

With or Without  
Disconnected Erections.

STEEL STEAMER.

Received at London Office. TUE 14 AUG 1923

Date of completion of report 1st August 1923. Port of Bilbao  
Survey held at Bilbao Date, First Survey 21st August 1922 Last Survey 30th July 1923  
Motor Coast Patrol Vessel "CQ" Rig Schooner

On the (State if Single, Twin, or Triple Screw)

TONNAGE under 18.80

Do. between Tonnage Dk. and 3rd and 4th Dk.

Total under Upper Dk.

Do. of Poop

Do. of R.Q.Dk.

Do. of Bridge House

Do. of Forecastle

Do. of Houses on Dk.

Do. of excess of Hatchways

Do. above Crown of Engine Room 31.44

Gross Tonnage

Less Crew Space

Less above Crown of Engine Room

TONNAGE FOR FEES.

Less Engine Room

Less Navigation Spaces

Register Tonnage 7.67

as cut on Beam

CLASS A.1. FOR HARBOUR PURPOSES.

FEET.

Breadth (greatest moulded) 11.33

Depth, at middle of length from top of keel to top of upper deck beams at side 4.66

Transverse Number

Length on deck from fore part of stem to after part of stern post 61.9

Longitudinal Number

Depth "d," at middle of length (See Secs. 2 & 13)

Proportions—Depths to Length—Upper Deck Beam at side to top of keel

Long Bridge Deck Beam at side to top of keel

Master

Year of appointment

Built at Bilbao

When built 1923

Launched 5th April 1923

By whom built La Espartera de Construcción Naval

Owners LA ARRENDATARIA DE TABACOS

Managers

(Where necessary to be entered in Reg. Book.)

Residence

MADRID.

Port belonging to

BILBAO

Destined Voyage MEDITERRANEAN PORT If Surveyed while Building, Afloat, or in Dry Dock While building in the ship.

LENGTH on Deck as per Rule	Feet.	Inches.	BREADTH—Moulded	Feet.	Inches.	DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams	Feet.	Inches.	No. of Decks with flat laid	No. of Tiers of Beams
61.9			11.33			4.66			One	One

Dimensions of Ship per Register, Length 61.9 breadth 11.33 depth 4.48 Moulded depth, ft. 4.66 To Bridge Dk. Round of Upper Dk. Beam, Actual 27/8 ins. To Upper Dk.

