

JUN 1963

Ship's Name ~~MS~~ "DEBORAH" 11963 Gross tons of Monrovia
 Is there a rpt. 9? Yes Port Bremen Rpt. No. 6829
 No. of visits 7 First date 6th May, 63 Last date 17th May, 1963.
 Interim Cert. issued & copy herewith? Yes Damage rpt. issued & copy herewith? - Last rpt. (H.Q. only) 55910 - Rot
 Date of completing rpt. 21-5-63 Surveyed at, if different from Port above Bremernaven
 Surveyed afloat and/or in D.D. both Last date of examination in D.D. 17-5-63
 Has a Load Line Survey been held? No Freeboard Marks verified No

State which additional Rpt. 8 is attached: (Cont); (PS); (DR); (EQ); (Rig)

Survey fees	Damage fee	Expenses
DS£11-10-0	1. £45-0-0	£ 21-0-0
	2. £ 5-0-0	
	3. £ 10-0-0	S.A. fee

I have surveyed the above ship in accordance with the Rules for Docking, Damage and Alteration

The items now surveyed are detailed on this report. All were found or placed in good condition unless otherwise stated.

Damage Repairs

- Damage to ss fwd. and aft shell stated to have been sustained due to collision with M.S. "CONCOR D'ORA" in the canal on the 27th April, 1963 whilst the ship was on voyage from Rotterdam to Baltimore (See also Rotterdam Cert. Dated 7-5-63)

Now done:-

Fwd damage: ss shell plates 'J' 19, 'K' 19, 'K' 19a, 'K' 18, 'L' 21, ss shell plates 'L' 22, 'L' 25, 'L' 26 renewed.
 ss shell plates 'K' 17, 'K' 17a, 'L' 20 cropped and part renewed.
 ss bulwark plates between fr. 175 and fr. 194 renewed, and between fr. 194 and fr. 201 faired in place
 9 bulwark stanchions removed, faired and refitted, and 2 stanchions renewed.
 17 frames in way of ss wing tank No. 1 renewed, and 1 frame faired in place.

I recommend that this ship remain as classed with ~~XXXXX~~ fresh record of dry docking 5/63, without condition regarding starboard side shell plating (fwd and aft), replacement of one bower anchor and 15 fathoms of chain cable and rudder examination.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

Surveyor to Lloyd's Register of Shipping

Date of Committee **FRIDAY - 7 JUN 1963**

(G. Rose)

Minute

See minute 7.6.63

ALSO FOR

SPL FOR

TRO

SRL

POSTING

HEADER

CERT

010300-010308-0016

Bottom of wing tank cropped and partly renewed between fr. 177 and fr. 190 1/2.

- 2 upper deck stringer plates renewed.
- 2 deck plates next to stringer plates renewed.

Aft Damage

ss shell plates 'K' 4, 'L'4, 'L'5 and 'L'6 renewed.
 15 frames in way renewed.
 2 frames in way removed, faired and refitted.
 beam knees under upper deck in way of damage renewed, also 14 deck beams cropped, faired and refitted and 2 beams cropped and part renewed.
 Upper deck stringer plate faired in place in way of damage and stringer angle bar renewed.
 ss boat deck plating fr. 9 to fr. 33 outside of accommodation renewed.
 All deck beams in way renewed.
 Shell and deck hose tested on completion.
 ss wing tank No.1 and ss settling tank in E.R. tested.

- 2. Damage to ps side shell fwd. stated to have been sustained due to contact with fuel oil barge "ULM" at Bremerhaven on the 8th May.

Now done:-

ps shell plate 'G' 18 faired in place.
 1 frame in way faired in place.

- 3. Damage to ss bottom and side shell, time and cause stated to be unknown.

Now done:-

ss bottom shell plate 'B' 16 renewed.
 ss bottom shell plate 'A' 16 faired in place.
 DB tank No. 2 tested on completion.
 ss side shell plate 'G' 17 cropped and part renewed.
 ss side shell plates 'F' 17, 'G' 18, 'H' 17 and 'H' 18 faired in place.
 2 frames in way removed, faired and refitted.
 5 frames in way faired in place.

