

## Lloyd's Register of Shipping.

No. 320978.

(Report on Vessel No. 18800

Port Hamburg

No. 3425.

SHIP FORGINGS ~~OR~~ CASTINGS.

I have to report that the undermentioned ~~Steel Forgings~~ and Castings, manufactured by Messrs. Fried. Krupp A.G. of Essen for the Vessel No. 119, being built by Messrs. Deutsche Werft of Hamburg have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame and 1 intern. part sound and free from surface defects.-

Forgings or Castings.

Lloyd's

No. 181.

L. 12. 10. 28.

Düsseldorf 13th October 1928.

	1 STERN FRAME, top part	<del>BUDDER FRAME</del> bottom part	<del>STEEL</del> 1 intern. part
Material	Annealed Siemens Martin Steel		
Condition	cast	cast	forged
Condition on Inspection	rough turned and finished	rough turned and finished	
When Inspected	12.10.28.	12.10.28.	12.10.28.
CASTINGS.	.798 3"	.798 3"	.798 3"
on Standard Test Pieces.			
Test—			
per square inch	28,1 28,3	27,9	29,5
ension per cent. ...	37,3 36,0	40,0	28,0
ending Test—			
before fracture	120 degr. good	120 degr. good	180 degr. good
Test—			
from ground ...	10 feet	10 feet	
ring Test—			
de according to Rules {	satisfactory	satisfactory	
found satisfactory ... }			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at Düsseldorf.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

state if annealed. Yes.

010037-010045-0109