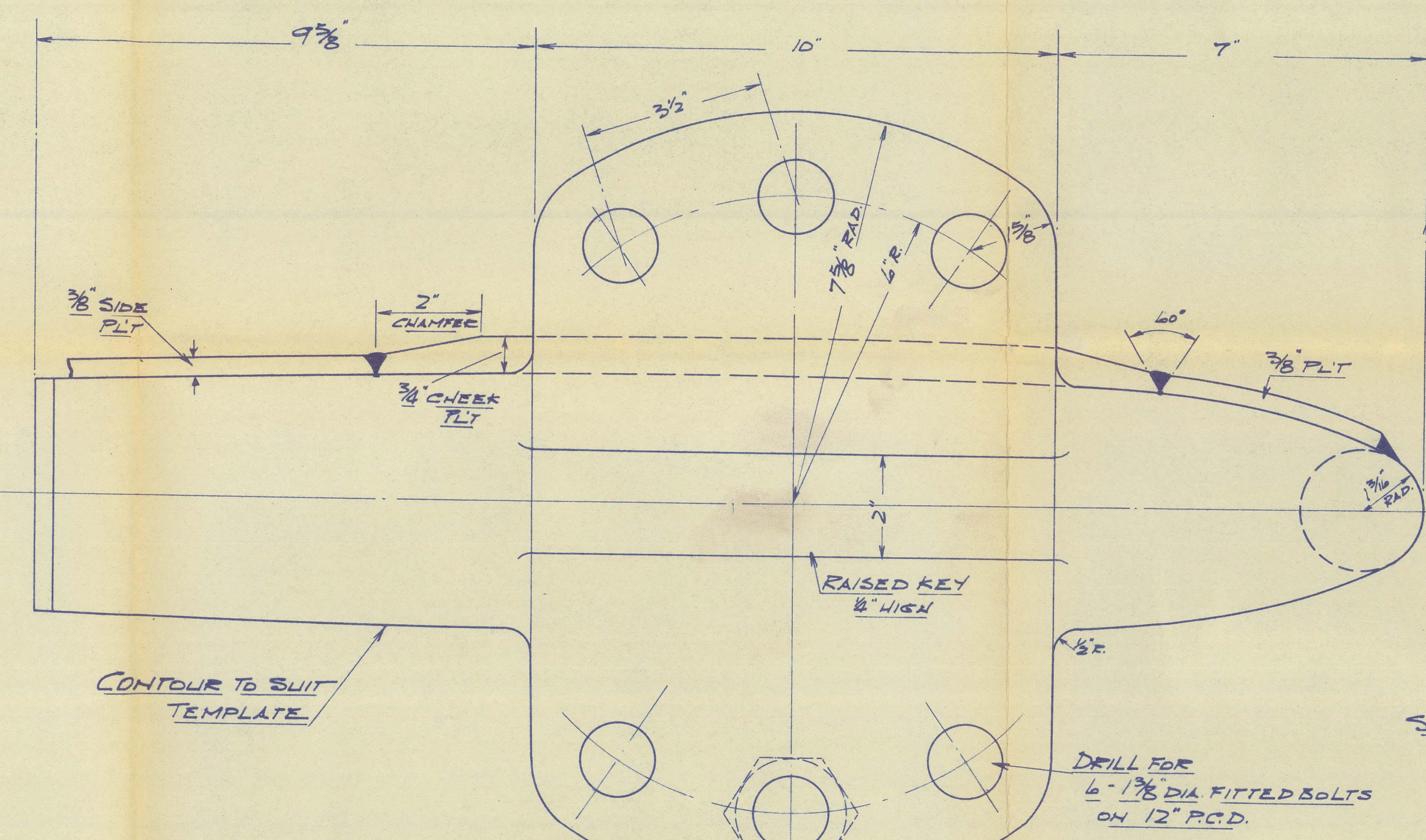
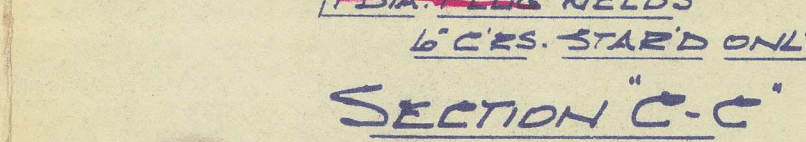
