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22 SEP 1949

# Lloyd's Register of Shipping.



Port

GREENOCK.

25th August, 1949.

This is to Certify that

of J. FRECHMANN,

the undersigned Surveyor to this Society did at the request of Messrs. Rankin & Blackmore, Ltd., Engineers, Greenock, attend their works between the 27th July and 19th August 1949, for the purpose of examining during manufacture and on completion, the renewal of all Journals and Pins of the Crank Shaft of the Steam Trawler:-  
"KELVINCOURT" ( )  
276 tons gross of Aberdeen - No. 15123 in the Register Book.  
Manufacturer's Job No. 49/199.

The material for the Journals and Crank Pins has been made from Siemens Martin Ingot Steel by the Fife Forge Co., Ltd, of Kircaldy as per Leith Forging Certificate No. F.5438.

After removal of the old Journals and Pins, the crank webs were lightly rebored to ensure alignment, the shrinking of the new Journals and pins was carried out in a satisfactory manner and thereafter new dowel pins fitted to slightly larger diameter than those originally fitted.

On completion of the assembly the Crankshaft was machined in the lathe to finished dimensions as per Manufacturer's Blue Print, the eccentric keyways cut and coupling bolt holes bored. The workmanship throughout is good.

Leith Forging Certificate No. F.5438 and Manufacturer's Plan attached hereto.

For purposes of identification, the after coupling of the crank shaft has been marked : ) L.R. 3438. O.J.T. 19/8/49. JB

Surveyor to Lloyd's Register of Shipping.

FEE:- £6-6-0.

This Certificate is issued upon the terms of the Rules and Regulations of the Society, which provide that :-

"While the Committees of the Society use their best endeavours to ensure that the functions of the Society are properly executed, it is to be understood that neither the Society nor any Member of any of its Committees is under any circumstances to be held responsible for any inaccuracy in any report or certificate issued by the Society or its Surveyors, or in any entry in the Register Book or other publication of the Society, or for any error of judgment, default or negligence of any of its Committees or any Member thereof, or the Surveyors, or other Officers or Agents of the Society."