Rpt. 8.

(Received at London Office 21 NOV 1949) No. 12881

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report 18-11-1949 When handed in at Local Office 18-11-1949 Port of Copenhagen.

No. in Reg. Book. Survey held at Nakskov & Svendborg Date, First Survey 5-10- Last Survey 16-11- 1949 (No. of Visits 7)

~~Wooden~~ on the ~~Wood, Iron or~~ Steel twin screw motorvessel "ORCA"

Built at _____ By whom _____ When (Year, Month) _____

TONNAGE: GROSS 299 UNDER DK. _____ NET _____

Owners N.V. Saehanspal Owners' Address Grangen (If not already recorded in Appendix to Register Book).

Managers _____ Port belonging to Rotterdam

Surveyed Afloat ~~or in Dry Dock~~ and? on partow Name of Dock Svendborg Skibsværft Destined Voyage Rotterdam

Cell D B or D B a _____ feet; u E & B _____ feet; f _____ feet

total capacity _____ tons. FPT _____ tons; APT _____ tons; MT _____ feet _____ tons.

Only alterations in the existing records of tanks should be inserted.

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 377 Port Gno.

Particulars of Classification (which must be inserted precisely as in Register Book & Supplements)

CHARACTER. ✠ for Special Survey. Date of last Survey and of Periodical Surveys.	Machinery and Boiler Surveys (Including date of N.B., if any).
B5	

(Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined yes, not required

Society's Freeboard (if assigned) as painted on Ship and now verified ✓ ft. ins.

Was a damage report made by anyone else? if so, by whom? insurance surveyor.

REPAIRS, OR EXAMINATION AS PER RULE, FOR Damage

Damage stated due to mine explosion in Fehmern Belt on the 1st October 1949.

Now done:- Vessel examined afloat in Nakskov and mine temporary repairs to steering arrangements, pipe lines etc. carried out making the vessel suitable for towage to Svendborg for docking.

Vessel later examined on partow at Svendborg for making out a preliminary specification for tenders.

Vessel made reasonably watertight while on partow by means of welding, caulking, temporary doubling plates etc. in way of shell.

as it was later decided to tow the vessel to Rotterdam for

P.T.O.

SUMMARY OF DAMAGE REPAIRS:—

	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:—
Renewed								
Removed and Faired or Repaired								
Faired or Repaired in place								

PRESENT CONDITION OF THE

Decks _____
Caulking of Decks _____
Coamings _____
Beams & Fastenings _____
Outside Plating _____
" " in way of sidelights _____
Frames _____
Reverse Frames _____
Longitudinals _____
Transverses _____
Floors _____
Keelsons _____
Stringers _____
Inner Bottom Plating _____
Have the Tanks been examined internally? _____
Have the Tanks been tested? _____

Bulkheads _____
Ceiling _____
Cement or Asphalt _____
Rudder _____
Steering gear and its connections _____
Windlass _____
Have pumps been examined and found efficient? _____
Have Sluice Valves been examined and found efficient? _____
Have Watertight Doors been examined and found efficient? _____
Have Ventilators and their Coamings been examined and found efficient? _____
Air and Sounding Pipes _____
Doubling Plates under Sounding Pipes _____

Engine Room Skylights _____
Coal Bunkers, Openings, Covers, &c. _____
Oil Bunkers _____
Scuppers _____
Cargo Hatchways _____
Hatches _____
Planking _____
Caulking _____
Treenails _____
Breasthooks & Stemson _____
Transoms, Pointers & Crutches _____
Timbers of Frame at openings _____
" " at other places _____
Stringers, Clamps & Shelves _____
Salting _____ State if examined.

Copper, or Y.M. _____ (State if on Felt.)
When fitted, Month _____ Year _____
Boats _____
Masts, Yards, &c. _____
Condition, how ascertained _____ (State if wedges removed.)
Equipment letter _____
Anchors, No. of _____
Cables (State if now ranged) _____
" length _____ (on board.) mean diamr. _____
" Rule length _____ size _____
Chain Locker _____
Hawsers & Warps _____
Standing and Running Rigging _____
Sails _____

Survey confined to the above

General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:—"_____ to remain as classed in the Register Book *without fresh record of Survey*," "to remain as classed and to have record of survey, 1,38," or "to remain as classed and to have record of survey, 1,38, and the notations of *ss No.* 1-38."

This vessel is eligible in my opinion to remain as classed B5 without fresh record of survey subject to vessel being placed in dock at Rotterdam to which port she is to be towed from Svendborg without cargo and without use of own machinery.

Survey Fee (per Section 29)		£ : :	Fees applied for, 18/11 1949
Special Damage or Repair Fee (if any) (per Sec. 29)	Vn.	: 650.-	
Travelling Expenses (if chargeable)	Kr.	: 486.40	Received by me, _____ 19
~~Second Surveyor~~ Late's Fee (if any)	Kr.	2 × 30.-	

S. Sandsen
Surveyor to Lloyd's Register of Shipping.

Committee's Minute FRI. 27 JAN 1950

Character Assigned Referred for repairs

Write to

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permanent repairs the tanktops made watertight by means of welding, fitting of doubling plates etc.
Steering arrangements & windlass tried & found in order.
A patable pumps placed onboard and tried & found in order.
The vessel is being towed from Swendbay to Rotterdam one of these days and the Rotterdam surveyors have been fully informed by letter.
Copies of interim certificates forwarded herewith.

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much damped as to spread the ink, or to cause it to show through to the other side.

THE SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THIS MARGIN.

When Anchors or Cables are supplied, the particulars are to be reported in the following form :—

ANCHORS.

Number of Certificate.	Anchors.*	Weight, Ex. Stock.			Weight of Stock.			Test per Certificate.				Weight Required by Rule.			Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons	Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.			
	1st Bower																
	2nd "																
	3rd "																
	Collective Weight																
	Stream.....																
	Kedge																

If Patent state name of Patentee.

If Stockless, state Mechanical Test.

* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

CHAIN CABLES.

Number of Certificate.	Length and size supplied.		Test per Certificate.		Weight of Chain Cable.		Length and size per rule.		Description.	Makers of Cables.	Where and when tested and Superintendent.
	Length.	Diam.	Statutory.	Breaking.	Supplied.	Per Rule.	Length.	Diam.			
	Fathoms.	Ins.	Tons.	Tons.	Cwts. qrs. lbs.	Cwts. qrs. lbs.	Fathoms.	Ins.			
Iron Stream Chain or Steel Wire											

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