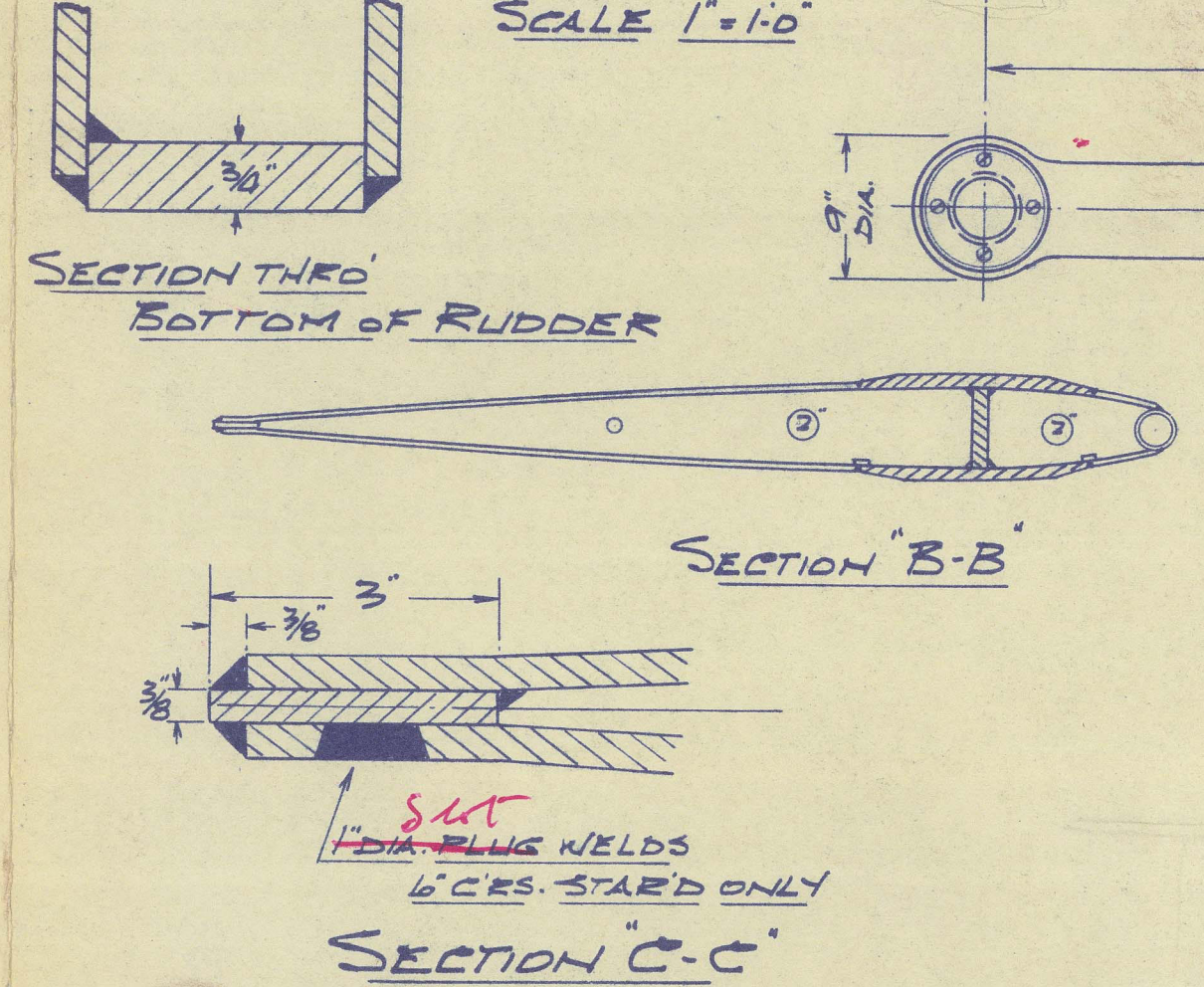
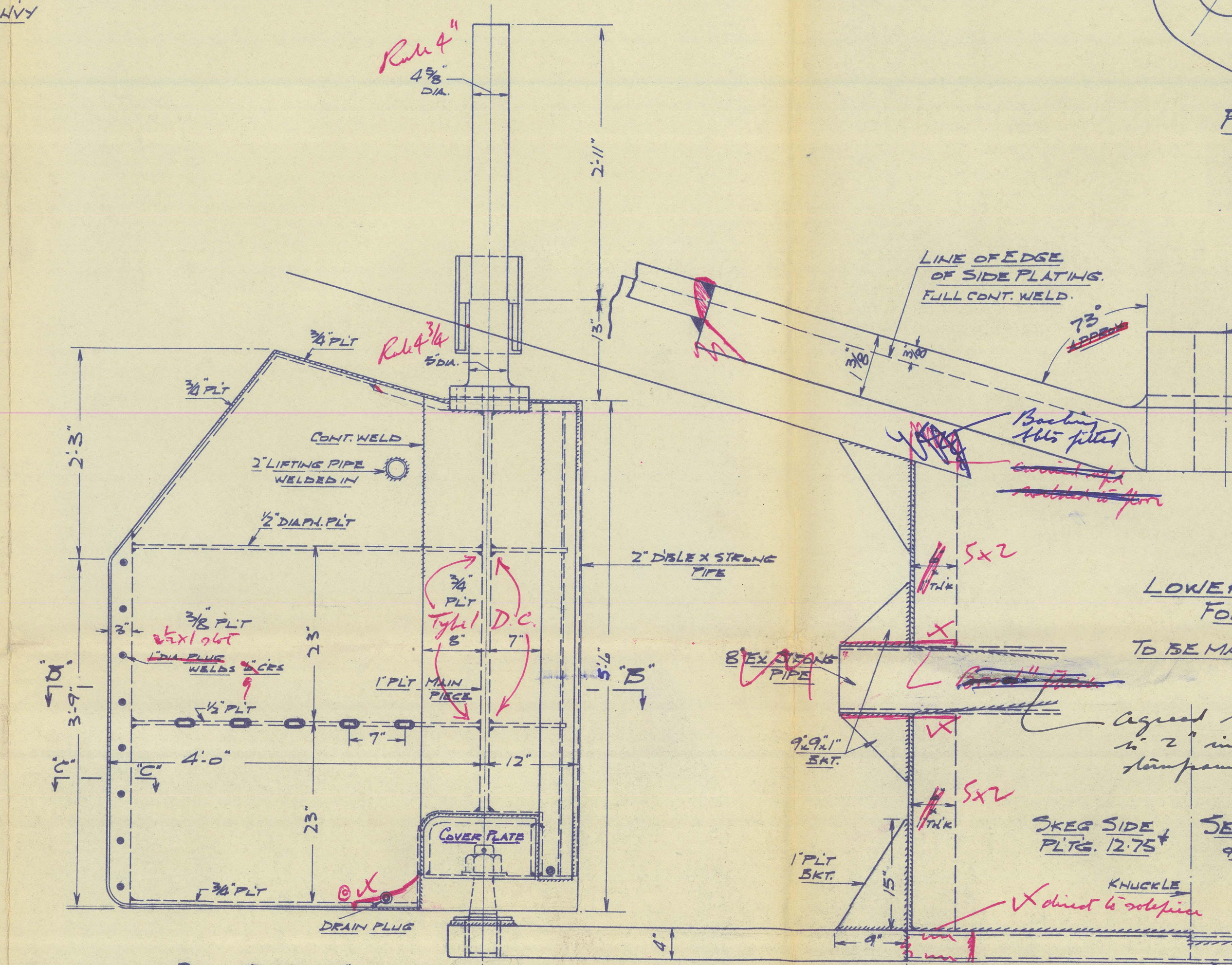
