

REPORT OF SURVEY FOR REPAIRS, &c., OF ENGINES AND BOILERS

(Received at London Office)

27 NOV 1946

Date of writing Report 22 November 1946 When handed in at Local Office

19

Port of Amsterdam

in Survey held at Amsterdam

Date. First Survey 10th Sept. Last Survey 5th Nov. 1946

(No. of Visits 13)

on the Machinery of the Wood, Iron or Steel "STAHLFLECK" now, HARDENBURG Year. Month.

Gross 1663 Vessel built at Bremen By whom Act Ges. Weser When 1923

Net 907 Engines made at Bremen By whom Act Ges. Weser When 1923

Tonnage 307 Boilers, when made (Main) 1923 (Donkey)

Power of Main Boilers 2 Owners "Deutsche Schiffsgesellschaft Hansa" Owners' Address Amsterdam

f Donkey Boilers Managers now, Hon. Mr. Homburg Voyage

m Pressure - Main Boilers 14 kg/cm² AND IN DRYDOCK Surveyed Afloat in Dry Dock Klaarhavde now Amsterdam

Donkey Boilers (State name of Dock.) and A.D.M.

Report No. Port

Particulars of Examination and Repairs (if any) Entry Survey

Detailed Surveys, when held, must be reported in detail and seriatim in the terms of the Rules. State clearly the cause of Repairs, if any, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.

In cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined

a damage report made by anyone else? If so, by whom?

Does the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? yes

Donkey "

What parts of the Boilers could not be thus thoroughly examined?

Does special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

Latest date of internal examination of each boiler Port boiler 1/2 - Starboard boiler 2/2 - 1946 Present condition of funnel(s) good

Does the Surveyor examine the Safety Valves of the Main Boilers? yes To what pressure were they afterwards adjusted under steam? 14 kg/cm²

Does the Surveyor examine the Safety Valves of the Donkey Boilers? yes To what pressure were they afterwards adjusted under steam?

Does the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? yes , and of the Donkey Boilers?

Does the Surveyor examine the drain plugs of the Main Boilers? yes , and of the Donkey Boilers?

Does the Surveyor examine all the mountings of the Main Boilers? yes , and of the Donkey Boilers?

Has the screw shaft now been drawn and examined? yes Has it a continuous liner? yes Is an approved oil retaining appliance fitted at the after end? no

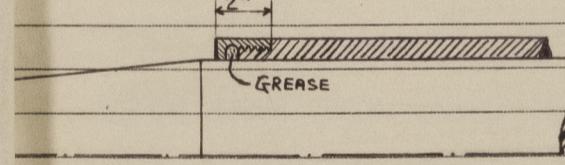
Has the screw shaft now been changed? no If so, state reasons yes Has the shaft now fitted been previously used? yes Has it a continuous liner? yes

Is an approved oil retaining appliance fitted at the after end? lower half of stern bush Lignum Vitae Renewed State date of examination of Screw Shaft 10-46 State the wear down in the electric light and/or power fitted? yes If so, did the Surveyor examine the generators, motors, switchgear, cables and fuses? yes

Has the insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms? yes

Engine parts, when referred to by numbers, should be counted from forward.

If the Survey is not complete, state what arrangements have been made for its completion and what remains to be done. A direct bilge suction of the independent power pump to the machinery space to be fitted, a second supply to the navigation lights from an alternative circuit to be fitted, and the machinery space gear to be completed. It has been reported that this will be done at the vessel's return of her present voyage.



Vessel placed in dry dock. Propellers left drawn, examined and found in satisfactory condition; found the after end of the TS liner provided with a screw-ring (see sketch). This ring, being damaged by its removal for inspection, has been renewed; the part of the shaft underneath found in order. The lower half of the lignum vitae has been renewed. Stern bush and stuffing box found in order. The cast iron propeller examined and found a blade-point missing; a new blade-point has been cast-on in the foundry; same inspected and hammer tested and found in order. All connections examined and found or made in order.

PLEASE SEE CONTINUATION SHEET

General Observations, Opinion, and Recommendation: The machinery is in a good condition.

(State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, BS 9,11, B&MS 9,11 XLMC 9,11 or XLMC 140 lb., FD, &c.)

CS 8,34,

Am of opinion that this vessel is eligible to get the record LMC. 11,46 with notation T5 seen 10,46 in the Register book, subject to a direct bilge suction of indep. power pump to machinery space being fitted, second supply to navigation lights being fitted and machinery space gear being completed.

Survey Fee (per Section 29) £ 250.-

Fees applied for

10-11-1946

Special Damage or Repair Fee (if any) £ : :

Received by me,

Travelling expenses (if chargeable) £ 10:-

19

Olliehuizen

Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute FRI. 28 FEB 1947

Signed Sir F.E. McKey, M.P.



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009896-009903-0112

Machinery of the S/S "AARDENBURG" (ex "Stallock")

The main engine entirely opened out and examined; HP-, MP and LP cylinders, pistons, slide valves and chests, piston rods, slide valve rods, crossheads with their top end braces and link motion gear found in order. Crankshaft entirely examined and found with main bearings and MP bottom end braces in good condition; HP & LP bottom end braces and upper half of N° 2 bearing bushes remastered.

The N.E. drive pumps opened, examined and found in order; pistonrod of air pump renewed, cylinder liner and pistonrod of circulating pump renewed, both bilge plungers skinned-up and re-bushed and both feed plungers found in order.

The reversing-engine of the all-round motion examined and made in order; both slide valve boxes bored out and slide valves renewed.

Thrust shaft with horse-shoes and bearings examined and found in satisfactory condition, 1 horse shoe remastered. Intermediate shafting examined and found with its bearings in good condition.

Ballast pump and feed pump examined and found in order. An additional general service pump (Weir-Simpson - 7 T/h) has been fitted. Dynamo engine examined and made in order; slide valve box bored out, slide valve renewed, pistonrod and valve rod skinned up and rebushed, crosshead pin renewed.

Condenser chemically cleaned, hydro tested and 550 tubes with their ferrules renewed. Bilge- and ballast valves and pipes of pumping arrangement examined and found in order; stated the absence of a direct bilge suction of the independent power pump to the machinery space. Machinery space gear verified and found not complete; indicated the missing parts to be supplied.

Both main boilers examined internally and externally (with insulation removed) and found in satisfactory condition; all combustion chamber top stays replaced by stays with solid heads (Dutch Government requirements); both boilers hydro tested with satisfactory results. The insulation has been entirely renewed.

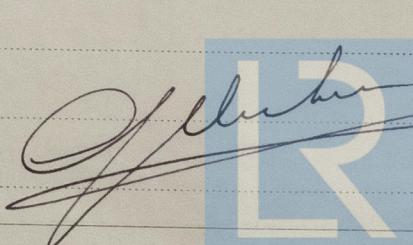
All mountings and safety valves examined and found in order. The steel main steam pipe line hydro tested to 42 kg/cm² and found in order.

Electric Equipment: The dynamo examined, megger tested and found in order.

The whole electric installation examined and found in order; cables, fittings, etc. renewed where necessary and afterwards megger tested with satisfactory results.

Stated the absence of a second supply to the navigation lights from an alternative circuit.

On completion of the survey the main engine, auxiliaries and boilers have been tried under steam with satisfactory results, and the safety valves adjusted.



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