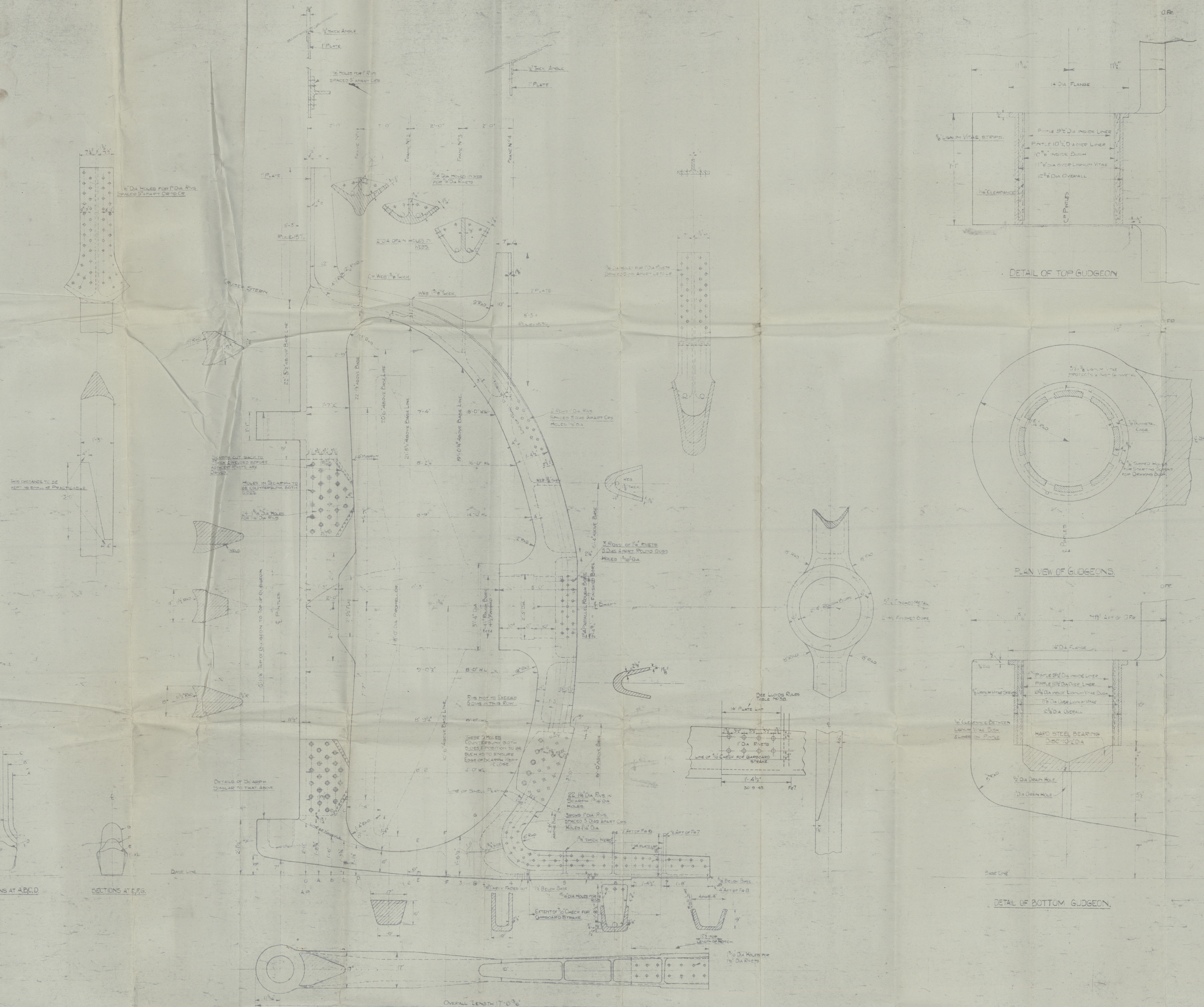


NOS. 359-60. **STERN FRAME.**

SCALES: 3/4" = 1'00"

DRG NO.

DIMENSIONS - 45'-0" SP. x 6'-4" M.D. x 35'-6" M.D. TO UPPER DEK.
FIRST LONGIT. NO. 6100
TO CLASS 100A/110/110/110 TO BE PASSED BY LLOYD'S SURVEYOR
BEFORE LEAVING MAKERS' WORKS
MATERIAL - BEST QUALITY CAST STEEL WITH ALL SURFACES SMOOTH
FINISHED
GREAT CARE TO BE TAKEN THAT THE HOLES IN THE GUDGEONS ARE
BORED TO THE DIMENSIONS SPECIFIED THAT THEIR CENTRES ARE
IN LINE & PERPENDICULAR TO THE CASE LINE
SCARPINGS TO BE MACHINED & TO BE A GOOD FIT
EXPPOSED EDGES OF CASTING TO BE ROUNDED OFF
DIMENSIONS TO BE CAREFULLY WORKED TO AS WE PAY ONLY ON WEIGHTS
CALCULATED TO THESE SIZES WRITTEN DIMENSIONS ONLY TO BE TAKEN
ALL MACHINING/DRILLING TO BE DONE BY MAKERS
PATTERNS TO BE SUPPLIED BY MAKERS
SPACINGS OF GUDGEONS & GAUGES FOR PATTERNS TO BE SUPPLIED
BY MAKERS
MAKERS TO NOTIFY SHIPBUILDERS OF ANY PROPOSED DEPARTURE
FROM THIS DRAWING & SAME TO BE AGREED TO BEFORE
CASTINGS ARE MADE
FRAME NOT TO BE PAINTED BUT MAY BE GIVEN A COAT OF OIL



TN°6093A

FURNESS, S. B. C-2¹⁰

Nº 359

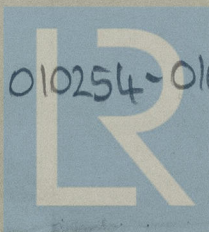
STERN FRAME

AS FITTED.

now Wave Contactor
"Empire Paladin"

Mdb. Report. Nº 17701

* S.S. "Empire Protector"
MDB. RPT. No. 17736.



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