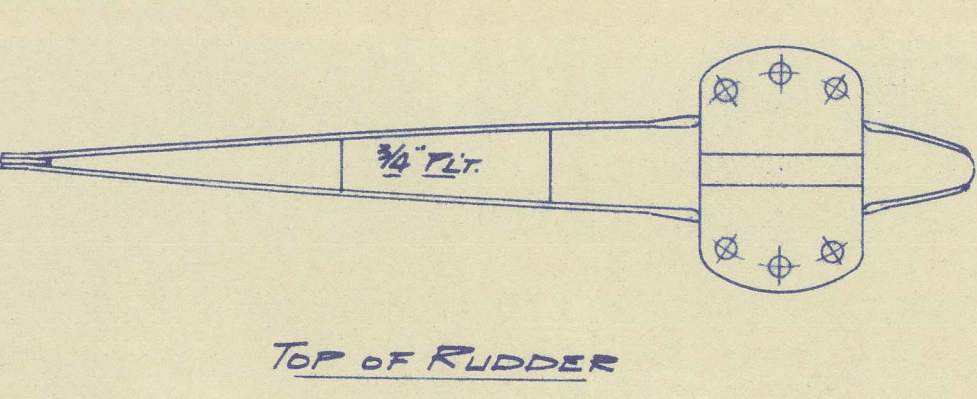
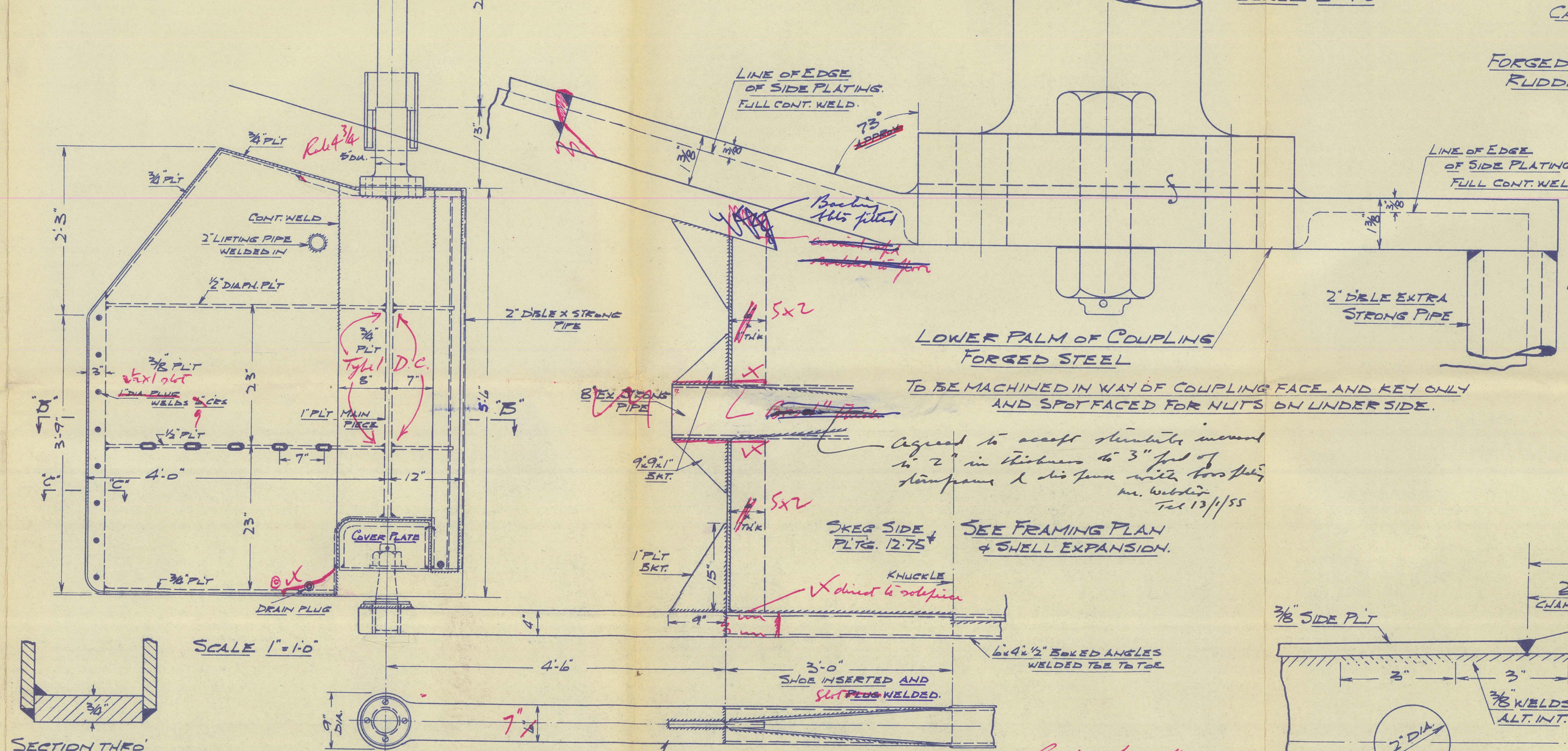


