

Lloyd's Register of Shipping.

(Report on Vessel No. 1191 Port Malmö)

No. 3981

SHIP ~~FORGINGS~~ OR CASTINGS.

We have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Messrs ~~The Camtigue Steel Castings Co~~ of ~~Halland~~^{Refus. Kamarkeläsa} for the Vessel No. 171, being built by Kockum's Mek. Werkslad. of Malmö. Sweden. have been inspected by ~~me~~^{us} as set forth below and found to be, so far as can be seen, sound.

Castings dispatched to Messrs John Haslie & Co. Ltd. Greenock.

Mark on Forgings or Castings.

Lloyd's

No. 3981

15.6.31 17.6.31

1 Filler

William Cairns
Chas. S. Porter

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Stemens-Martin Acid, Open Hearth Steel</u>		
How made	<u>Cast.</u>		
If annealed	<u>Annealed</u>		
Dimensions	<u>Top pattern</u>		
Progress on Inspection	<u>Rough Machined.</u>		
Date when Inspected	<u>22/5/31 - 17/6/31.</u>		
CASTINGS.	<u>Lot No 770</u>		
Tests on Standard Test Pieces.			
Tensile Test—			
Tens per square inch	<u>29.2</u>		
Extension per cent. ...	<u>32.0%</u>		
Cold Bending Test—			
Angle before fracture	<u>120° WF.</u>		
Drop Test—			
Height from ground ...	<u>10 feet</u>		
Hammering Test—	<u>Yes</u>		
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ - 10.6.

To be paid at Gls.

A/c. 22/4/31

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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SHIP CASTINGS

We have to report that the following castings were made at the works of Messrs. J. & W. G. Jones, Ltd., of 17, Abchurch Lane, London, E.C. 4, and were found to be satisfactory in all respects.

Castings made for Messrs. J. & W. G. Jones, Ltd., of 17, Abchurch Lane, London, E.C. 4, and were found to be satisfactory in all respects.

W. G. Jones, Ltd.
17, Abchurch Lane, London, E.C. 4.

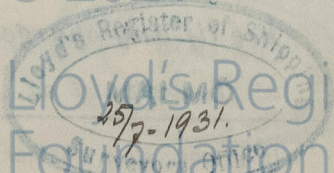
1. 11. 1931

11. 11. 1931

Material	How made	It analysed	Dimensions	Program on inspection	Date when inspected	Tests on Standard Test Piece	Tensile Test	Impact Test	Hardness Test	Chemical Test
Cast.							30 S	32 0 S	120° H	10/10



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25. 12. 1931
Foundation