Double bottom tank No. 2 tested on completion. Shell hose tested.

Repairs (Wear and Tear):-

About 130 metres of welding in bottom shell cleaned and rewelded.

Alterations:-

On upper deck in way of top wing tanks No. 4 p+s 3 new access openings fitted and one existing opening now fitted with 150 mm coaming.

Size of openings: 1 24" dia.
 3 24" x 16"

See continuation Sheet.

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC. The reason for repairs must be stated and repairs on account of damage, the alleged cause of which must be given, should be detailed separately from wear and tear repairs and, besides being detailed above, should be noted in the following summary. State what action has been taken regarding items which are subjects of class or in SRL Appendix, whether outstanding or new. Any alterations in existing particulars in the Register Book should also be reported above.

SUMMARY OF DAMAGE REPAIRS	SHELL PLATES	FRAMES	DECK PLATES	BEAMS	OTHER ITEMS
Renewed	13 + 4/2	32	see report	24 + 2/2	See Report
Removed and faired or replaced		4		14	
Faired or repaired in place	6	7			

Ship's Name SS/MS "DEBORAH"

Port Bremen Rpt. No. 6829

Coaming 150 x 12 mm, and openings closed by steel w.t. bolted covers.

Arrangement approved 9-5-63 by London Office.

Also in p+s tank bottom 7 drain holes cut for the carriage of grain in these tanks.

The holes have 10" diameter and are compensated, they will be closed by w.t. bolted steel covers when they are used for ballast.

Arrangement approved 9-5-63 by London Office.

Plans 3 FR 139-13 and 3 FR 139-14 are enclosed. *NOT WITH CASE*

Condition of Class :-

- 1. Indented and holed shell plating starboard foreship with structure in way and set in starboard poop side plating etc. having dealt with upon arrival in Bremerhaven (Rotterdam Cert. 7-5-63)

Now done:-

Damage repaired as reported. It is submitted this item to be deleted from the S.R.L.

- 2. A bower anchor and 15 fms of cable being supplied earliest opportunity and rudder and propeller being specially examined at next dry docking.

Now done:-

Bower anchor and 15 fms of cable replaced as reported on Rpt. 8 (EQ). Rudder specially examined and found in order. Propeller examined and reported on Rpt. 9.

It is submitted these items to be deleted from the Special Reasons List.

Special Reasons List Appendix:- Nil

G. Rose



Rpt. 8 (P.S.) DRY CARGO SHIP

* Ship's Name ~~SS~~/MS "DEBORAH"

S.S. () Due

Port **B r e m e n** Rpt. No. 6829

<u>Examined & condition</u>	<u>Examined & condition</u>
In dry dock from 14th May, 1963	* Air & sounding pipes above deck - Good
" " " to 17th May, 1963	Doublers under " " Good
Shell plating Good	Steering arrangements (main) Good
Sternframe Good	" " (aux) Good
Rudder Good	Windlass Good
Was rudder lifted? No	Masts & rigging Good
Plating, etc. in way of shell openings Not exd.	Hand pumps & suction Not exd.
Side scuttles & deadlights Not exd.	W.T. doors Good
Overbd. scuppers & discharges Not exd.	Bulwarks, freeing ports, etc. Good
F.P. spaces Not exd.	Summer freeboard as verified Not verified
Chain locker Not exd.	
A.P. spaces Not exd.	
Engine space Good	
Boiler space Good	
Under E. & B. Not exd.	
Coal bunker None	
Tunnel & well Not exd.	
Cement, asphalt, etc., on btm. shell Not exd.	
Weather decks Good	
* Casings Good	
* Deckhouses Good	
* Superstructures Good	
* Skylights Good	
* Companionways Good	
* Hatchways Good	
* Ventilators Good	
Other items:	

EQUIPMENT:

Equipment letter	h+	
Fee ltr., if diff. from eqpt. ltr.		
Anchors: No. on board	3 B	
Cables {	State if ranged	ps anchor and 15 fms of cable
	Length on board	stated complete
	Mean dias. range from	to 2 1/16"
	Rule length	Dia. 2 1/16"
Mooring ropes	sufficient	

* These items to include their closing appliances
 Where a part Special Survey and, say, Dry Docking Survey are held at the same time, the items for SS should be marked "For SS"



© 2021
 G. Rose
 Surveyor to Lloyd's Register of Shipping
 (G. Rose)

Foundation
 0014 1/4

HOLDS & 'TWEEN DECKS:		Examined & condition	TANKS:	Examined & condition	Tested & condition
No. 1	Hold	Good	F.P. tank		
"	'Tween decks	None	A.P. tank		
			D.B. tanks & c/dams		
			No.1	Good	Good
			No2 ss	Good	Good
No. 2	Hold	Good			
"	'Tween decks	NONE			(All testing for repairs only)
No. 3	Hold		O.F. bunkers		
"	'Tween decks				
No. 4	Hold		Settling tanks		
"	'Tween decks		ss in E.R.	Good	Good
			Deep tanks		
No. 5	Hold		Side tanks		
"	'Tween decks				
No. 6	Hold		Top Wing tanks		
"	'Tween decks		No. 1 ss	Good	Good
			No.4 p+s	Good	
			Other tanks:		
	Cargo battens	Nil			
	Ceiling, etc.				

t. 8
 S
 Where and when tested and Superintendent
 Makers
 Description of Anchor
 Weight Required by Rule
 Test Certificate per Certificate
 Weight of Stock
 Weight Ex Stock
 Anchors
 Number of Certificate
 5m,



© 2021

Lloyd's Register Foundation

5m.1.62 (MADE AND PRINTED IN ENGLAND)

for
(17)

8 (EQ.)
Ship's Name/MS "DEBORAH"

Port Bremen Rpt. No. 6829

Fee Letter if dif. from Equipment Letter
When anchors or cables are supplied or retested, the following particulars are required:
ANCHORS
CHAIN CABLES

Number of Certificate	Anchors	Weight Ex Stock			Weight of Stock			Test per Certificate			Weight Required by Rule			Description of Anchor	Makers	Where and when tested and Superintendent	
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons	Cwts.	qrs.	lbs.	Cwts.	qrs.				lbs.
27808	Bower	95	3	14	XXXXXX	XXXXXX		65	15	0	0	94	2	0	Admiralty Standard Plan Cast Steel Arms	Unknown	L.R. Proving House, Cardiff 19-2-62 I.W. Dovey
	Arms	68	2	7													
	Shank	27	1	7													
	Collective Weight Stream				(Anchor previously used)												
Number of Certificate	Length and size supplied		Test per Certificate		Weight of Chain Cable			Length and size per rule		Description	Makers of Cable	Where and when tested and Superintendent					
	Length	Diam.	Statutory	Breaking	Supplied			Rule									
48436	Fathoms	Ins.	Tons	Tons	Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Fathoms	Ins.	Stud. Link	Unknown	L.P. Prooving Cardiff 28-2-63 Whitworth		
	15	1/6	2	11/16	175-2	175-2-2	57	3	14	54	2	0				2	11/16
					(Cable previously used)												
4341		2	11/16	175.15	245.20	0	3	26	-		2	11/16	Kenter Shackle	Messrs.Theile	Messrs. N.V. Anker & Ketting Fabriek Schiedam 13.9.62 G. Kamps		

Have test certificates of new or retested equipment (if now supplied) been checked and endorsed? Yes

Note:—Where anchors or chain cables are lost or condemned and renewed or supplied the corresponding test certificates should be cancelled by the Surveyors.

G. Rose
Surveyor to Lloyd's Register of Shipping
(G. Rose)

© 2021 Lloyd's Register Foundation
0014 4/4