

Lloyd's Register of Shipping.

Order: 596.

(Report on Vessel No. _____ Port _____)

SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings or ~~XXXXXX~~ manufactured by Messrs. Oberbiller Stahlwerk Düsseldorf for the Vessel No. -98, being built by Messrs. Retterdamsche Dreegdek Mij. of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, 1 welded stern frame sound and free from surface defects.-

Forgings or Castings.

Lloyd's

No. 47.

13.8.25.

Düsseldorf 2nd September 1925.

1 rudder post

1 boss piece

1 rudder post

1 bottom part

~~XXXXXX~~~~XXXXXX~~~~XXXXXX~~

Annealed

Siemens Martin

Ingot

Steel

forged

forged

forged

rough turned

rough turned

rough turned

13.8.25.

13.8.25.

13.8.25.

STINGS.

Standard Test Pieces.

Test—

square inch

in per cent.

Bending Test—

before fracture

from ground

Bending Test—

according to Rules

and satisfactory

.798

3"

.798

3"

.798

3"

25,3

24,7

25,9

24,7

34,1

32,8

36,8

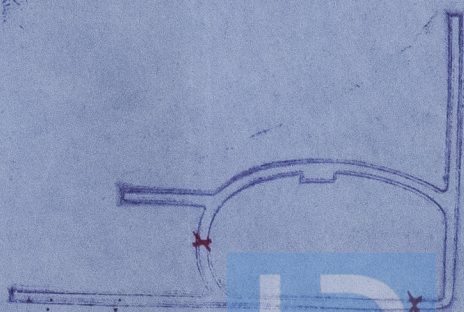
36,8

180 degr.good

180 degr.good

180 degr.good

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



(if any chargeable) £

to be paid at Düsseldorf.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

state if annealed.

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