

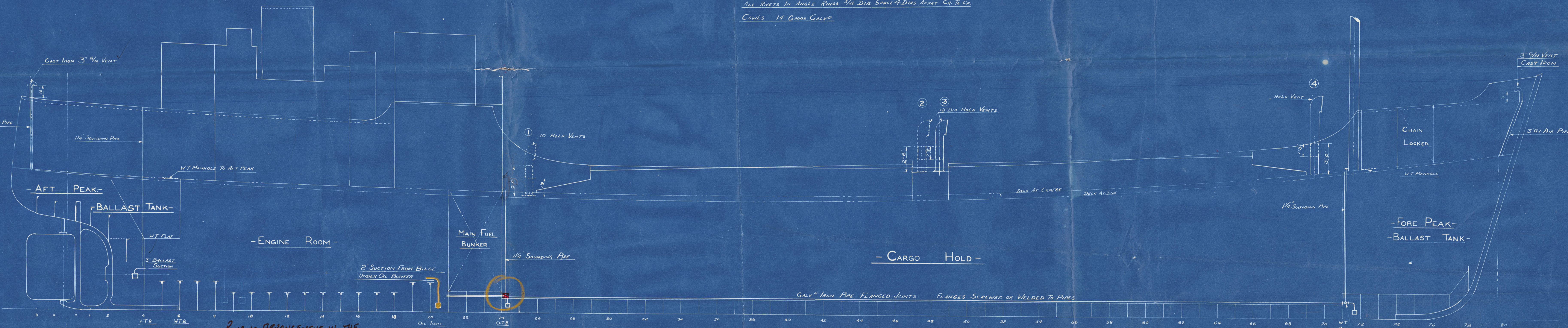
AFT PEAK
 AIR PIPE TO BE FITTED TO A HIGH POINT
 IN TANK AND LED ABOVE LOAD WATER LINE
 SOUNDING PIPE TO BE FITTED NEAR SUCTION
 AND LED ABOVE LOAD WATER LINE

SPECIFICATION OF HOLD VENTILATORS

No	Dia	Height of Steel Casing	Angle Ring	Coaming Plate	Housing for Cowls
1	10"	3'-0"	3" x 3" x 3"	32	15"
2	"	2'-6"	"	"	"
3	"	"	"	"	"
4	"	3'-0"	"	"	"

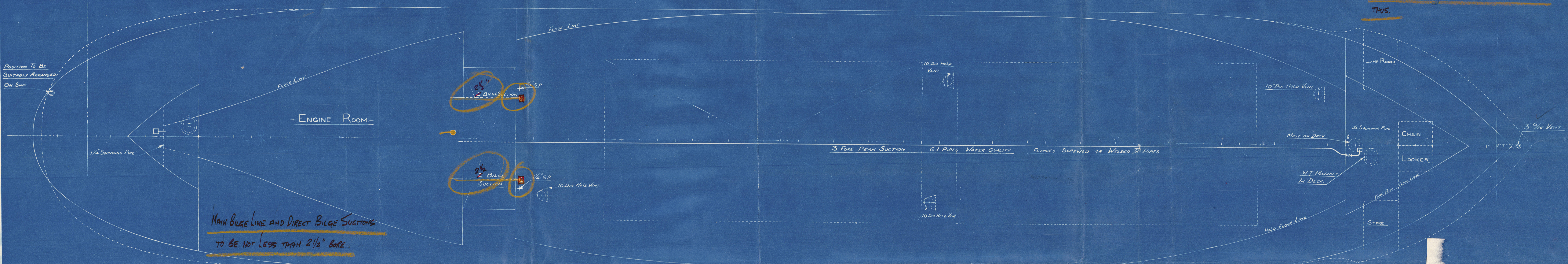
ALL RIVETS IN ANGLE RINGS 3/4" DIA. SPACE 4" DIAS. APART CR. TO CR.
 COWLS 14 GAUGE GALV.

FORE PEAK
 THE SUCTION PIPE LEADING FROM THE ENGINE ROOM
 TO THE FORE PEAK IS TO BE PROVIDED WITH
 A SCREW DOWN VALVE CAPABLE OF BEING OPERATED
 FROM AN ACCESSIBLE POSITION ABOVE THE LOAD WATER LINE
 & IS TO BE FITTED TO THE BULKHEAD INSIDE THE FORE
 PEAK AS LLOYD'S RULES SECTION 34 CL 4 (a).
 SOUNDING & AIR PIPES TO BE FITTED. THE PIPES TO
 EXTEND ABOVE THE LOAD WATER LINE



PUMPING ARRANGEMENT IN THE
 MACHINERY SPACE TO BE IN ACCORDANCE
 WITH THE REQUIREMENTS OF THE RULES
 (PLAN TO BE SUBMITTED)

☒:- NON RETURN VALVES OF APPROVED TYPE TO BE
 FITTED AT BULKHEADS ON TRAIL PIPES MARKED
 THUS.



MAIN BILGE LINE AND DIRECT BILGE SUCTIONS
 TO BE NOT LESS THAN 2 1/2" BORE.

The requirements of Ministry of Shipping
 notice M.181, Sections 7 & 8, to be complied
 with so far as they are applicable.

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THE REMAINING REQUIREMENTS OF SECTION 34 OF THE RULES 1939-40
 TO BE COMPLIED WITH SO FAR AS THEY ARE APPLICABLE

The flash point of the oil fuel to be above 160°F. and
 the remaining requirements of Section 30 of the Rules
 1939-40 to be complied with so far as they are applicable.

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RICHARD DUNSTON LTD.
 SHIPBUILDERS,
 THORNE, YORKSHIRE

DRAWN BY	DATE 27.4.40
TRACED BY	DATE
CHECKED BY	DATE 27/4/40
REVISIONS	
No.	DATE PARTICULARS

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YARD No. S.416/17 DRG. No. 2517

TITLE:- **PUMPING PLAN**

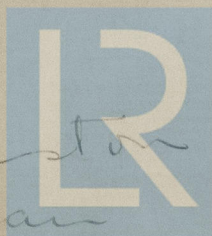
SCALE:- 1/4" TO ONE FOOT

009943-009953-0194

009943-009953-0194

"BONITA"
M/M-9949

Bay 1. Richard Dunston
Pumping Plant



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[Faint handwritten mark, possibly a stylized 'X' or signature]



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