

Lloyd's Register of Shipping.

(Report on Vessel No. 43538 Port Glasgow.)

No. 2815 SHIP FORGINGS ~~OR CASTINGS~~. Dumbarton

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned Iron ~~or~~ Steel Forgings or Castings, manufactured by J. Carmichael & Co. Ltd. of Dunfermline for the Vessel No. 488, being built by A. McMillan & Sons of Dumbarton have been inspected by me as set forth below and found to be, so far as can be seen, sound.

Mark on Forgings or Castings.

Lloyd's
No. 635
J.E.S.

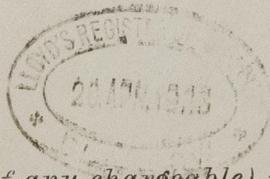
J. Seller

Iron tiller

Dunfermline
Stid Funament
STEM

	<u>STERN FRAME.</u>	<u>RUDDER FRAME.</u>	
Material* ...	<u>Scrap Iron</u>	/	<u>S. M. I. S</u>
How made ...	<u>Forged</u>		<u>Forged</u>
Dimensions ...	<u>as per sketch</u>		<u>as per sketch</u>
Progress on Inspection ...	<u>Forged & finished</u>		<u>Forged & finished</u>
Date when Inspected	<u>15/3/23 - 23/3/23</u>		<u>23/3/23 - 17/4/23</u>
CASTINGS. Tests on Standard Test Pieces.			
Tensile Test—			<u>30.1</u>
Tons per square inch ...	✓		<u>32%</u>
Extension per cent. ...	✓		<u>180°</u>
Cold Bending Test—			
Angle before fracture ...	✓		
Drop Test—			
Height from ground ...	✓		✓
Hammering Test—			
If made according to Rules and found satisfactory ...	✓		✓

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ ✓ : : ✓

To be paid at ✓



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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

A. McMillan