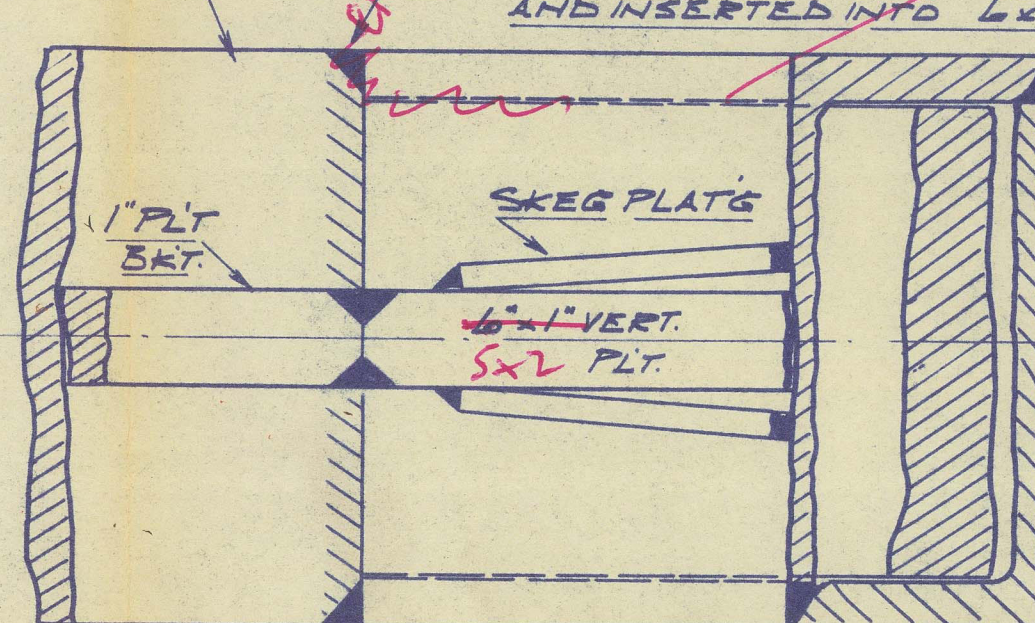
*Part to prevent loss of pin  
either immediately welded or bolted  
and should be of 1/2\"/>*



