

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Received at London Office

12 MAR 1925

Date of writing Report 14.2.25 When handed in at Local Office 11 March 1925 Port of WEST HARTLEPOOL
No. in Survey held at West Hartlepool Date, First Survey 27th May 1924 Last Survey 4 March 1925
Reg. Book. 90453 on the S.S. "QUERIMBA" (Number of Visits 97)

Built at Sunderland By whom built Wear Shipyard of Wm Gray & Co. Yard No. 964 Tons { Gross 7700
Net 7198
Engines made at West Hartlepool By whom made Central Marine Eng Works Engine No. 964 when made 1925
Boilers made at ditto By whom made ditto Boiler No. 964 when made 1925
Registered Horse Power _____ Owners British India S. S. Co Ltd. Port belonging to London
Nom. Horse Power as per Rule 933 Is Refrigerating Machinery fitted for cargo purposes no Is Electric Light fitted yes

ENGINES, &c.—Description of Engines Quadruple expansion
Dia. of Cylinders 28 1/2, 41, 58 1/2, 85 Length of Stroke 54 Revs. per minute 84 No. of Cylinders 4 No. of Cranks 4
Dia. of Crank shaft journals as per rule 16.16 Dia. of Crank pin 16 3/4 Crank webs Mid. length breadth 24 3/4 Thickness parallel to axis 10
as fitted 16 3/4 Mid. length thickness 10 shrunk Thickness around eye-hole 7
Diameter of Thrust shaft under collars as per rule 16.16 Diameter of Tunnel shaft as per rule 15.4 Diameter of Screw shaft as per rule 17.125 Is the Screw shaft
as fitted 16 3/4 as fitted 15 3/4 as fitted 17 1/2

filled with a continuous liner the whole length of the stern tube yes Is the after end of the liner made watertight in the propeller boss yes
If the liner is in more than one length are the joints burned yes If the liner does not fit tightly at the part
between the bearings in the stern tube, is the space charged with plastic material insoluble in water and non-corrosive yes
If two liners are fitted, is the shaft lapped or protected between the liners no Is an approved appliance fitted at the after end of the shaft to permit
of it being efficiently lubricated no Length of Stern Bush 6-0 Diameter of Propeller 19-6
Pitch of Propeller 17-0 No. of Blades 4 State whether Moveable yes Total Surface 130 square feet.
Hotwell

No. of Feed Pumps fitted to the Main Engines 2 Diameter of ditto 5 Stroke 32 Can one be overhauled while the other is at work yes
No. of Bilge Pumps fitted to the Main Engines 2 Diameter of ditto 5 Stroke 32 Can one be overhauled while the other is at work yes
Total number and size of power driven Feed and Bilge Auxiliary Pumps 1 Harbour feed 9 1/2 x 21" Single 1 Ballast 11-12 3/4 x 11" dup
No. and size of Pumps connected to the Main Bilge Line 2 Main 5 x 32" 1 Gen. Serv. 12-8 x 10" dup. 1 Ball. 11-12 3/4 x 11" dup
No. and size of Ballast Pumps 1 11-12 3/4 x 11" dup No. and size of Lubricating Oil Pumps, including Spare Pump ✓

Are two independent means arranged for circulating water through the Oil Cooler ✓ No. and size of suction connected to both Main Bilge Pumps and Auxiliary
Bilge Pumps;—In Engine and Boiler Room 5 of 3 1/2" and in Holds, &c. no 1. 2 of 3" no 2. 2 of 3 1/4"
no 3. 2 of 2 1/2" no 4. 2 of 3" no 5. 2 of 3 1/4" Deep tank 2 of 2 1/2"
Tunnel 1 of 2 1/4"
No. and size of Main Water Circulating Pump Bilge Suctions 1 - 12" No. and size of Donkey Pump Direct Suctions
to the Engine Room Bilges 1 5 1/4" Are all the Bilge Suction Pipes in holds and tunnel well fitted with strum-boxes yes
Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges yes
Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks both
Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Discharge Pipes above or below the deep water line above
Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes
What Pipes are carried through the bunkers none How are they protected ✓
Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes
Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one
compartment to another yes Is the Screw Shaft Tunnel watertight see ship report Is it fitted with a watertight door yes worked from _____

MAIN BOILERS, &c.—(Letter for record S) Total Heating Surface of Boilers 14253 sq ft
Is Forced Draft fitted yes No. and Description of Boilers 5 single ended Working Pressure 225 lbs
IS A REPORT ON MAIN BOILERS NOW FORWARDED? yes
IS A DONKEY BOILER FITTED? no If so, is a report now forwarded? ✓

PLANS. Are approved plans forwarded herewith for Shafting ✓ Main Boilers yes Auxiliary Boilers ✓ Donkey Boilers ✓
(If not state date of approval)
General Pumping Arrangements yes Oil fuel Burning Piping Arrangements ✓

