

Lloyd's Register of Shipping.

Report on Vessel No. 21313 Port Leith

No. 13197

~~SHIP FORGINGS OR CASTINGS.~~

We have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~,
 manufactured by Messrs The North British Steel Foundry Co. Ld.
 of Bathgate, West Lothian for the Vessel No. 335, being built
 by H. Robb & Co. of Leith
 have been inspected by ^{us} ~~me~~ as set forth below and found to be, so far as can be seen,
 Sound.

Castings dispatched to Messrs Brown Bros & Co. Ld., Edinburgh. Of No. A5681

Mark on Forgings or Castings.

Lloyd's

No. 13197

Wch 29.12.43

1. Teller Crosshead
2. Cylinders (P.S.)

For H. A. Innes & self
 William Lewis

	STERN FRAME.	RUBBER FRAME.	STEM.
Material ...	Converted Steel - Ingoma Process		
How made ...	Cast		
If annealed ...	Yes		
Dimensions ...	To patterns		
Progress on Inspection ...	Rough Castings		
Date when Inspected ...	29/12/43		
CASTINGS.			
Tests on Standard Test Pieces.	Test No 777		
Tensile Test—			
Ultimate Tensile.			
Tons per sq. in. ...	30.4		
Yield Point			
Tons per sq. in. ...			
Extension per cent. on inches ...	30.0%		
Red. of Area % ...			
Cold Bending Test—			
Angle before fracture ...	120° NR		
Drop Test			
Height from ground ...	8ft		
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Machined finished & stamped

Lloyds

No 13197

14.6.44

J.H.

Fee (if any chargeable) £

Monthly account
New Clarendon Press.

To be paid at

*If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.