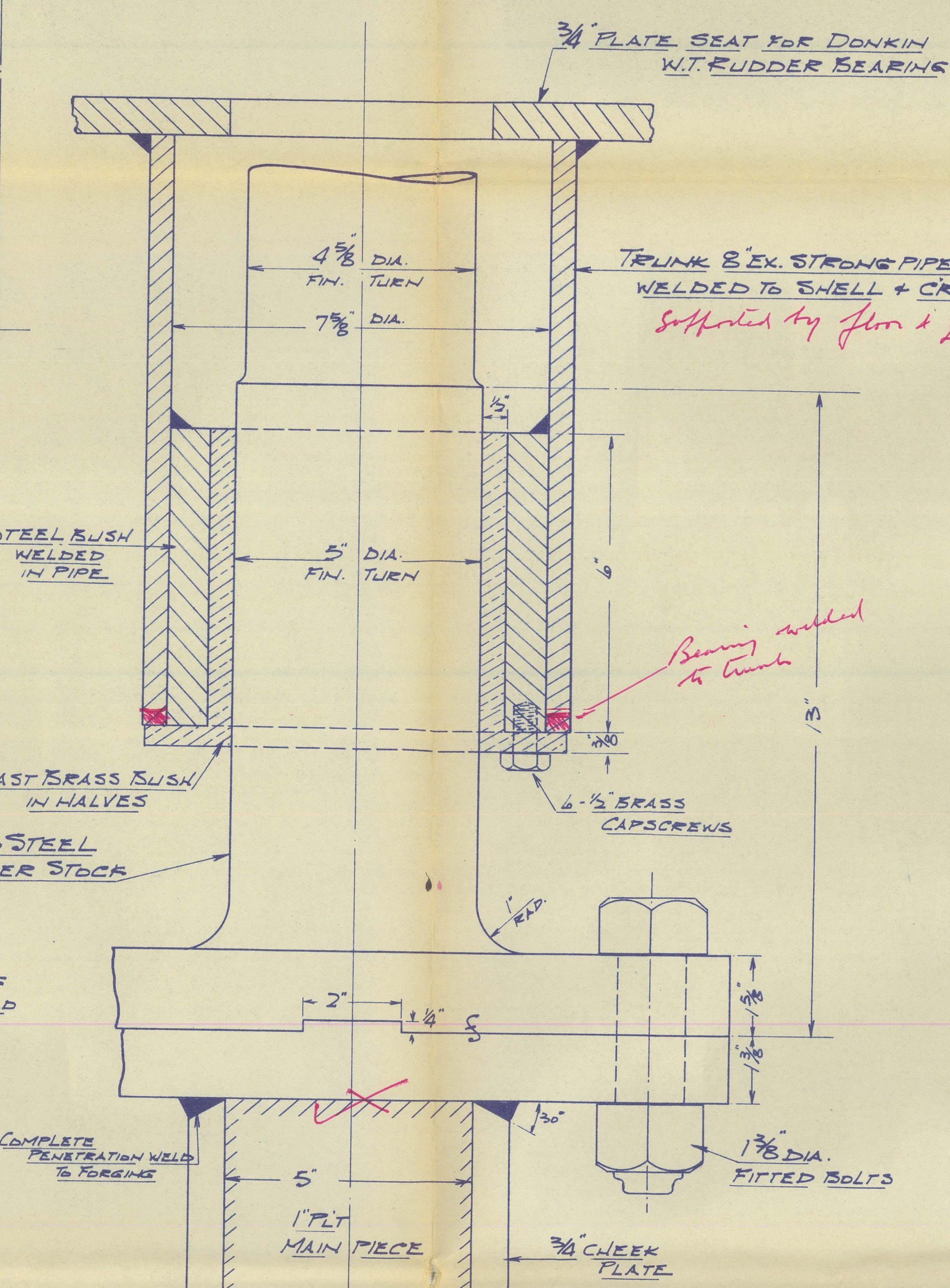
PLAN OF LOWER PALM OF COUPLING  
SCALE 6"=1'-0"



