

23.3.36

Nº 251

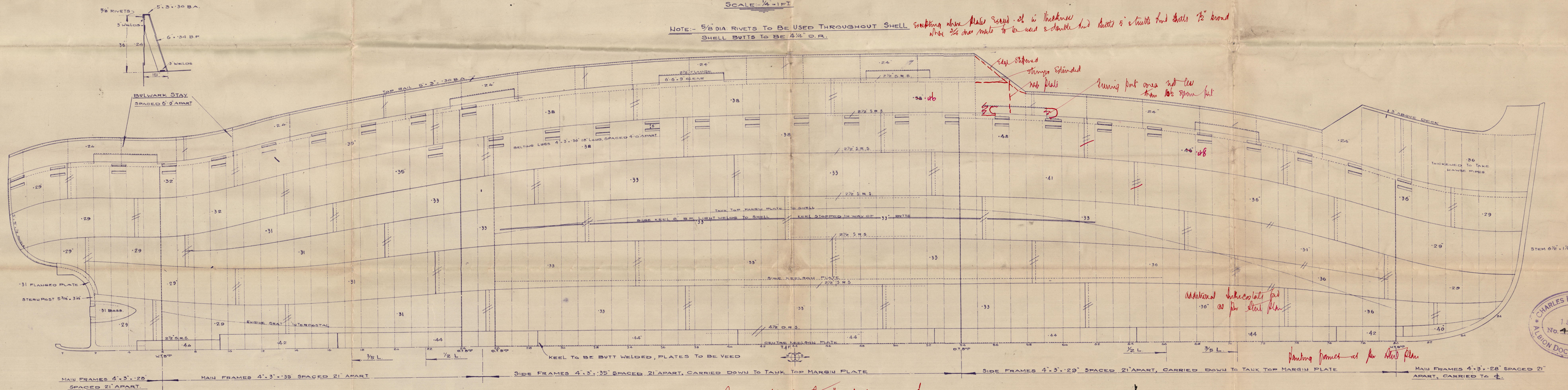
# SHELL EXPANSION

M<sup>LD</sup> DIM: 155'-0" x 27'-6" x 10'-9" TO UPPER DECK

SCALE: 1/4" = 1 FT

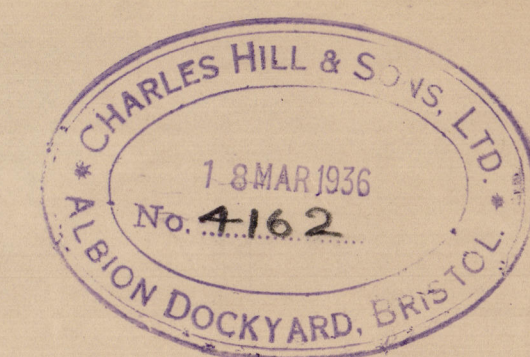
NOTE: 5/8" DIA. RIVETS TO BE USED THROUGHOUT SHELL  
SHELL BUTTS TO BE 4 1/4" O.R.

*Smoothing where plates varied .26 in thickness  
where 3/4" dia rivets to be used & double end rivets is a trouble and rivets 1/2" broad*



*Panel stiffeners strengthened in view of hatchway as per steel plan*

*18. 3. 36*





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No. 251.

Shell Expansion.



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