SPARE GEAR. State the articles supplied:—2 Con. rod bottom end bolts & nuts. 4 top end ditto. 2 Main bearing ditto. 2 sets coupling ditto. 1 set valves & seats for main feed pumps, hotwell pumps, bilge pumps, air pump, & all aux. pumps. 1 set piston rings & springs for each main engine cylinder. 1 set rings for H.P. & M.P. piston valves. 1 slide rod complete. 1 tumbler block. 2 pairs top end bearings 1 pair bottom end do. 1 eccentric strap. 1 air pump rod & bucket. 1 tail shaft 1 propeller blade with studs & nuts. 3 cyl. escape valves with springs. 20 condenser tubes. 2 safety valve springs. 1 feed check valve. 15 boiler tubes. 1 shuttle valve chest complete for main feed pumps. 1 impeller & shaft for circ. pump. Studs, bolts & nuts for main engines cyl. & valve chest covers, pistons, glands, ecc. rods, air pump, & Condenser. Various spare parts for circ. & fan engines. Bolts, nuts & iron assorted.

The foregoing is a correct description, WORKS,

(W. Gray & Co. Ltd.)
W. Gray

Manufacturer.

MANAGING DIRECTOR, C.M.E.W.



1924. May 27. Jun 5. 17. 19. July 4. 15. 17. 18. 29. 31. Aug 14. 20. 22. 25. Sept 5. 8. 12. 18. 18. 27. 25. 26. 29. Oct 7. 6. 8.
 During progress of work in shops - - 13. 14. 20. 22. 24. 27. 30. 31. Nov 4. 6. 7. 11. 12. 14. 19. 20. 21. 24. 26. 27. 28. Dec 1. 3. 4. 5. 8. 9. 10. 11. 14. 15. 16. 18. 19. 22.
 23. 24. 29. 30. 31. 31. 1925. Jan 6. 7. 7. 9. 9. 12. 13. 16. 16. 19. 20. 20. 21. 22. 22. 23. 26. 28. 30. Feb 3. 4. 5. 10. 10. 16. 17. 20
 During erection on board vessel - - - 26. 27. Mar 4.
 Total No. of visits 97.

Dates of Examination of principal parts - Cylinders 18.9.24 - 8.12.24 Slides 11.11.24 - 9.12.24
 Covers 11.11.24 - 3.12.24 Pistons 5.12.24 - 15.1.25 Rods 5.6.24 - 3.12.24
 Connecting rods 27.5.24 - 3.12.24 Crank shaft 13.10.24 - 24.11.24 Thrust shaft 24.11.24 - 19.12.24
 Tunnel shafts 24.11.24 - 29.12.24 Screw shaft 21.11.24 - 19.12.24 Propeller 29.12.24
 Stern tube 22.9.24 - 11.12.24 Engine and boiler seatings 16.1.25 Engines holding down bolts 22.26.1.25
 Completion of pumping arrangements 20.2.25 Boilers fixed 22.1.25 Engines tried under steam 17.2.25
 Completion of fitting sea connections Sunderland. Stern tube 7.1.25 Screw shaft and propeller 7.1.25
 Main boiler safety valves adjusted 16.17.2.25. Thickness of adjusting washers PFP 3/8 S 3/8 SFP 3/8 S 3/8 PA 3/8 C 5/16 SA 3/8
 Material of Crank shaft Ingot Steel Identification Mark on Do. 6864N
 Material of Thrust shaft do Identification Mark on Do. 6864N
 Material of Tunnel shafts do Identification Marks on Do. 6864N
 Material of Screw shafts do Identification Marks on Do. 6864N
 Material of Steam Pipes Lap welded steel Test pressure 675 lbs Date of Test 24.12.24 - 10.2.25.
 Is an installation fitted for burning oil fuel no Is the flash point of the oil to be used over 150°F. ✓
 Have the requirements of the Rules for carrying and burning oil fuel been complied with ✓
 Is this machinery duplicate of a previous case yes If so, state name of vessel Zueda ✓

General Remarks (State quality of workmanship, opinions as to class, &c.)
 An evaporator fitted, the coils of which were tested to 450 lbs, and the shell to 50 lbs.

This vessel's machinery has been built and installed under Special Survey. The materials and workmanship are good and efficient. On completion it was tried under full steam satisfactorily, and is now eligible to have the notation \boxplus L.M.C. 3.25.

The electric light installation has been completed in the machinery space and insulated provision chamber, and the whole installation tried under working conditions satisfactorily.

It is submitted that this vessel is eligible for THE RECORD. + LMC 3.25. FD. CL.
 R.D. Shilston, Engineer Surveyor to Lloyd's Register of Shipping.

The amount of Entry Fee ... £ 6 : 0 :
 Special ... £ 121 : 13 :
 Donkey Boiler Fee ... £ : :
 Travelling Expenses (if any) £ : :
 Committee's Minute
 Assigned + L.M.C. 3.25
 F. D. C. L.

Certificate to be sent to The Surveyors are requested not to write on or below the space for Committee's Minute.