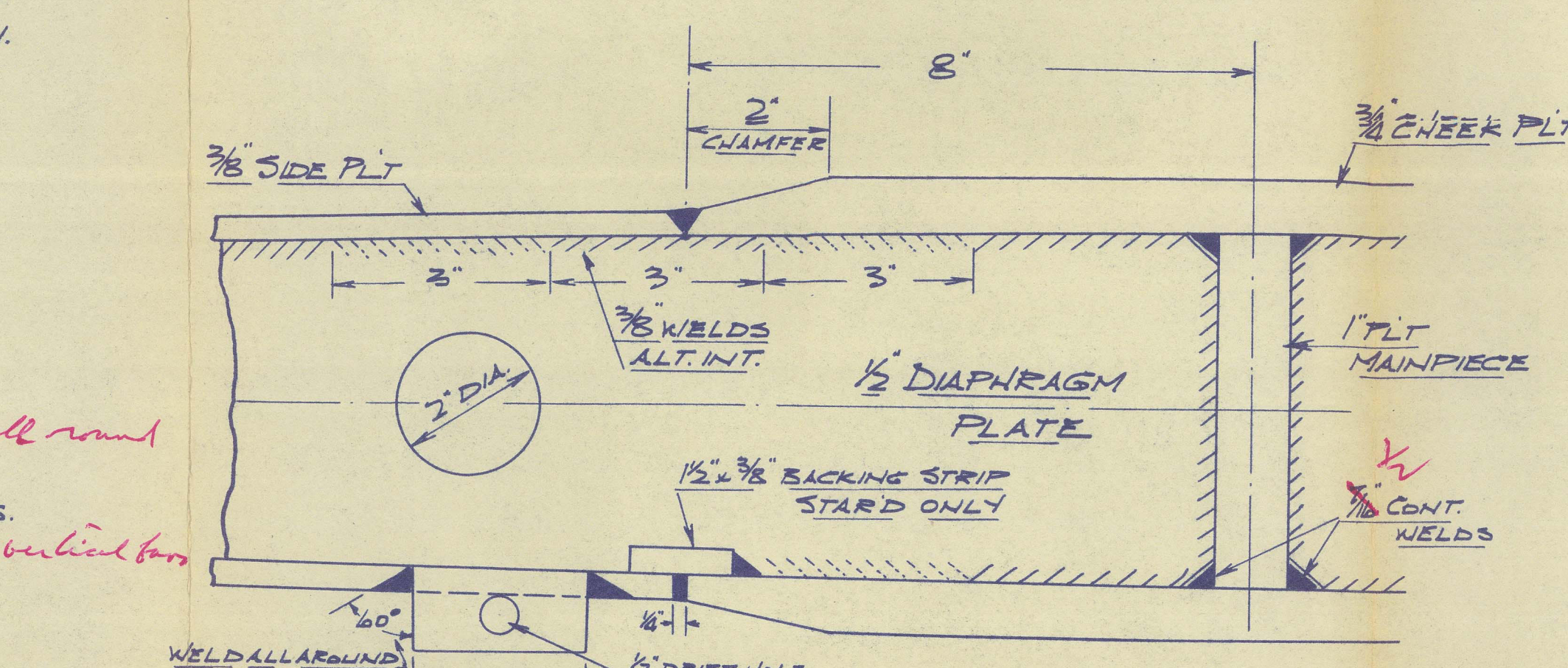
LOWER PALM OF COUPLING  
FORGED STEEL  
TO BE MACHINED IN WAY OF COUPLING FACE AND KEY ONLY  
AND SPOT FACED FOR NUTS ON UNDER SIDE.



