

1/2" N^o 150-60. 164. 168.

STERN FRAME & RUDDER. (DOUBLE PLATE TYPE)

SCALE 3/4" = 1 FOOT.

TO LLOYDS SURVEY.

NOTE FIGURED DIMENSIONS ONLY TO BE WORKED TO.

A x D NOT EXCEEDING 249 SPEED UNDER 10 KN. IN SERVICE

MATERIAL.

STERN - RUDDER FRAMES OF CAST STEEL.

STOCK OF FORGED STEEL OR IRON.

9 STEEL FITTED BOLTS 2" DIA.
CHECK PINS FITTED TO ALL BOLTS
TAPPING SURFACES OF COUPLING
TO BE MACHINED.

RUDDER STOCK TO BE
TURNED

NOTE: THESE DIMENSIONS
MUST BE WORKED TO

1 1/2" HOLES COUNTERSUNK
BOTH OUTSIDE SURFACES

SCARP
ON
RUDDER POST

DETAIL OF GUDGEON & PINTLE BUSHES
SCALE 3/4" = 1 FOOT

1 1/2" HOLES FOR TACK
KEYS TO BE COUNTERSUNK
BOTH OUTSIDE SURFACES

SCARP
ON
STERN POST

ALL HOLES MARKED TO BE DRILLED BY CONTRACTOR

NOTE: CENTRE LINE OF PINTLES TO BE
PERPENDICULAR TO BASE AND PARALLEL
TO AFTER SIDE OF RUDDER POST OF
STERN FRAME AS SHOWN. ALL PINTLES
TO BE OF STEEL, BRASS BUSHED
TO BE MADE & EFFICIENTLY FITTED AS
PER DRAWING.

BOTTOM GUDGEON
SCALE 1/2" = 1 FT

Verified with plan approved for
SS 164 31-10-89 E.E.

APPROVED BY LLOYDS
24/10/89

DRILLING
STERN FRAME 1 1/2" HOLES SPACED 6 1/2" APART CR. TO C. 1/2"
RUDDER FRAME AS SHOWN
HOLES IN STERN FRAME MARKED • TO BE COUNTERSUNK, BOTH SIDES

PRINT N^o 10534
PLAN N^o 2382



Bunterland SBC^o/h^o
N^o 164
Stern Frame & Puddles

(3) "Empire Tower"
ex
Tower Falls

S.S. "Rough" ~~burgh~~

Lth. Rpt. No. 18 494.

PLANS TRANSFERRED
TO SISTER VESSEL

Marisa



© 2021

Lloyd's Register
Foundation