

REPORT ON BOILERS.

No. 10160.

Received at London Office

TUE. 11. 10. 1918

Writing Report

When handed in at Local Office 13.7.18

Port of Middlesbrough

Survey held at

Stockton-on-Tees

Date, First Survey

27th Dec 1917

Last Survey

29th May 1918.

on the Boiler for the Admiralty Drifter D-71

FLAME

(Number of Visits 27)

Gross Tons

Net

Built at

Sandhaven

By whom built

J & G. Forbes

When built

made at

By whom made

When made

made at

Stockton

By whom made

Thos Riley Bros Ltd (No 5114)

When made

red Horse Power

Owners

Port belonging to

TITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel

John Spencer & Sons

for record

(S)

Total Heating Surface of Boilers 814 ft

Is forced draft fitted

No. and Description of

One single ended

Working Pressure 180

Tested by hydraulic pressure to 360

Date of test 10.5.18

Certificate 5894

Can each boiler be worked separately

Area of fire grate in each boiler 30 1/2 ft

No. and Description of

valves to each boiler

2 direct spring

Area of each valve

3.98 sq ft Pressure to which they are adjusted

fitted with easing gear

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

distance between boilers or uptakes and bunkers or woodwork

Inside

Mean dia. of boilers 10'-0"

Length 9'-6"

Material of shell plates

steel

Thickness

27/32

Range of tensile strength 28-32

Are the shell plates welded or flanged no

of riveting: cir. seams

2-R. lap

long. seams

2 B-3 Riv

Diameter of rivet holes in long. seams 15/16"

Pitch of rivets 7"

plates: width of butt straps

13 3/4 x 7/8 in

Per centages of strength of longitudinal joint

5 Rivts per pitch

rivets 87.5

plate 86.57

Working pressure of shell by

Size of manhole in shell

182

Size of compensating ring

16" x 12"

Size of compensating ring

6" x 27/32

No. and Description of Furnaces in each

top 72 1/2"

Thickness of plates

bottom 99"

Combustion chamber

Material of longitudinal joint

Weld

No. of strengthening rings on

Working pressure of furnace by the rules

180

Combustion chamber

Material of shell

Thickness: Sides

3/16"

Back

3/16"

Top

3/16"

Bottom

Pitch of stays to ditto: Sides

7 1/4" x 8"

Back

8" x 7 1/2"

If stays are fitted with nuts or riveted heads

nuts

Working pressure by rules

182

Material of stays

steel

Area at

Area supported by each stay

1.504

Working pressure by rules

200

End plates in steam space: Material

steel

Thickness

7/8"

How are stays secured

nuts

Working pressure by rules

185

Material of stays

steel

Area at smallest part

3.43

Working pressure by rules

189

Material of Front plates at bottom

steel

Thickness

7/8"

Material of

Back plate

steel

Thickness

7/8"

Greatest pitch of stays

14 1/4" x 7 1/2"

Working pressure of plate by rules

205

Material of tube plates

steel

Thickness: Front

7/8"

Back

1/2"

Mean pitch of stays

9 1/4"

Pitch across wide

spaces

13 1/2" doubled

Working pressures by rules

180

Girders to Chamber tops: Material

steel

Depth and thickness of

8" x 1 1/8"

Length as per rule

28 1/2"

Distance apart

7"

Number and pitch of Stays in each

2 @ 8"

pressure by rules

191

Steam dome: description of joint to shell

none

% of strength of joint

Thickenss of shell plates

Material

Description of longitudinal joint

Diam. of rivet holes

Thickenss

How stayed

Working pressure of shell by rules

Crown plates

Thickenss

How stayed

HEATER. Type

none

Date of Approval of Plan

Tested by Hydraulic Pressure to

Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Pressure to which each is adjusted

Is Easing Gear fitted

Thickenss of shell plates

Material

Description of longitudinal joint

Diam. of rivet holes

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How stayed

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