

REPORT ON BOILERS.

SEA. No. 3455

Received at London Office 5-AUG 1942

Rate of writing Report 10 When handed in at Local Office 19 Port of SEATTLE, WASHINGTON

No. in Survey held at Seattle, Washington Date, First Survey October 1st Last Survey December 30 1941

Reg. Book. on the Todd-California Shipbuilding Corp., Yard No. 19. "Ocean Viola" (Number of Visits 22) Tons { Gross 7174 Net 4272

Master Built at Richmond, Calif. By whom built Todd-Calif. Shipbldg. Corp. When built 1941

Engines made at Hamilton, Ohio. By whom made General Machinery Corporation When made 1942

Boilers made at Seattle, Wash. By whom made Puget Sound Machinery Depot When made 1941

Registered Horse Power 505 Owners British Government Port belonging to London

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY—Manufacturers of Steel Lukens, Carnegie-Illinois, S. Cos.

Letter for record S) Total Heating Surface of Boilers 7140 sq.ft. Is forced draft fitted No. and Description of boilers One - Scotch, Single Ended Working Pressure 220 lbs Tested by hydraulic pressure to 380 lbs Date of test Dec. 29 P.S.M.D.

No. of Certificate No. 9 Can each boiler be worked separately Area of fire grate in each boiler 52 sq.ft. No. and Description of safety valves to each boiler Area of each valve Pressure to which they are adjusted

Are they fitted with easing gear In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork ~~xxxx~~ dia. of boilers 14' 9" Length 11' 9"

Material of shell plates Steel Thickness 1-13/32" Range of tensile strength (65,000 to 75,000) Are the shell plates welded or flanged No

Description of riveting: cir. seams D.R. long. seams T.R.D.B.S. Diameter of rivet holes in long. seams 1 1/2" Pitch of rivets 5" & 10"

~~xxxx~~ width of butt straps 22-1/8" Per centages of strength of longitudinal joint rivets 93.4 Working pressure of shell by plate 85.0

Weight 221.2 lbs Size of manhole in ~~xxxx~~ 3- 12" x 16" Size of compensating ring Flanged No. and Description of Furnaces in each boiler 3-Corrugated Material Steel Outside diameter 44-9/16" Length of plain part top 7-13/16" crown 21-32" bottom 7-13/16" thickness of plates bottom 21-32"

Description of longitudinal joint Forge weld No. of strengthening rings - Working pressure of furnace by the rules 230 lbs Combustion chamber (9" x 9")

Plates: Material Steel Thickness: Sides 25/32" Back 25/32" Top 25/32" Bottom 25/32" Pitch of stays to ditto: Sides (10-3/16" Back 9" x 9")

Area supported by each stay 441 sq. Working pressure by rules 245 # Material of Front plates at bottom Steel Thickness 1-1/32" Material of lower back plate Steel Thickness 1-1/32" Greatest pitch of stays 9" x 9" Working pressure of plate by rules 232 Diameter of tubes 3"

Pitch of tubes (4-1/4" Material of tube plates Steel Thickness: Front 1-1/32" Back 13/16" Mean pitch of stays 9-7/16" Pitch across wide inter spaces 14 1/2" Working pressures by rules 232 lbs Girders to Chamber tops: Material Steel Depth and thickness of girder at centre (D. 10 1/2" x 7/8" Length as per rule 34" Distance apart 11" Number and pitch of Stays in each 3 - 7-5/8"

Working pressure by rules 229 Steam dome: description of joint to shell - % of strength of joint -

Diameter - Thickness of shell plates - Material - Description of longitudinal joint - Diam. of rivet holes -

Pitch of rivets - Working pressure of shell by rules - Crown plates - Thickness - How stayed -

SUPERHEATER. Type Date of Approval of Plan Tested by Hydraulic Pressure to

Date of Test Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Diameter of Safety Valve Pressure to which each is adjusted Is Easing Gear fitted

VERTICAL DONKEY BOILER— No. Description Manufacturers of steel

Made at By whom made When made Where fixed Working pressure

Tested by hydraulic pressure to Date of test No. of Certificate Fire grate area Description of safety valves

Description of safety valves Area of each. Pressure to which they are adjusted If fitted with easing gear If steam from main boilers can enter the donkey boiler

Dia. of donkey boiler Length Material of shell plates Thickness Range of tensile strength

Description of riveting long. seams Dia. of rivet holes Whether punched or drilled Pitch of rivets

Description of plating Per centage of strength of joint Rivets Working pressure of shell by rules Thickness of shell crown plates

Number of stays to do. Dia. of stays Diameter of furnace Top Bottom Length of furnace

Thickness of furnace plates Description of joint Working pressure of furnace by rules Thickness of furnace crown plates

Radius of do. Stayed by Diameter of uptake Thickness of uptake plates

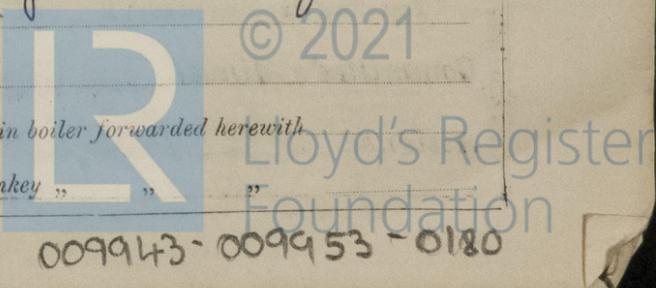
Thickness of water tubes

The foregoing is a correct description,
Puget Sound Machinery Depot
By A.B. Whalen

During progress of work in shops - - Oct: 1, 18, 28, 31. Nov: 5, 9, 13, 17, 24, 26, 28
Dec: 1, 2, 3, 7, 11, 12, 18, 22, 27, 29, 30.

Total No. of visits 22

Is the approved plan of main boiler forwarded herewith



GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

The Scotch marine single ended boiler herein mentioned has been built under special survey and in accordance with the Rules and approved plan. The materials tested as required by the Rules and together with workmanship, found good throughout. This boiler has now been forwarded to Todd-California Shipbuilding Corp., Richmond, California, stated to be fitted on board their Hull No. When this has been done in accordance with the Rules, to the Surveyor's satisfaction the boiler will be eligible in my opinion to receive the notation 220 lbs in the Register Book.

Certificate (if required) to be sent to
(The Surveyors are requested not to write on or below the space for Committee's Minute.)

	When applied for.
The amount of Entry Fee .. £ : :19.....
Special \$ 108.61 :19.....
Donkey Boiler Fee £ : :	When received,
Travelling Expenses (if any) £ 4.00 :19.....

Committee's Minute **NEW YORK JUL 22 1942**

Assigned *See Richmond Rkt No. 19.*

W. Smith
Engineer Surveyor to Lloyd's Register of Shipping

