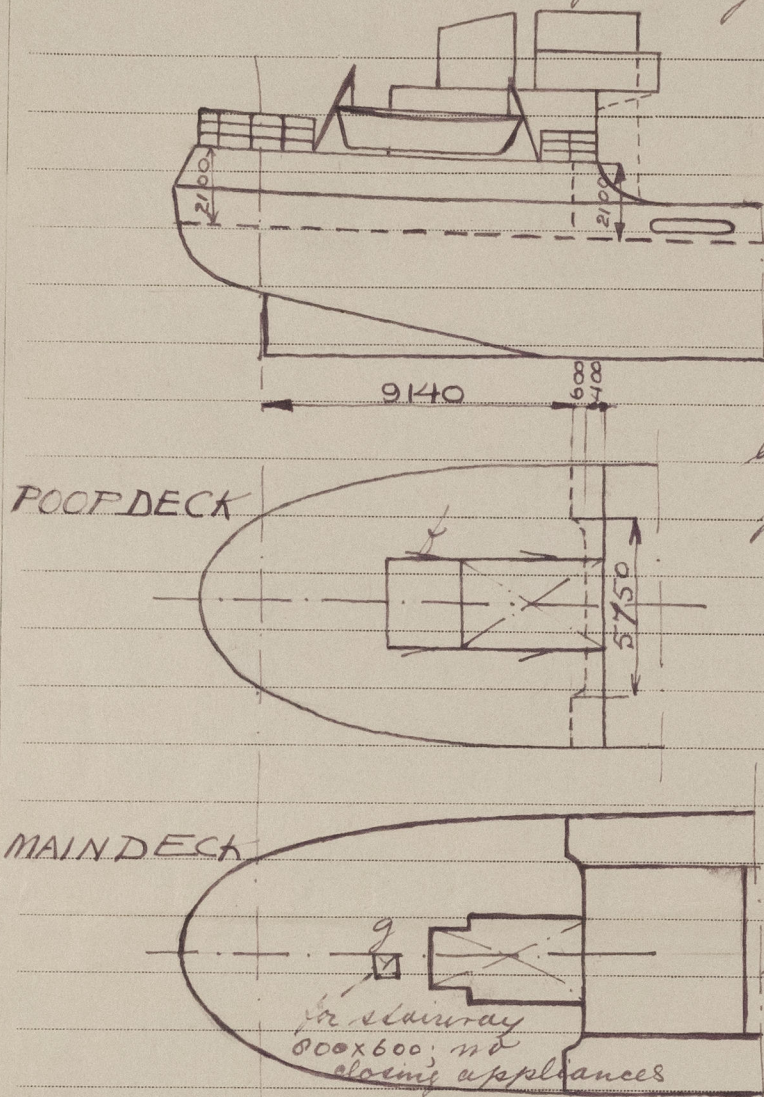


Lloyd's Register of Shipping. N<sup>o</sup> 33144

Ship's Name "ORCA"

Official No.

Memorandum of alterations reported since ship was surveyed for assignment of Load Lines in December 1948 at Groningen Rpt No 171.



The midship deckhouse has been removed and fwd (nos) hatchway extended to frame No 50; the aft hatchway to frame No 47.

A poop deckhouse has been built in conformity with approved plans.

## Particulars (mm)

	Poop	Exposed mach casing on poop
Coaming	7	7
Plating	7	6
Stiffeners & spacing	90.65.8 1/2	fwd 70.50.7.600 stern 50.50.6.600
End attachment	L.W.	Combined with web at half length L.W.
Size of openings	none	1300.624
Height of sills	✓	460
Casings	2100	1950
Closing appliances	✓	Steel hinged doors capable of being manipulated from both sides

Casing top, funnel, engine room skylight and ventilator coamings of steel and substantially constructed. Funnel coamings provided with wooden plug and canvas covers.

Airpipes on poop 460 mm high, fitted with wooden plugs.

Scuppers 1 more scupper made in way of removed midship deckhouse (maindeck).

In poop space p.b.s leading to l.r. bilge fitted with self-closing cocks. Sanitary discharges from poop space leading to shell below the freeboard deck; all housings to valves fitted at ship side of sunnyside.

Lavatories: screw down valve.

Showers: screw down valve and autom non return valve (to steel).

W.C.s " " autom non return valves.

All valves controllable from accessible positions in E.D.

Side scuttles In poop space p.b.s of substantial construction (brass frame) provided with strong glasses and hinged deadlight (improved cast iron).

Guard rails on poop 1000 mm high efficiently constructed and stayed.

Facing arrangement Original facing port maintained and lengthened; 1 facing port p.b.s made in way of removed deckhouse.

Size of facing port 1700x230; 7 in number; Area each side 2.73 m<sup>2</sup>.



m.v. OreaCompanionways (f) in strong steel housing

door opening 1300 x 624 mm

height of sill 460 "

Strong steel hinged door capable of being manipulated both sides.

Hatchways

Description

No 1

No 2

<sup>13410</sup>  
~~13000~~ x 5040 / 5980<sup>13410</sup>  
~~13000~~ x 5040 / 5980Coaming

as reported (Rpt 171)

Hatchbeams

Number

78

78

Spacing

1350 / 1480

1350 / 1480

Scandlings

440.10

I

&gt; 180.18 ✓

Hatchcovers, cleats, tarpaulins, battens, wedges, lashing complete and in good condition

M. Wiskoot

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Foundation