PLAN AT JUNCTURE OF SHOE + SKEG  
SCALE 6"=1'-0"



RUDDER COUPLING  
LOOKING AFT  
SCALE 6"=1'-0"



TYPICAL CONNECTION DIAPHRAGM PLATES  
TO SIDE PLATING & MAIN PIECE.  
SCALE - 6"=1'-0"

NOTE - STARBOARD SIDE OF RUDDER  
IS CLOSING SIDE.

UPPER STOCK, RUDDER HEAD AND COUPLING, PINTLE AND BLOCK  
TO BE OF FORGED STEEL, TESTED TO LLOYD'S REQUIREMENTS  
AND CERTIFICATES SUPPLIED.  
RUDDER TO BE WELDED WATERTIGHT, WITH DRAIN PLUGS FITTED.  
RUDDER SHOE TO BE OF FORGED STEEL, TESTED TO LLOYD'S  
REQUIREMENTS, CHECKED INTO 6"x4" BOXED ANGLES FORMING  
BOTTOM OF SKEG, AND SECURED BY PLUG WELDING.

RUDDER A X D - 40  
SPEED OF VESSEL - 11 1/4 STATUTE MILES PER H.R.  
DRAFT - 6'-6"  
STOCK 15% IN EXCESS OF RULE REQUIREMENTS  
*8\"/>*

DIMENSIONS OF VESSEL  
LENGTH O.A. 106'-6" LENGTH S.P. 99'-7"  
BREADTH MLD. 37'-6" BREADTH MLD. 37'-6"  
DEPTH MLD. 10'-0"

ACCOUNT NO. 31 FABRICATION  
ACCOUNT NO. 31A INSTALLATION  
ACCOUNT NO. 31P PATTERNS

AMHERST ISLAND FERRY

RUDDER AND SHOE  
48-K-10 A.E.  
7-1-55

APPROVED  
JAN 11 1955  
LLOYD'S REGISTER OF SHIPBUILDERS  
MONTREAL

THE COLLINGWOOD SHIPYARDS  
LIMITED  
No. 65294  
Date 7-1-55  
COLLINGWOOD ONT.



+ "Amherst Islander" +

Kingston Shipyards' Hall #8

Rudder & Shae

6

RECORDS DEPT.,  
LONDON.

7

MONTREAL 10 tele 5



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