

11 JAN 1932

For the information of Surveyors and the Committee only

Received at **NAGASAKI** Office

**AUG 18 1930**

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

No. **F823** SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or Castings~~, manufactured by The Tife Forge Co Ltd of Kirkcaldy for the Vessel No. 486, being built by Mitsubishi Shoji Kaisha of Nagasaki have been inspected by me as set forth below and found to be, so far as can be seen, sound. This teller has been machined & finished by Brown Bros Co Edinburgh in connection with their steering gear No. 4843.

on Forgings or Castings.

Lloyd's

No. 823  
J.H.  
26.6.30

*John Houston*

*Tellers*

*Leith. 16/7/30*

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>S. M. Ingot Steel</u>		
made ...	<u>Forged</u>		
annealed ...	<u>yes</u>		
Dimensions ...	<u>✓</u>		
Process on Inspection ...	<u>Forged finished</u>		
When Inspected ...	<u>6/5/30 to 26/6/30</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—	<u>30.6</u>		
Stress per square inch ...	<u>31</u>		
Tension per cent. ...	<u>180</u>		
Bending Test—			
Angle before fracture	<u>✓</u>		
Test—	<u>✓</u>		
Weight from ground ...	<u>✓</u>		
Hardening Test—	<u>✓</u>		
Made according to Rules and found satisfactory ...	<u>✓</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ 10/6 :

To be paid at Leith Monthly 4/c.

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Lloyd's Register Foundation

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

L. T.

010369-010377-0208