FRAMING.						PILLARS.					
FRAME, Angles, 1 1/2 x 1 1/2 Bars amidships						PILLARS In Fore Cabin, size and spacing					
Do. in peaks	1 1/2	1 1/2	18	1 1/2	15	Hold	1 1/2	1 1/2	15	1 1/2	15
Do. in way of Double Bottoms at Solid Floors	1 1/2	1 1/2	18	1 1/2	15	Quarter 'tween Dks.	1 1/2	1 1/2	15	1 1/2	15
Do. in way of Double Bottoms at intermdt. Bkts.	1 1/2	1 1/2	18	1 1/2	15	in Hold	1 1/2	1 1/2	15	1 1/2	15
Spacing of Frames from centre to centre amidships	15			15							
Do. in way of Double Bottoms at intermdt. Bkts.	15			15							
Spacing of Frames from 1/2 length to Collision bulkhead	15			15							
Spacing of Frames from 1/2 length to Collision bulkhead in peaks	15			15							
REVERSED FRAME, Angles, 1 1/2 x 1 1/2 Bars amidships	1 1/2	1 1/2	17	1 1/2	15						
Do. in way of Double Bottoms at Solid Floors	1 1/2	1 1/2	17	1 1/2	15						
Do. in way of Double Bottoms at intermdt. Bkts.	1 1/2	1 1/2	17	1 1/2	15						
FRAMING, depth of girder	5			5							
FLOORS, depth and thickness of Floor Plate at mid-line for 1/2 length amidships	14			14							
Do. in way of Engine and Boiler Spaces	14			14							
Thickness at the ends of vessel	17			17							
Depth at 1/2 the half breadth, as per Rule											
Height extended at the Bilges											
FLOORS in Cell, Double Bottoms											
State if flanged (top & bottom)											
Spacing of Solid floors											
CENTRE GIRDER, in Dbl. bottom, dpth. & thcknss.											
Angles, Top											
Angles, Bottom											
Angles, to Floors											
Brackets at intermdt. frmg., wdth & thcknss											
SIDE GIRDERS, number on each side & thickness											
State if flanged (top and bottom)											
Angles (top and bottom)											
Angles, to Floors											
MARGIN PLATE, depth (exclusive of flange) and thickness											
Angle to Outside Plating											
Floors											
Brackets at intermdt. frmg., wdth & thcknss											
Height of Outside Brackets above at bilge											
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake											
in Engine and Boiler space											
Remainder in Holds											
BEAMS, Upper Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	3	2	25	3	2	25					
In way of Long Bridge	2 1/2	2	20	2 1/2	2	20					
Spacing	30			30							
BEAMS, Second Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel	2 1/2	2	20	2 1/2	2	20					
Spacing	30			30							
BEAMS, Third and Fourth Deck, Single Angle, Bulb Angle, Plate, Tee Bulb, or Channel											
Angles on upper edge											
Spacing											
BEAMS, Poop Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel											
Angles on upper edge											
Spacing											
BEAMS, Bridge Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel											
Angles on upper edge											
Spacing											
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel	3	2	25	3	2	25					
Angles on upper edge											
Spacing	30			30							
						KEELSONS & STRINGERS.					
						CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercoastal Plate					
						Rider Plate	3 x 1 1/2	312	2 1/2	2 1/2	20
						Flat Plate Keel Angles					
						Horizontal Plates on Floors					
						Angles or Bulb Angles					
						SIDE KEELSONS, Number					
						Angles or Bulb Angles					
						Plate above floors, for length					
						Intercoastal Plate for length					
						Attached to outside Plating with Angle					
						BILGE KEELSON, Angles					
						Intercoastal Plate for length					
						Attached to outside Plating with Angle					
						SIDE STRINGERS, Number					
						Angle					
						Intercoastal Plate, for length					
						Attached to outside plating with Angle					
						Upper Deck Stringer Plate, br'dth & thickness (clear of Bridge)	12 x	20	12 x	20	
						br'dth & thickness (in way of Bridge)	15 x	15	10 x	15	
						Angle (clear of Bridge)	2 1/2	2 1/2	2 1/2	2 1/2	20
						Tie Plate at sides of Hatchways	4	20	4	20	
						Deck, Iron or Steel, for length					
						Thickness (clear of Bridge)					
						(in way of Bridge)	1 1/2		1 1/2		
						Wood Deck, Material & thickness	RED PINE				
						Second Deck Stringer Plate, br'dth & thickness	10	15	10	15	
						Angles on ditto, No. 1	2 1/2	2 1/2	2 1/2	2 1/2	20
						Tie Plates outside Hatchways	4	15	4	15	
						Deck, Iron or Steel, for length					
						Wood Deck, Material & thickness	WHITE PINE				
						Third Deck Stringer Plate, br'dth & thickness	13 x	15	10 x	15	
						Angles on ditto, No.	2 1/2	2 1/2	2 1/2	2 1/2	20
						Tie Plates outside Hatchways	4 x	15	4 x	15	
						Deck, Material and thickness	1" -		1" -		
						Fourth and Fifth Deck Stringer Plate, br'dth & thickness					
						Angles on ditto, No.					
						Tie Plates outside Hatchways					
						Deck, Material and thickness					
						Poop Deck Stringer Plate, br'dth & thickness					
						Angle on ditto					
						Tie Plates					
						Deck, Material and thickness					
						Bridge Deck Stringer Plate, br'dth & thickness					
						Angle on ditto					
						Tie Plates					
						Deck, Material and thickness					
						Forecastle Deck Stringer Plate, br'dth & thickness	12 x	20	12 x	20	15
						Angle on ditto	2 1/2	2 1/2	2 1/2	2 1/2	20
						Tie Plates	4 x	20	4 x	20	
						Deck, Material and thickness	1 1/2		1 1/2		







GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle 16.25 ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ☒

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 1<sup>st</sup> Wood, 1<sup>st</sup> TIER BEAMS.

Official No.       ; Signal Letters        State if Machinery is fitted aft No.

How are the surfaces preserved from oxidation? Inside 3 coats of paint Outside 3 coats of paint  
Bottom not cemented or caulked with M 25/5/23.

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors No double bottom.

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Double bottom, under Engines and Boilers,			After peak tank,	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Double bottom, if under Engines only,			Deep tank, aft,	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Double bottom, if under Boilers only,			Deep tank, forward,	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Double bottom, forward,			Other tanks, if fitted, <u>OIL FUEL TANK AMIDSHIPS</u>	<u>2.6</u>	<u>2 TONS OIL</u>
			(If necessary, furnish further information by sketch.) <u>2 SERVICE TANKS</u>		<u>1 • EACH</u>

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules The oil tank and 2

Order for Special Survey No.

Date

No. 24 in builder's yard.

Dates of Surveys held while building

1922 Aug 21-23-25-31, Sept 5-11-15-19-25, Oct 4-6-10-18-25, Nov 8-11-16-23-28, Dec 4-11-15-19-27-29  
1923 Jan 4-11-17-26-29, Feb 2-6-8-13-16-19-21-26, March 1-6-9-12-16, April 5, May 24, 29 June 13-21  
July 30

Surveyor's Signature



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Total No. of Visits 50  
Lloyd's Register  
Foundation