

SCALES :- $\frac{1}{2}'' = 1 \text{ FOOT}$ & AS MARKED.

AREA OF RUDDER (A)	=	133.6	SQ.FT.
C.G ABAFT AXIS (D)	=	1.875	FT.
A x D	=	250	
SPEED	=	12	KNOTS.
RULE RUDDER HEAD	=	8 ³ / ₈	DIA.
ACTUAL "	"	=	9 ¹ / ₂ "

Diagram illustrating the detail of a coupling, showing a circular flange with eight bolt holes. The diagram includes a center line, a forward arrow, and dimensions for the bolt holes and flange thickness.

HOLES TO BE DRILLED $2\frac{1}{2}$ " DIA. WITH RESPECT TO F & A C.L. & REAMED ON SHIP TO SUIT FITTED BOLTS.

DETAIL OF COUPLING.

SCALE :: 1" = 1 FOOT.

~~Means to be provided~~

Approx ^{wt} of moulder = 11 tons. ✓
" " " ^{wt} of ¹ ² ³ ⁴ ⁵ ⁶ ⁷ ⁸ ⁹ ¹⁰ ¹¹ ¹² ¹³ ¹⁴ ¹⁵ ¹⁶ ¹⁷ ¹⁸ ¹⁹ ²⁰ ²¹ ²² ²³ ²⁴ ²⁵ ²⁶ ²⁷ ²⁸ ²⁹ ³⁰ ³¹ ³² ³³ ³⁴ ³⁵ ³⁶ ³⁷ ³⁸ ³⁹ ⁴⁰ ⁴¹ ⁴² ⁴³ ⁴⁴ ⁴⁵ ⁴⁶ ⁴⁷ ⁴⁸ ⁴⁹ ⁵⁰ ⁵¹ ⁵² ⁵³ ⁵⁴ ⁵⁵ ⁵⁶ ⁵⁷ ⁵⁸ ⁵⁹ ⁶⁰ ⁶¹ ⁶² ⁶³ ⁶⁴ ⁶⁵ ⁶⁶ ⁶⁷ ⁶⁸ ⁶⁹ ⁷⁰ ⁷¹ ⁷² ⁷³ ⁷⁴ ⁷⁵ ⁷⁶ ⁷⁷ ⁷⁸ ⁷⁹ ⁸⁰ ⁸¹ ⁸² ⁸³ ⁸⁴ ⁸⁵ ⁸⁶ ⁸⁷ ⁸⁸ ⁸⁹ ⁹⁰ ⁹¹ ⁹² ⁹³ ⁹⁴ ⁹⁵ ⁹⁶ ⁹⁷ ⁹⁸ ⁹⁹ ¹⁰⁰ ¹⁰¹ ¹⁰² ¹⁰³ ¹⁰⁴ ¹⁰⁵ ¹⁰⁶ ¹⁰⁷ ¹⁰⁸ ¹⁰⁹ ¹¹⁰ ¹¹¹ ¹¹² ¹¹³ ¹¹⁴ ¹¹⁵ ¹¹⁶ ¹¹⁷ ¹¹⁸ ¹¹⁹ ¹²⁰ ¹²¹ ¹²² ¹²³ ¹²⁴ ¹²⁵ ¹²⁶ ¹²⁷ ¹²⁸ ¹²⁹ ¹³⁰ ¹³¹ ¹³² ¹³³ ¹³⁴ ¹³⁵ ¹³⁶ ¹³⁷ ¹³⁸ ¹³⁹ ¹⁴⁰ ¹⁴¹ ¹⁴² ¹⁴³ ¹⁴⁴ ¹⁴⁵ ¹⁴⁶ ¹⁴⁷ ¹⁴⁸ ¹⁴⁹ ¹⁵⁰ ¹⁵¹ ¹⁵² ¹⁵³ ¹⁵⁴ ¹⁵⁵ ¹⁵⁶ ¹⁵⁷ ¹⁵⁸ ¹⁵⁹ ¹⁶⁰ ¹⁶¹ ¹⁶² ¹⁶³ ¹⁶⁴ ¹⁶⁵ ¹⁶⁶ ¹⁶⁷ ¹⁶⁸ ¹⁶⁹ ¹⁷⁰ ¹⁷¹ ¹⁷² ¹⁷³ ¹⁷⁴ ¹⁷⁵ ¹⁷⁶ ¹⁷⁷ ¹⁷⁸ ¹⁷⁹ ¹⁸⁰ ¹⁸¹ ¹⁸² ¹⁸³ ¹⁸⁴ ¹⁸⁵ ¹⁸⁶ ¹⁸⁷ ¹⁸⁸ ¹⁸⁹ ¹⁹⁰ ¹⁹¹ ¹⁹² ¹⁹³ ¹⁹⁴ ¹⁹⁵ ¹⁹⁶ ¹⁹⁷ ¹⁹⁸ ¹⁹⁹ ²⁰⁰ ²⁰¹ ²⁰² ²⁰³ ²⁰⁴ ²⁰⁵ ²⁰⁶ ²⁰⁷ ²⁰⁸ ²⁰⁹ ²¹⁰ ²¹¹ ²¹² ²¹³ ²¹⁴ ²¹⁵ ²¹⁶ ²¹⁷ ²¹⁸ ²¹⁹ ²²⁰ ²²¹ ²²² ²²³ ²²⁴ ²²⁵ ²²⁶ ²²⁷ ²²⁸ ²²⁹ ²³⁰ ²³¹ ²³² ²³³ ²³⁴ ²³⁵ ²³⁶ ²³⁷ ²³⁸ ²³⁹ ²⁴⁰ ²⁴¹ ²⁴² ²⁴³ ²⁴⁴ ²⁴⁵ ²⁴⁶ ²⁴⁷ ²⁴⁸ ²⁴⁹ ²⁵⁰ ²⁵¹ ²⁵² ²⁵³ ²⁵⁴ ²⁵⁵ ²⁵⁶ ²⁵⁷ ²⁵⁸ ²⁵⁹ ²⁶⁰ ²⁶¹ ²⁶² ²⁶³ ²⁶⁴ ²⁶⁵ ²⁶⁶ ²⁶⁷ ²⁶⁸ ²⁶⁹ ²⁷⁰ ²⁷¹ ²⁷² ²⁷³ ²⁷⁴ ²⁷⁵ ²⁷⁶ ²⁷⁷ ²⁷⁸ ²⁷⁹ ²⁸⁰ ²⁸¹ ²⁸² ²⁸³ ²⁸⁴ ²⁸⁵ ²⁸⁶ ²⁸⁷ ²⁸⁸ ²⁸⁹ ²⁹⁰ ²⁹¹ ²⁹² ²⁹³ ²⁹⁴ ²⁹⁵ ²⁹⁶ ²⁹⁷ ²⁹⁸ ²⁹⁹ ³⁰⁰ ³⁰¹ ³⁰² ³⁰³ ³⁰⁴ ³⁰⁵ ³⁰⁶ ³⁰⁷ ³⁰⁸ ³⁰⁹ ³¹⁰ ³¹¹ ³¹² ³¹³ ³¹⁴ ³¹⁵ ³¹⁶ ³¹⁷ ³¹⁸ ³¹⁹ ³²⁰ ³²¹ ³²² ³²³ ³²⁴ ³²⁵ ³²⁶ ³²⁷ ³²⁸ ³²⁹ ³³⁰ ³³¹ ³³² ³³³ ³³⁴ ³³⁵ ³³⁶ ³³⁷ ³³⁸ ³³⁹ ³⁴⁰ ³⁴¹ ³⁴² ³⁴³ ³⁴⁴ ³⁴⁵ ³⁴⁶ ³⁴⁷ ³⁴⁸ ³⁴⁹ ³⁵⁰ ³⁵¹ ³⁵² ³⁵³ ³⁵⁴ ³⁵⁵ ³⁵⁶ ³⁵⁷ ³⁵⁸ ³⁵⁹ ³⁶⁰ ³⁶¹ ³⁶² ³⁶³ ³⁶⁴ ³⁶⁵ ³⁶⁶ ³⁶⁷ ³⁶⁸ ³⁶⁹ ³⁷⁰ ³⁷¹ ³⁷² ³⁷³ ³⁷⁴ ³⁷⁵ ³⁷⁶ ³⁷⁷ ³⁷⁸ ³⁷⁹ ³⁸⁰ ³⁸¹ ³⁸² ³⁸³ ³⁸⁴ ³⁸⁵ ³⁸⁶ ³⁸⁷ ³⁸⁸ ³⁸⁹ ³⁹⁰ ³⁹¹ ³⁹² ³⁹³ ³⁹⁴ ³⁹⁵ ³⁹⁶ ³⁹⁷ ³⁹⁸ ³⁹⁹ ⁴⁰⁰ ⁴⁰¹ ⁴⁰² ⁴⁰³ ⁴⁰⁴ ⁴⁰⁵ ⁴⁰⁶ ⁴⁰⁷ ⁴⁰⁸ ⁴⁰⁹ ⁴¹⁰ ⁴¹¹ ⁴¹² ⁴¹³ ⁴¹⁴ ⁴¹⁵ ⁴¹⁶ ⁴¹⁷ ⁴¹⁸ ⁴¹⁹ ⁴²⁰ ⁴²¹ ⁴²² ⁴²³ ⁴²⁴ ⁴²⁵ ⁴²⁶ ⁴²⁷ ⁴²⁸ ⁴²⁹ ⁴³⁰ ⁴³¹ ⁴³² ⁴³³ ⁴³⁴ ⁴³⁵ ⁴³⁶ ⁴³⁷ ⁴³⁸ ⁴³⁹ ⁴⁴⁰ ⁴⁴¹ ⁴⁴² ⁴⁴³ ⁴⁴⁴ ⁴⁴⁵ ⁴⁴⁶ ⁴⁴⁷ ⁴⁴⁸ ⁴⁴⁹ ⁴⁵⁰ ⁴⁵¹ ⁴⁵² ⁴⁵³ ⁴⁵⁴ ⁴⁵⁵ ⁴⁵⁶ ⁴⁵⁷ ⁴⁵⁸ ⁴⁵⁹ ⁴⁶⁰ ⁴⁶¹ ⁴

LOWER MAINPIECE SIMILAR BUT TO OPPOSITE
HAND.

Diagram illustrating the swelling of a pipe into stock at No. 1 arm, looking forward.

The diagram shows a cross-section of a pipe with a diameter of $12\frac{1}{2}$ DIA. The pipe is surrounded by a material labeled "LIMIT OF SWELLING". The distance from the pipe to the limit of swelling is 10". The distance from the limit of swelling to the stock is 1'0" (1 foot 0 inch). The distance from the stock to the No. 1 arm is 7".

Labels in the diagram include:

- $12\frac{1}{2}$ DIA
- 10"
- 1'0"
- LIMIT OF SWELLING
- 7"

Text at the bottom of the diagram:

SHOWING SWELLING OF
 INTO STOCK AT NO. 1 ARM
 LOOKING FORWARD.

NOTE.

RUDDER PLATES CONNECTED TO
ARMS BY CONTINUOUS FILLET WELDS
TO SURVEYOR'S SATISFACTION.

NOTE.

ARMS ARE SO CONSTRUCTED
TO KEEP EACH PLATE PARALLEL
TO SHIP CENTRE LINE.

Diagram illustrating the cross-section of the structure at the No. 1 Arm. The diagram shows a horizontal section with a vertical centerline. Key dimensions and labels include:

- Overall width: 4'-0"
- Top flange thickness: 2'4" x 6" DEEP
- Bottom flange thickness: 1" x 5" DEEP
- Labels: ARM, TOP RUDDER PLATE, SECTION AT NO. 1 ARM.
- Structural details: A dashed line indicates a weld or joint at the centerline, and a vertical line labeled 'A' indicates a section cut.

SECTION AT N° 2. ARM.

1" x 5" DEEP

ARM

TOP RUDDER PLATE

4 1/2" x 6" DEEP

SECTION AT N° 2. ARM.

5 1/8" x 2" DEEP

BOTTOM RUDDER PLATE

ARM

TOP RUDDER PLATE

5 1/8" x 6" DEEP

SECTION AT N° 3. ARM.

SECTION AT N° 3. ARM.

SECTION AT N° 5. ARM

DETAIL OF ARMS.
SCALE :- 1 INCH = 1 FOOT.

A hand-drawn sketch of a square plate with rounded corners. The corners are labeled $\frac{1}{2}R$. The top and bottom edges are labeled $5/8R$. The word "WELD" is written above the top edge and below the bottom edge. The plate is filled with diagonal hatching.

SECTION THROUGH
NOS. 1 & 2 ARMS AT A.A

SECTION THROUGH
No. 3 ARM AT A.A.

SECTION THROUGH
NOS. 4 & 5 ARMS AT AA

DETAIL OF FORWARD EDGE OF
MAINPIECE AT CENTRE LINE
SHOWING CHANGE FROM
UPPER TO LOWER SECTION
LOOKING AFT.

Technical drawing of a brass bush. The main view shows a cylindrical part with a total height of 10 1/2 inches. The top section has a height of 6 inches and a diameter of 1 1/2 inches. The bottom section has a height of 4 1/2 inches and a diameter of 1 1/2 inches. The central hole has a diameter of 10 inches. A detail view shows the top of the bush with a 1/4 inch radius (1/4 R).

10 1/2

6

1 1/2 DIA.

10" DIA.

1 1/2 DIA.

1/4 R

3/4" BRASS BUSH
SHRUNK ON PINTLE

DETAIL OF BOTTOM PINTLE.

PROVISIONAL BRITISH PATENT 27310

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